



## Liberty® LRI6E / Regency Horizon® HRI6E Gas Insert

## Owners & Installation Manual



[www.regency-fire.com](http://www.regency-fire.com)

MODELS: LRI6E-NG Natural Gas  
HRI6E-NG Natural Gas

LRI6E-LP Propane  
HRI6E-LP Propane

### **⚠ WARNING** **FIRE OR EXPLOSION HAZARD**

Failure to follow safety warnings exactly could result in serious injury, death, or property damage.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- **WHAT TO DO IF YOU SMELL GAS**
  - Do not try to light any appliance.
  - Do not touch any electrical switch: do not use any phone in your building. Leave the building immediately.
  - Immediately call your gas supplier from a neighbour's phone. Follow the gas supplier's instructions.
  - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

Tested by:



*Installer:* Please complete the details on the back cover  
and leave this manual with the homeowner.  
*Homeowner:* Please keep these instructions for future reference.

## TO THE NEW OWNER

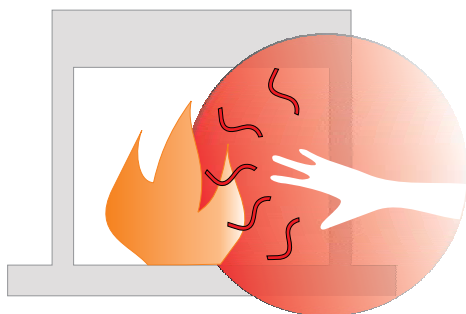
Congratulations! You are the owner of a state-of-the-art Gas Insert by Regency.

The Regency Gas Insert Series of hand crafted appliances has been designed to provide you with all the warmth and charm of a fireplace, at the flick of a switch. The models LRI6E / HRI6E of this series have been approved by Warnock Hersey for both safety and efficiency. As it also bears our own mark, it promises to provide you with economy, comfort and security for many trouble free years to follow.

Please take a moment now to acquaint yourself with these instructions and the many features of your Regency Fireplace.



# DANGER



**HOT GLASS WILL  
CAUSE BURNS**

**DO NOT TOUCH GLASS  
UNTIL COOLED**

**NEVER ALLOW CHILDREN  
TO TOUCH GLASS**

A barrier designed to reduce the risk of burns from the hot viewing glass is provided with this appliance and shall be installed for the protection of children and other at risk individuals.

## CAUTION:

**HOT WHILE IN OPERATION. DO NOT TOUCH.  
SEVERE BURNS MAY RESULT. KEEP CHILDREN, CLOTHING, FURNITURE,  
GASOLINE, AND ANY LIQUIDS WITH FLAMMABLE VAPOURS AWAY.**

**KEEP BURNER AND CONTROL COMPARTMENT CLEAN.  
SEE INSTALLATION AND OPERATING INSTRUCTIONS ACCOMPANYING  
APPLIANCE.**

919-358



We recommend that our products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) or in Canada by Wood Energy Technical Training (WETT).



## Dimensions

Unit dimensions with Vignette faceplate.....	4
Unit dimensions with Vignette faceplate + small 3 sided backing plate .....	4
Unit dimensions with Vignette faceplate + small backing plate + spacer .....	5
Unit dimensions with 4 sided vignette faceplate + backing plate .....	6
Unit dimensions with arched Vignette faceplate .....	7
Unit dimensions - arched Vignette faceplate + backing plate .....	7
Unit dimensions - arched Vignette faceplate + spacer ..	8
Unit dimensions - arched Vignette faceplate + spacer + backing plate .....	8

## Installation

Safety Decals .....	9
MA Code - CO Detector.....	10
Important Message .....	11
Before You Start .....	11
For Your Safety .....	12
Specifications .....	12
Gas Pressure Testing .....	12
Installation Into A Solid Fuel Burning Fireplace Or Factory Built Fireplace .....	12
Factory-Built (Metal) Wood-Burning Fireplace Requirements .....	12
Installation Checklist.....	13
Materials Required .....	13
Minimum Fireplace Dimensions .....	13
Minimum Clearances to combustibles .....	14
Gas Connection.....	15
Venting.....	15
Flue / Vent Installation .....	16
Levelling Leg Adjustment.....	17
Air Shutter Adjustment.....	18
High Elevation .....	19
Gas Line Installation .....	19
Gas Pipe Pressure Testing .....	19
885 S.I.T. Valve Description.....	19
Optional Wall Thermostat Installation .....	20
Conversion from NG to LP .....	21
Proflame Remote System GTMF with Fan (LRI6E / HRI6E) Wiring Diagram.....	23
Glass Crystal / Optional Stone Installation .....	24
Optional Pebbles / Glass Crystal Installation for Firebox Base (around burner) .....	24
HRI6E Optional Log Set Installation .....	26
LRI6E Log Set Installation .....	29
Standing Pilot and Heat Exchange Return .....	31
Heat Exchange Return .....	31
Brick Panel Installation .....	32
Enamel Panel Installation .....	33

Glass Door Removal / Installation .....	34
Vignette Faceplate with Safety Screen Installation .....	35
Inlay Installation.....	36
4 Sided Faceplate with Safety Screen Installation .....	37
Spacer Installation .....	38
Backing Plate Installation .....	39
Optional Arched Vignette Faceplate Installation .....	40
Optional Spacer Installation.....	41
Optional Backing Plate Installation .....	42
Optional Mantel Deflector Installation.....	43
Optional Hearth Trim Installation - <i>Vignette Faceplate with spacer</i> .....	44
Optional Hearth Trim Installation - <i>Vignette Faceplate without spacer</i> .....	45

## Operating Instructions

Operating Instructions .....	45
First Fire .....	45
Automatic Convection Fan Operation.....	45
Lighting Procedure .....	46
Shutdown Procedure .....	46
Copy Of Lighting Instruction Plate .....	47
Normal Operating Sounds Of Gas Appliances .....	47

## Maintenance

Maintenance Instructions.....	48
Door Glass .....	48
Pilot Adjustment.....	49
General Vent Maintenance .....	49
Log Replacement .....	49
Glass Gasket.....	49
Glass Crystal Burner Removal / Installation (HRI6E) ..	50
Glass Burner Removal .....	50
Glass Burner Install .....	50
LRI6E Ceramic Burner Removal / Installation .....	51
Fan Maintenance - with GTMF Remote Control .....	52
Valve Replacement.....	53

## Parts List

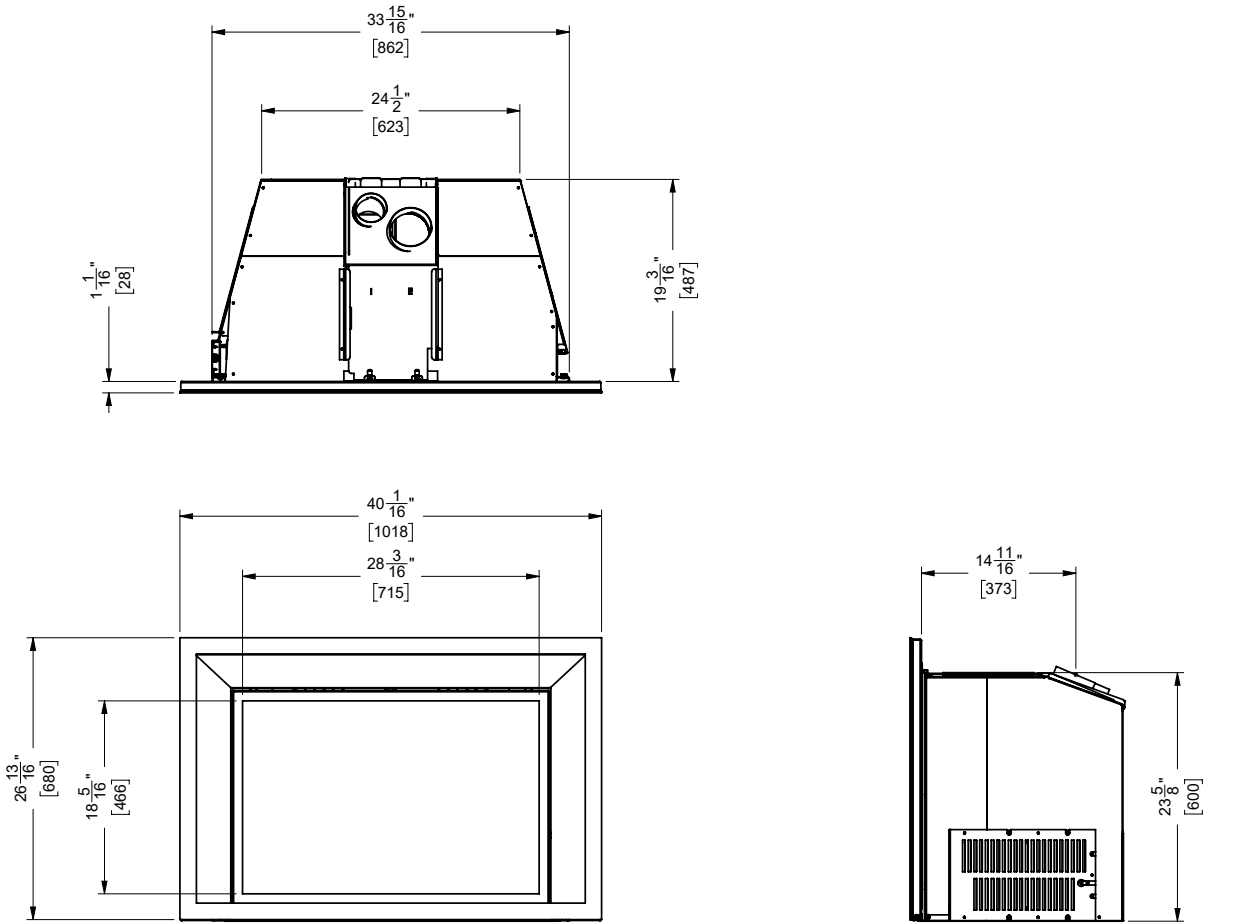
Main Assembly .....	55
Arched Vignette Faceplate .....	58

## Warranty

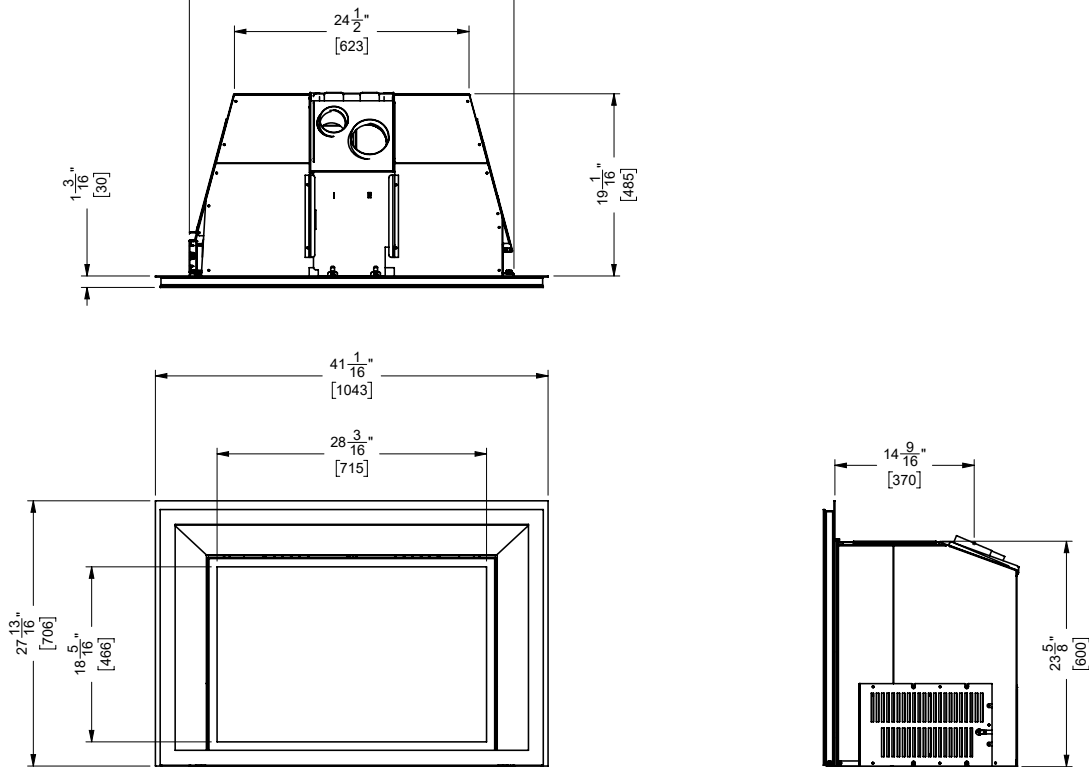
Warranty .....	60-64
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4 | dimensions

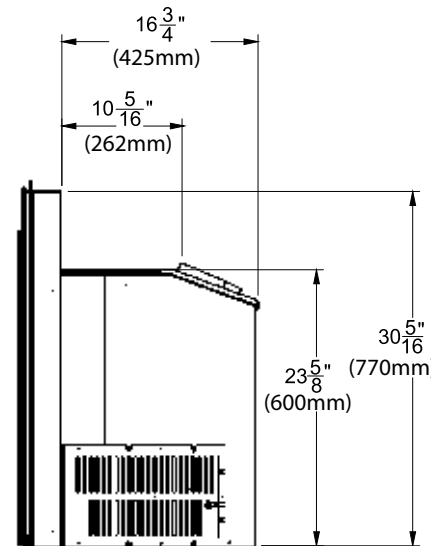
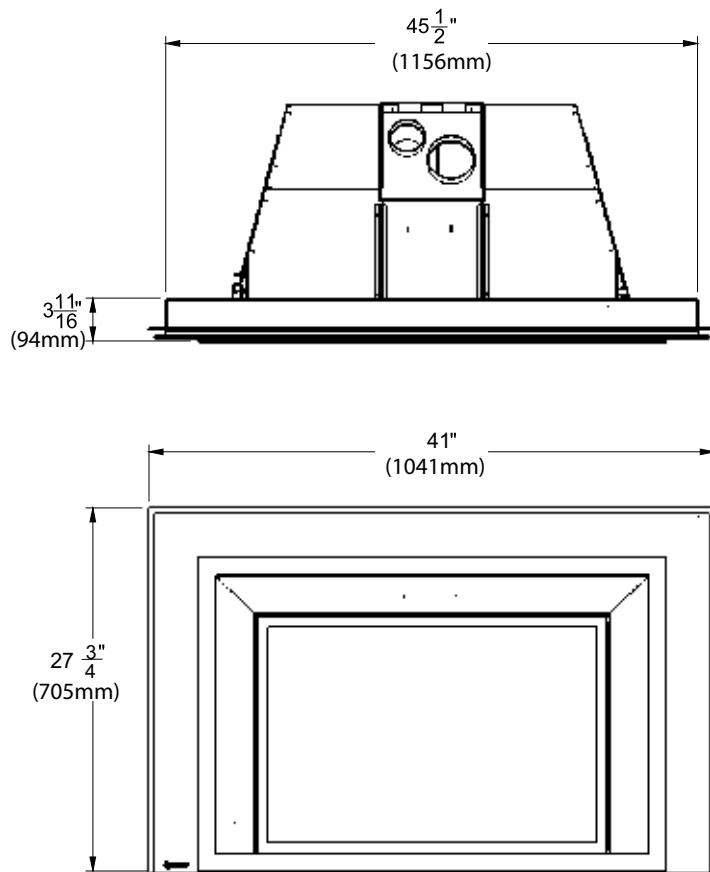
UNIT DIMENSIONS WITH VIGNETTE FACEPLATE



UNIT DIMENSIONS WITH VIGNETTE FACEPLATE + SMALL 3 SIDED BACKING PLATE



## UNIT DIMENSIONS WITH VIGNETTE FACEPLATE + SMALL BACKING PLATE + SPACER

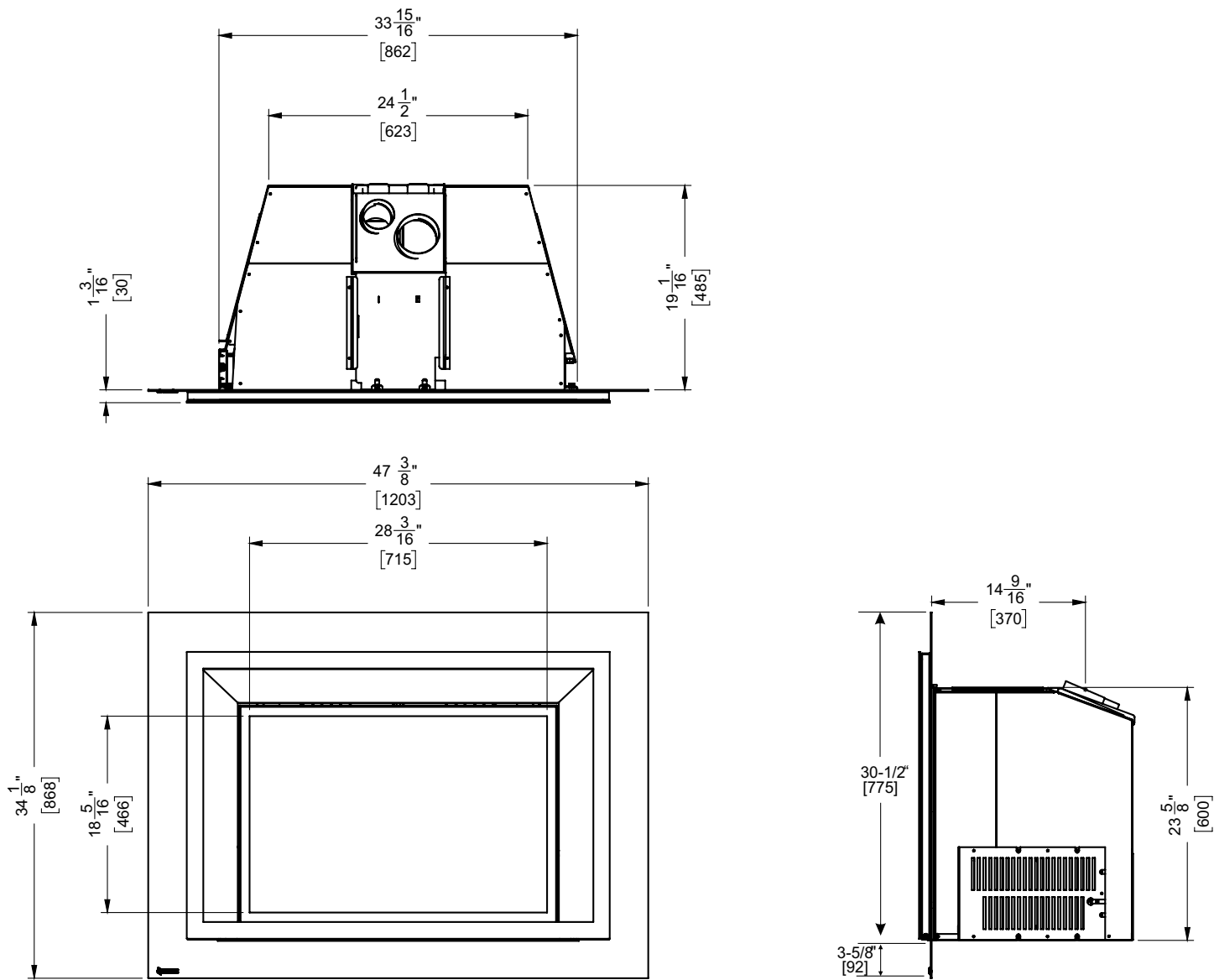


Not shown:  
 Regular backing plate -  $47\frac{3}{8}"$  W. x  $30\frac{1}{2}"$  H.  
 Oversize backing plate -  $48\frac{3}{8}"$  W. x 33" H.

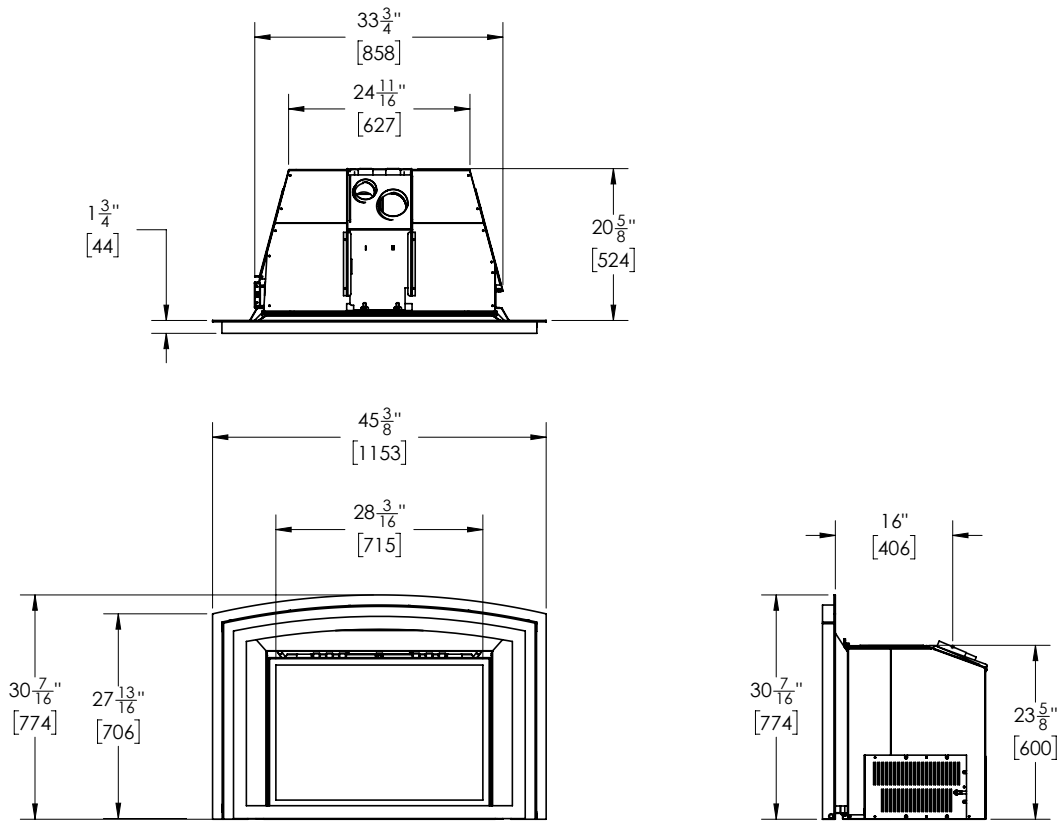
ALL PICTURES / DIAGRAMS SHOWN THROUGHOUT THIS MANUAL ARE FOR ILLUSTRATION PURPOSES ONLY.  
 ACTUAL PRODUCT MAY VARY DUE TO PRODUCT ENHANCEMENTS.

6 | dimensions

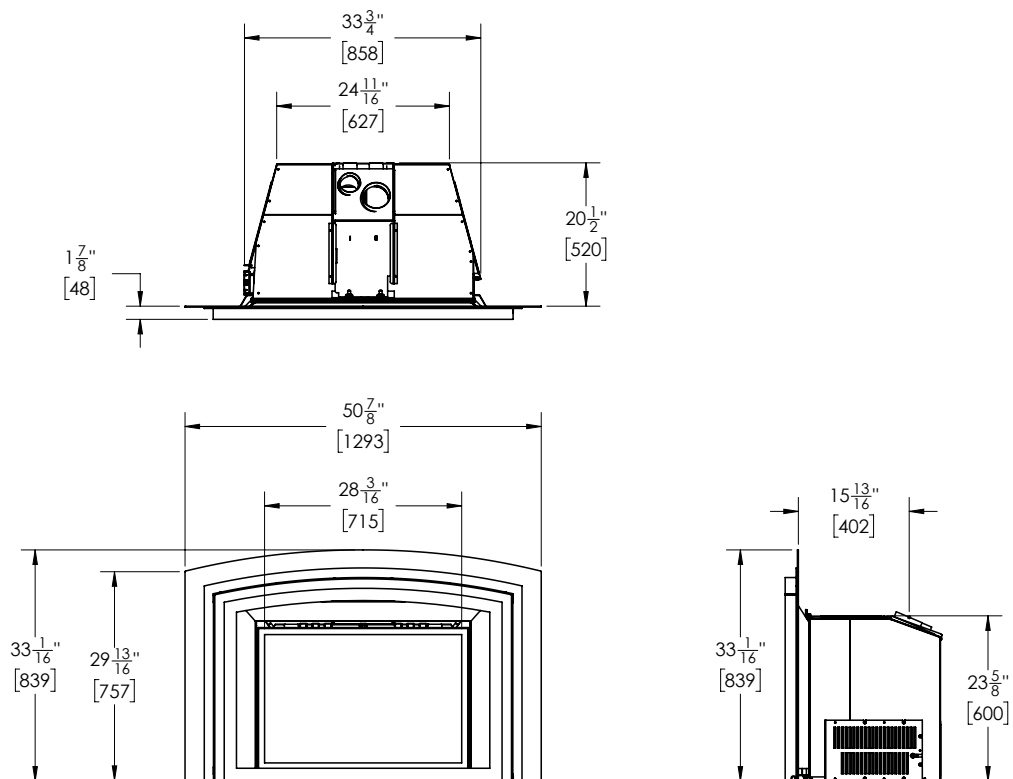
UNIT DIMENSIONS WITH 4 SIDED VIGNETTE FACEPLATE + BACKING PLATE



## UNIT DIMENSIONS WITH ARCHED VIGNETTE FACEPLATE (OPTIONAL)

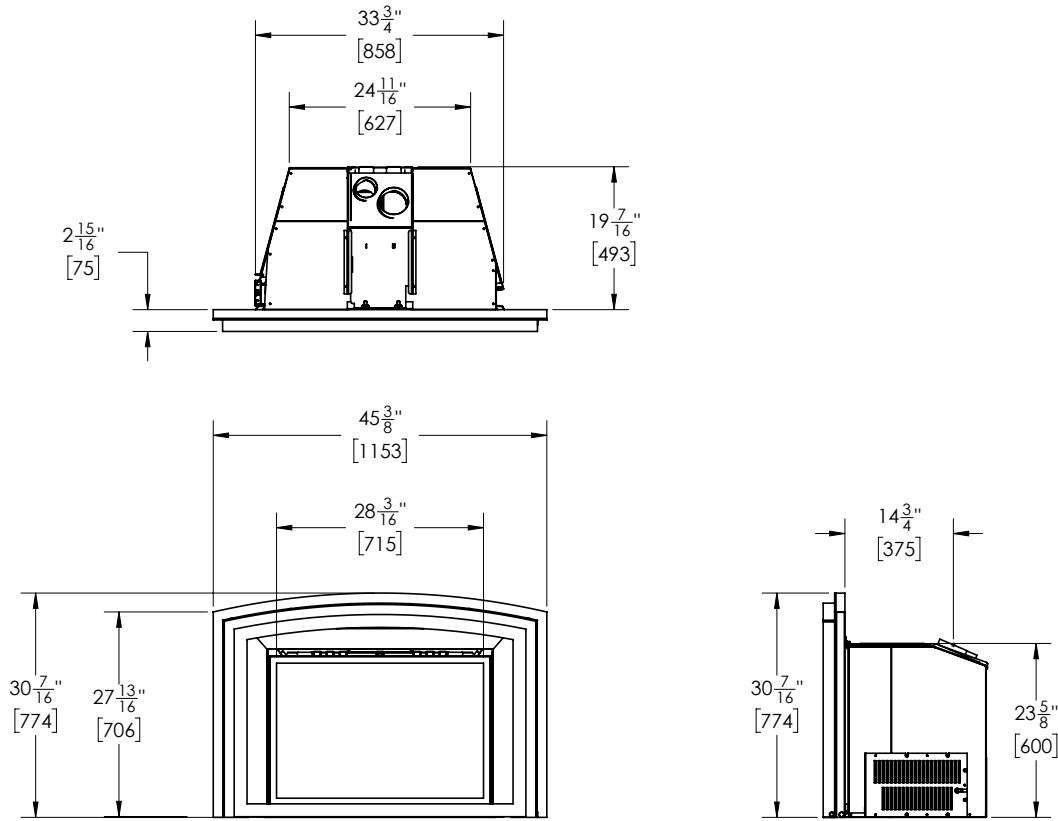


## UNIT DIMENSIONS WITH ARCHED VIGNETTE FACEPLATE + BACKING PLATE

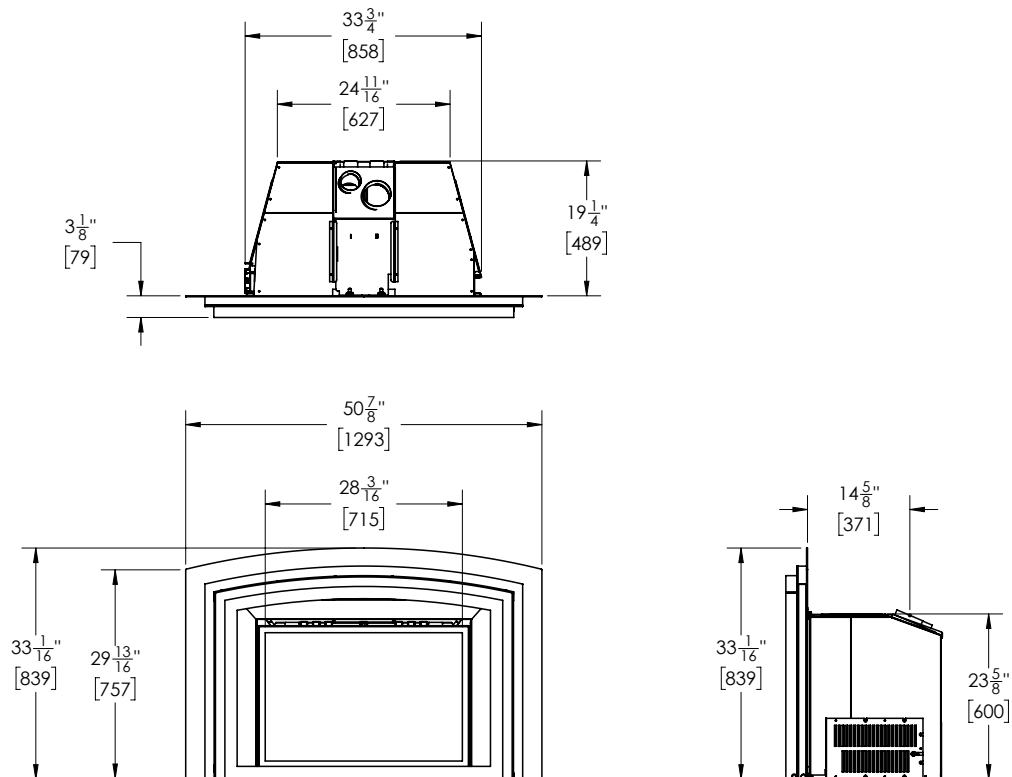


## 8 | dimensions

### UNIT DIMENSIONS WITH ARCHED VIGNETTE FACEPLATE + SPACER



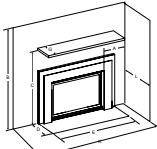
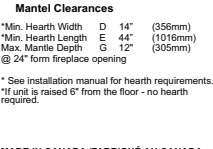
### UNIT DIMENSIONS WITH ARCHED VIGNETTE FACEPLATE + SPACER + BACKING PLATE


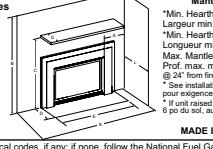




This is a copy of the labels that accompany each HRI6E/LRI6E Gas Insert. We have printed a copy of the contents here for your review.

**NOTE: Regency units are constantly being improved. Check the label on the unit and if there is a difference, the label on the unit is the correct one.**

Duplicate Serial number		437	
<b>ETL</b> Listed/Nom: VENTED GAS FIREPLACE HEATER / Foyer au gaz ventilé Certified to / Certifié pour: CSA 2.17-2017 ANSI Z21.88-2017 CSA 2.33-2017 MAY BE INSTALLED IN MANUFACTURED (MOBILE) HOMES AFTER FIRST SALE. Refer to Intertek's Directory of Building Products for detailed information. Pour plus de détails, se reporter au Répertoire des produits de construction de Intertek.		<b>DO NOT REMOVE THIS LABEL /          NE PAS ENLEVER CETTE ÉTIQUETTE</b> 437	
<b>Model/Modèle: HRI6E-NG</b> <b>NATURAL GAS FIREPLACE INSERT: MODEL HRI6E-NG</b> <b>Factory Equipped For Altitude 0-4500ft. (0-1370m)</b> Min. supply pressure 5" WC (1.25 kPa) Low Setting Man. pressure 1.6" WC (0.41 kPa) Max. Manifold pressure 3.5" WC (0.87 kPa) Orifice size #32 DMS Minimum input 25,000 Btu/h (7.33 kW) Maximum input 38,000 Btu/h (11.14 kW)		<b>ÉQUIPÉ EN USINE POUR GAZ NATUREL          MODÈLE HRI6E-NG</b> Pression d'alimentation minimum Pression de sortie (manifold) - basse Pression de sortie (manifold) - max. Taille de l'orifice Débit calorifique minimum Débit calorifique maximum	
<b>Model/Modèle: HRI6E-LP</b> <b>PROPANE GAS FIREPLACE INSERT: MODEL HRI6E-LP</b> <b>Factory Equipped For Altitude 0-4500ft. (0-1370m)</b> Min. supply pressure 11" WC (2.73 kPa) Low Setting Man. pressure 6.4" WC (1.59 kPa) Max. Manifold pressure 10" WC (2.48 kPa) Orifice size #51 DMS Minimum input 30,000 Btu/h (8.79 kW) Maximum input 38,000 Btu/h (11.14 kW)		<b>ÉQUIPÉ EN USINE POUR GAZ PROPANE          MODÈLE HRI6E-LP</b> Pression d'alimentation minimum Pression de sortie (manifold) - basse Pression de sortie (manifold) - max. Taille de l'orifice Débit calorifique minimum Débit calorifique maximum	
<b>Minimum Clearances to Combustibles from Insert</b> Side wall A 12" (305mm) Ceiling B 60" (1524mm) 12" Mantel Max. C 40" (1016mm) Min. Alcove Width K 56" (1422mm) Max. Alcove Depth L 36" (914mm)		<b>Mantel Clearances</b> *Min. Hearth Width D 14" (356mm) *Min. Hearth Length E 44" (1016mm) Max. Mantle Depth G 12" (305mm) @ 24" from fireplace opening * See installation manual for hearth requirements. *If unit is raised 6" from the floor - no hearth required.	
			
<b>REGENCY</b> FIREPLACE PRODUCTS FPI Fireplace Products International Ltd., Delta BC, CANADA		<b>MADE IN CANADA / FABRIQUÉ AU CANADA</b>	
This appliance must be installed in accordance with local codes, if any; if none, follow the National Fuel Gas Code, ANSI Z223.1, or Natural Gas and Propane Installation Code, CSA B149.1. This appliance is only for use with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases unless a certified kit is used. This appliance is only for use with the type of gas indicated on the rating plate and may be installed in an aftermarket, permanently located, manufactured (mobile) home where not prohibited by local codes. See owner's manual for details. <b>WARNING:</b> This fireplace has been converted for use with a gas fireplace insert only and cannot be used for burning wood or solid fuels unless all original parts have been replaced, and the fireplace re-approved by the authority having jurisdiction. Installer l'appareil selon les codes ou règlements locaux, ou, en l'absence de tels règlements, selon les codes d'installation ANSI Z223.1, National Fuel Gas Code ou CSA-B149.1 en vigueur. Cet appareil doit être utilisé uniquement avec le type de gaz indiqué sur la plaque signalétique. Cet appareil ne peut pas être utilisé avec d'autres gaz sauf si une trousse de conversion certifiée est fournie. Cet appareil peut être installé dans une maison préfabriquée ou mobile (E-U, seulement) installée à demeure si les règlements locaux le permettent. Voir le manuel d'utilisation pour plus de renseignements. <b>AVERTISSEMENT:</b> Ce foyer a été converti pour être utilisé avec un foyer au gaz encastrable et ne peut être utilisé pour brûler du bois ou d'autres combustibles solides à moins que toutes les pièces d'origine aient été remises en place et que le foyer ait été approuvé de nouveau par l'autorité compétente. <b>This vented gas fireplace heater is not for use with air filters. Ne pas utiliser de filtre à air avec ce foyer au gaz à évacuation.</b> For use with glass doors certified with the appliance only. A utiliser uniquement avec les portes en verre certifiées avec l'appareil. Electrical supply / Alimentation électrique 115VAC, 2.5 A, 60Hz. Less than 10A Fan Part # / Ventilateur - Pièce n°911-071 For use only with barrier (Part # 299-100) Follow installation instructions. À utiliser seulement avec l'écran de sécurité (Pièce n°299-100). Suivre les consignes d'installation. <b>VENTED GAS FIREPLACE HEATER - NOT FOR USE WITH SOLID FUELS. / Foyer au gaz ventilé - NE PAS UTILISER AVEC UN COMBUSTIBLE SOLIDE.</b> 919-385b			

Duplicate Serial number/Copie No de série		436	
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<b>REGENCY</b> FIREPLACE PRODUCTS Delta BC, CANADA		<b>MADE IN CANADA / FABRIQUÉ AU CANADA</b>	
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For the State of Massachusetts, installation and repair must be done by a plumber or gasfitter licensed in the Commonwealth of Massachusetts.

For the State of Massachusetts, flexible connectors shall not exceed 36 inches in length.

For the State of Massachusetts, the appliances individual manual shut-off must be a t-handle type valve.

The State of Massachusetts requires the installation of a carbon monoxide alarm in accordance with NFPA 720 and a CO alarm with battery back up in the same room where the gas appliance is installed.

## MA Code - CO Detector (for the State of Massachusetts only)

### 5.08: Modifications to NFPA-54, Chapter 10

(2) Revise 10.8.3 by adding the following additional requirements:

(a) For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors

a. In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

2. **APPROVED CARBON MONOXIDE DETECTORS.** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

3. **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, **"GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS"**.

4. **INSPECTION.** The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a)1 through 4.

(b) **EXEMPTIONS:** The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled "Equipment Not Required To Be Vented" in the most current edition of NFPA 54 as adopted by the Board; and

2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

(c) **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED.** When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

1. Detailed instructions for the installation of the venting system design or the venting system components; and

2. A complete parts list for the venting system design or venting system.

(d) **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED.** When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies "special venting systems", the following requirements shall be satisfied by the manufacturer:

1. The referenced "special venting system" instructions shall be included with the appliance or equipment installation instructions; and

2. The "special venting systems" shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

(e) A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

## IMPORTANT MESSAGE SAVE THESE INSTRUCTIONS

The Regency Gas Insert must be installed in accordance with these instructions. Carefully read all the instructions in this manual first. Consult the building authority having jurisdiction to determine the need for a permit prior to starting the installation.

**NOTE:** Failure to follow the instructions could cause a malfunction of the heater which could result in death, serious bodily injury, and/or property damage. Failure to follow these instructions may also void your fire insurance and/or warranty.

## BEFORE YOU START

Safe installation and operation of this appliance requires common sense, however, we are required by the Canadian Safety Standards and ANSI Standards to make you aware of the following:

**INSTALLATION AND REPAIR SHOULD BE DONE BY AN AUTHORIZED SERVICE PERSON. THE APPLIANCE SHOULD BE INSPECTED BEFORE USE AND AT LEAST ANNUALLY BY A PROFESSIONAL SERVICE PERSON. MORE FREQUENT CLEANING MAY BE REQUIRED DUE TO EXCESSIVE LINT FROM CARPETING, BEDDING MATERIAL, ETC. IT IS IMPERATIVE THAT CONTROL COMPARTMENTS, BURNERS AND CIRCULATING AIR PASSAGEWAYS OF THE APPLIANCE BE KEPT CLEAN.**

**DUE TO HIGH TEMPERATURES, THE APPLIANCE SHOULD BE LOCATED OUT OF TRAFFIC AND AWAY FROM FURNITURE AND DRAPERIES.**

**WARNING: FAILURE TO INSTALL THIS APPLIANCE CORRECTLY WILL VOID YOUR WARRANTY AND MAY CAUSE A SERIOUS HOUSE FIRE.**

**CHILDREN AND ADULTS SHOULD BE ALERTED TO THE HAZARDS OF HIGH SURFACE TEMPERATURES, ESPECIALLY THE FIREPLACE GLASS, AND SHOULD STAY AWAY TO AVOID BURNS OR CLOTHING IGNITION.**

**YOUNG CHILDREN SHOULD BE CAREFULLY SUPERVISED WHEN THEY ARE IN THE SAME AREA AS THE APPLIANCE. TODDLERS, YOUNG CHILDREN AND OTHERS MAY BE SUSCEPTIBLE TO ACCIDENTAL CONTACT BURNS. A PHYSICAL BARRIER IS RECOMMENDED IF THERE ARE AT RISK INDIVIDUALS IN THE HOUSE. TO RESTRICT ACCESS TO A FIREPLACE OR STOVE, INSTALL AN ADJUSTABLE SAFETY GATE TO KEEP TODDLERS, YOUNG CHILDREN AND OTHER AT RISK INDIVIDUALS OUT OF THE ROOM AND AWAY FROM HOT SURFACES.**

**CLOTHING OR OTHER FLAMMABLE MATERIAL SHOULD NOT BE PLACED ON OR NEAR THE APPLIANCE.**

**A BARRIER DESIGNED TO REDUCE THE RISK OF BURNS FROM THE HOT VIEWING GLASS IS PROVIDED WITH THIS APPLIANCE AND SHALL BE INSTALLED FOR THE PROTECTION OF CHILDREN AND OTHER AT-RISK INDIVIDUALS**

**IF THE BARRIER BECOMES DAMAGED, THE BARRIER SHALL BE REPLACED WITH THE MANUFACTURER'S BARRIER FOR THIS APPLIANCE.**

**ANY SAFETY SCREEN, GUARD, OR BARRIER REMOVED FOR SERVICING AN APPLIANCE MUST BE REPLACED PRIOR TO OPERATING THE APPLIANCE.**

## General Safety Information

- 1) The appliance installation must conform with local codes or in the absence of local codes, with CAN/CGAB149 (in Canada) or the National Fuel Gas Code ANSI Z223.1 in the U.S.A. This appliance should be installed by a qualified gas fitter technician only.
- 2) **Installation and repair should be done by a qualified service person.**
- 3) The appliance should be inspected before use and at least annually by a professional service person. More frequent cleaning may be required due to excessive lint from carpeting, bedding material, animal hair, etc. It is imperative that control compartments, burners and circulating air passageways of the appliance be kept clean.
- 4) See general construction and assembly instructions. This appliance may only be installed in a vented, noncombustible fireplace.
- 5) This appliance is Listed for bedroom installations when used with a Listed Millivolt Thermostat. Some areas may have further requirements, check local codes before installation.
- 6) Always connect this insert to a vent system venting to the outside of the building envelope. Never vent to another room or inside a building. Make sure that the vent is properly sized and is of adequate height to provide the proper draft.
- 7) Inspect the venting system annually for blockage and any signs of deterioration.
- 8) Any glass removed for servicing must be replaced prior to operating the appliance.
- 9) To prevent injury, do not allow anyone who is unfamiliar with the operation to use the fireplace.
- 10) Due to high temperatures, the appliance should be located out of high traffic areas and away from furniture and draperies. Children and adults should be alerted to the hazards of high surface temperatures, especially the fireplace glass and gold trims, and should stay away to avoid burns or clothing ignition. Young children should be carefully supervised when they are in the same room as the appliance. Clothing or other flammable material should not be placed on or near the appliance.



**WARNING: Cancer and Reproductive Harm**  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

919-874



## FOR YOUR SAFETY

This appliance requires air for proper combustion. Always provide adequate combustion and ventilation air. Follow instructions and information in CAN/CGA B149 (in Canada) or the National Fuel Gas Code ANSI Z223.1 (in the USA), regarding requirements for combustion and ventilation air.

## SPECIFICATIONS

At pressures over 1/2 psig, the pipe to the unit must be disconnected.

### Gas Input Capacity:

Natural Gas	38,000	Btu/h
Propane	38,000	Btu/h

### Min. Input

(with Proflame GTMF remote)

Natural Gas	25,000	Btu/h
Propane	30,000	Btu/h

**Fuels:** Approved for use with both natural gas, and propane. Approved as is for use at 0' to 4,500' (0-1370m).

**Electrical:** 120V A.C. system.

**Circulation Fan:** Variable speed, 140 CFM.

**Log Set:** Ceramic fibre, 6 per set - LRI6E

**Glass Crystals:** 11 lbs of glass crystals - HRI6E

**Vent System:** 3" x 4" The efficiency rating of the appliance is a product thermal efficiency rating determined under continuous operating conditions and was determined independent of any installed system.

## GAS PRESSURE TESTING

The appliance must be isolated from the gas supply piping system by closing its individual manual shut off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig. (3.45 kPa).

## INSTALLATION INTO A SOLID FUEL BURNING FIREPLACE OR FACTORY BUILT FIREPLACE

The LRI6E / HRI6E Gas Inserts have been tested and approved to be vented into any masonry fireplace or approved solid fuel burning factory built fireplace that will allow the insert to physically fit into the firebox. Refer to "Minimum Fireplace Dimensions" section for minimum fireplace clearances.

If the factory built fireplace\* height is too low for your Insert, you may remove the smoke baffle plate, damper, refractory (firebricks), glass doors, screen rails, screen mesh and log grates from the factory built fireplace as long as these items are saved and are reinstalled in the event that the Insert is removed. The fireplace flue damper can be fully blocked open or removed for installation of the gas fireplace insert.

Smoke shelves, shields and baffles may be removed if attached by mechanical fasteners. If any part is removed it must not weaken the structural integrity of the factory built fireplace.

The fireplace and fireplace chimney must be clean and in good working order and constructed of non-combustible materials.

The surround panels should not seal ventilation openings on the fireplace.

Chimney clean outs should fit properly.

**NOTE:** Any alterations made to the listed solid fuel burning factory built fireplace may void the listing of the fireplace.

Cutting any sheet metal part of the fireplace, in which the gas fireplace insert is to be installed is prohibited.

\*Check with your local inspector before commencing with this installation.

Installer must mechanically attach the supplied label to the inside of the firebox of the fireplace into which the gas fireplace insert is installed.

**"WARNING:** This fireplace has been converted for use with a gas fireplace insert only and cannot be used for burning wood or solid fuels unless all original parts have been replaced, and the fireplace re-approved by the authority having jurisdiction."

## BEFORE YOU START

Safe installation and operation of this appliance requires common sense, however, we are required by the Canadian Safety Standards and ANSI Standards to make you aware of the following:

## FACTORY-BUILT (METAL) WOOD-BURNING FIREPLACE REQUIREMENTS

**NOTE:** Any parts that are removed must be removed in a way that would allow them to be re-installed if the insert is ever removed (removal of rivets or screws is acceptable).

To reference parts—see illustration below.

**Must be removed:**

- 1 - Damper
- 2 - Grate (with log set)

**May be removed (if applicable):**

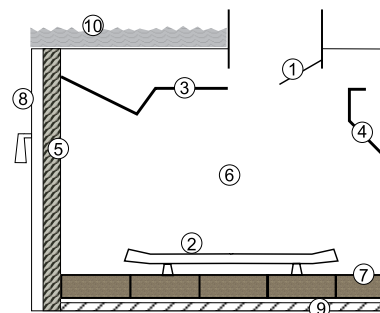
- 3 - Smoke shelf
- 4 - Internal baffles
- 5 - Screen
- 6 & 7 - Masonry lining or refractory
- 8 - Metal or glass doors

The fireplace must be permanently marked to indicate that it has been altered and is no longer suitable for burning solid fuel (wood), unless the removed parts are re-installed. Cutting of any sheet metal parts is prohibited.

**May be removed (in certain cases):**

- 9 - Metal floor of the firebox

**10 -** The insulation and any structured rigid frame members **must not be removed or altered** (side and top of door frame, side and top of the face of the fireplace, metal sides, etc.).



### CAUTION:

Firebox floor removal is not covered under the appliance safety standard (ANSI Z21.88, CSA 2.33) used in the safety certification of this appliance. The Intertek safety certification does not apply to this method of installation. Before installing the appliance using this method, contact the Authority Having Jurisdiction to determine if this installation is acceptable in your area. The sheet metal base of the fireplace must be left in place and a minimum 1/2" cement board sheet placed under the entire length and width of the appliance.

If the factory-built fireplace has no gas access hole(s) provided, an access hole of 1.5 inch (37.5 mm) or less may be drilled through the lower sides or bottom of the firebox in a proper workmanship like manner. This access hole must be plugged with non-combustible insulation after the gas supply line has been installed.

## INSTALLATION CHECKLIST

Before installing vent system ensure that the damper plate is open and secure to prevent the damper plate from falling down and crushing the liner.

The Regency Gas Insert is installed as listed.

- 1) Check all clearances to combustibles, (Refer to sections "Minimum Fireplace Dimensions and Clearances to Combustibles")
- 2) Make the gas connection. (Refer to section "Gas Connection") Gas connection is on the left side of the appliance.
- 3) Install the two flue liners (intake and exhaust) to the sliding connector plate. (Refer to section "Flue Liner Installation.")
- 4) Slide the unit half way into the fireplace.
- 5) Pull the vent connector plate through the brackets and fasten to the front plate. Refer to section "Flue Liner Installation.")
- 6) Slide the unit fully into the fireplace. Level if necessary.
- 7) Hook up 120 volt AC power cord into a suitable receptacle. Optional: Install 4 batteries in receiver. Batteries only serve as back up if power is lost within the home.
- 8) Plug the 3 wire cord into a suitable receptacle. The 3 wire cord is located on the right side of the unit.
- 9) Code remote control. See Remote Control Instruction Manual.
- 10) Test gas pressure (Refer to section "Gas Pipe Pressure Testing"). Check aeration system (Refer to section "Gas Insert Aeration System").
- 11) Install standard and optional features. Refer to the following sections:

- a. Brick Panels
- b. Enamel Panels
- c. Log Set
- d. Glass Crystals
- e. Spa stones
- f. Standard Vignette Faceplate
- g. 4 sided Vignette Faceplate
- h. Backing Plate
- i. Inlay
- j. Spacer
- k. Hearth Trim

- 12) **Final check:** Before leaving this unit with the customer, the installer must ensure that the appliance is firing correctly. This includes:

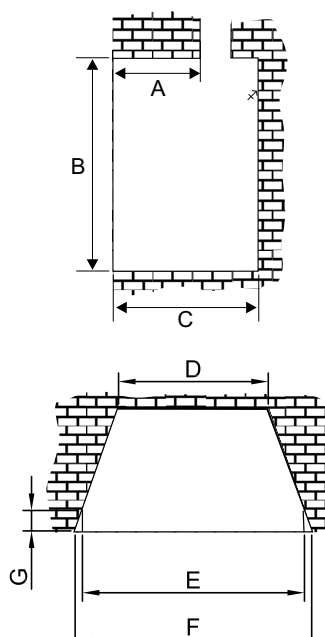
- a) Clocking the appliance to ensure the correct firing rate.
- b) Adjusting the primary air, if required, to ensure that the flame does not carbon. See "Gas Insert Aeration System" section.
- c) Ensuring that the appliance is venting correctly.

## MATERIALS REQUIRED

A 120 Volt AC power cord is hooked up to operate the fan and operate the gas valve when batteries are not installed in the receiver. Plug the 3 wire cord into a suitable receptacle. **Do not cut the ground terminal off under any circumstances.** When connected with 120 volts, the appliance must be electrically grounded in accordance with local codes, current version of CSA C22.1 (in Canada) or in the absence of local codes, with the National Electrical Code ANSI/NFPA 70-1987

## MINIMUM FIREPLACE DIMENSIONS

The minimum fireplace clearances & dimensions for the Regency gas insert are shown in the following diagrams:



	Max Lenth Bar Depth	Height	Depth	Width (rear)	Width (front)	Width	Front Depth Prior to Taper
	A	B	C	D	E	F	G
Vignette Faceplate	12.5"	24"	19.5"	25"	34"	37"	4-3/4"
Vignette Faceplate w/ spacer	10"	24"	16.75"	25"	34"	35-3/8"	2-1/4"
Arched Faceplate	13.5"	24"	20-3/8"	25"	34"	37"	6"
Arched Faceplate w/ spacer	12"	24"	19.5"	25"	34"	36-1/4"	4-3/4"

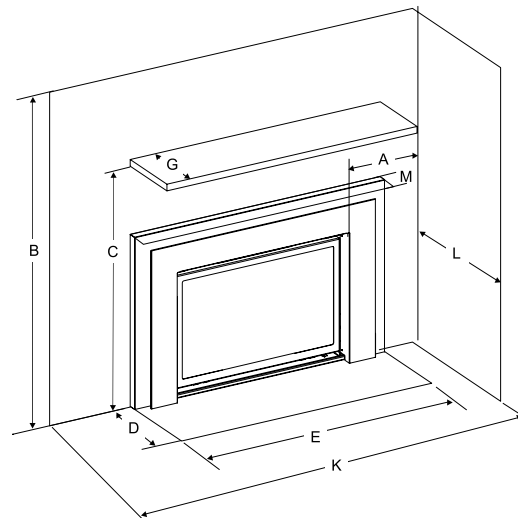


## MINIMUM CLEARANCES TO COMBUSTIBLES

**The clearances listed below are Minimum distances unless otherwise stated:**

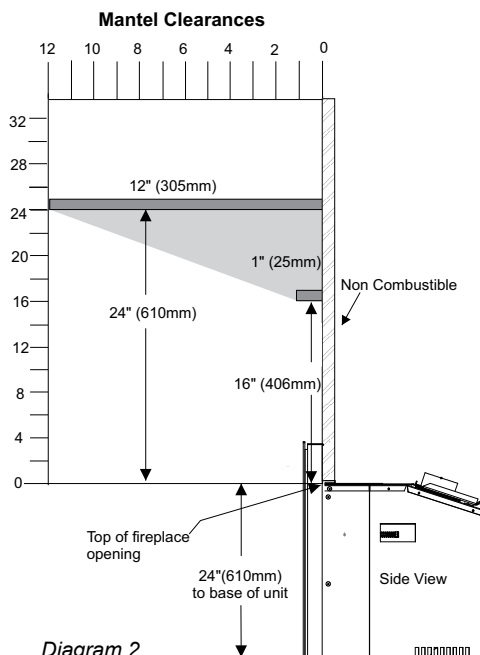
**A major cause of fires is failure to maintain required clearances (air space) to combustible materials. It is of the greatest importance that this decorative gas appliance be installed only in accordance with these instructions.**

Clearance:	Dimension	Measured From:
<b>A: Sides</b>	12" / 305 mm	From inside edge of faceplate / doors
<b>B: Ceiling</b>	60" / 1524 mm	From Base of Unit
<b>C: Mantel (Min. Height)*</b>	*36" / 914mm 40" / 1016mm	From Base of Unit From Base of Unit
<b>D: Min. Hearth Depth</b>	14" / 356mm	
<b>E: Min. Hearth Width</b>	44" / 1016mm	
<b>G: Max. Mantle Depth</b>	12" / 305 mm	@ 48" (1219mm) from bottom of unit
<b>K: Min. Alcove Width</b>	56" / 1422 mm	
<b>L: Max. Alcove Depth</b>	36" / 914 mm	
<b>M: Optional mantel deflector</b>	3-1/2" / 89mm	
<b>Notes:</b> Non-combustible hearth required. If unit is raised 6" from the floor - no hearth is required. Otherwise: Min. Hearth requirements - An R value of 1.75 is required to meet the requirements of the hearth in front of this appliance. 1" of Calcium Silicate board available from Regency, part number (296-936) plus 3/8" tile or equivalent would meet this requirement. See part instruction sheet 919-133 for non-combustible Calcium Silicate board requirements.		



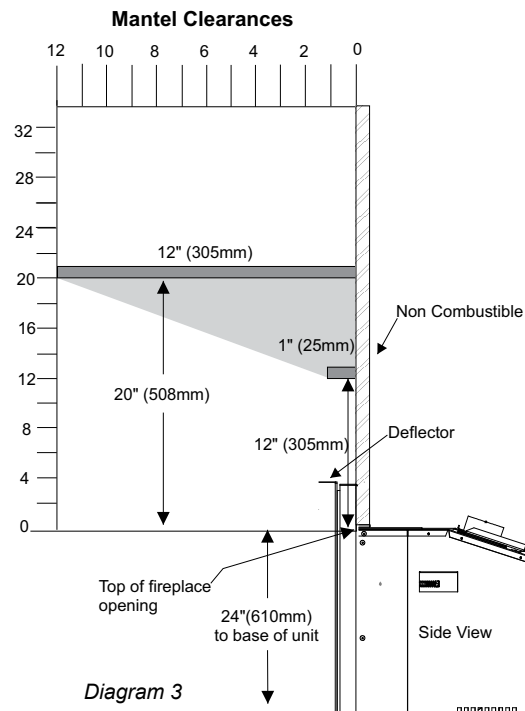
*Diagram 1*

## MANTEL CLEARANCES WITHOUT DEFLECTOR



*Diagram 2*

**\*MANTEL CLEARANCES WITH 3-1/2" DEFLECTOR**



*Diagram 3*

**WARNING**  
Although this appliance passes safety certification, the hearth in front of the fireplace becomes very hot when the fireplace heats. Do not use the hearth as a seat or shelf.

**Note: A 3-1/2" mantel deflector to reduce mantel height to 36" from bottom of unit @ 1" depth.**

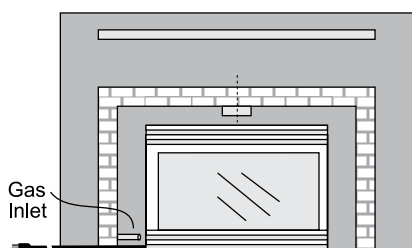
**A noncombustible mantel may be installed at a lower height if the framing is made of metal studs covered with a noncombustible board.**

## GAS CONNECTION

### **GAS CONNECTION WARNING:**

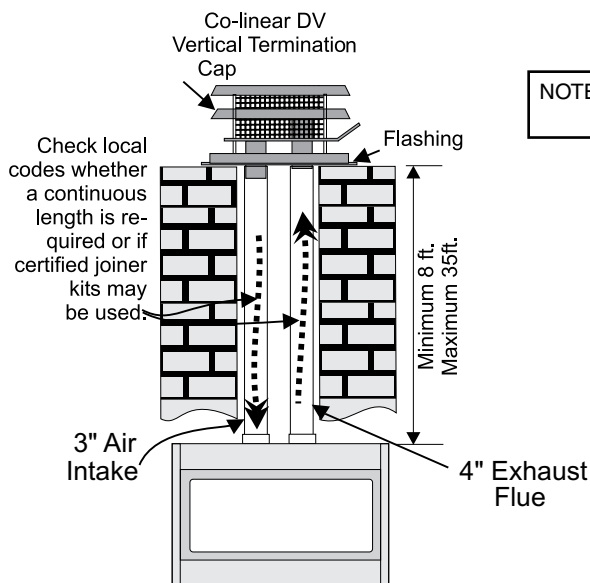
**Only persons licensed to work with gas piping may make the necessary gas connections to this appliance.**

- 1) If the appliance is to be installed into an existing chimney system, thoroughly clean the masonry or factory built fireplace.
- 2) The appliance is provided with an opening on the left hand side of the control compartment. A 3/8" NPT gas supply pipe must be brought near this inlet hole.
- 3) Locate the center point where the vent will pass through the chimney above the appliance. Move the appliance into the exact location where it is to be installed. Ensure that the Insert is level.
- 4) Do not cut any sheet-metal parts of the fireplace, in which the gas fireplace insert is to be installed.
- 5) If the factory-built fireplace has no gas access hole(s) provided, an access hole of 1-1/2" (37.5mm) or less may be drilled through the lower sides or bottom of the firebox in a proper workmanship like manner. This access hole must be plugged with a non-combustible insulation after the gas supply line has been installed.

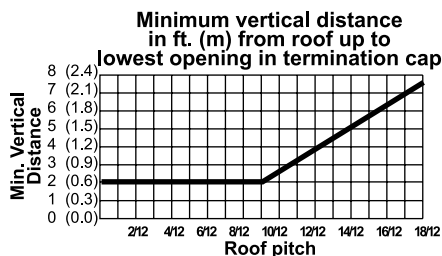


to the inlet and exhaust collars of the termination cap with a minimum of three screws per pipe.

Part #	Description
948-305	3" Flex - 35 ft. (Air intake)
948-336	4" Flex - 35 ft. (exhaust)
946-588	Co-linear DV Vertical Termination Cap



**NOTE:** Flashing should be securely fastened to the chimney.



## VENTING

**THE APPLIANCE MUST NOT BE CONNECTED TO A CHIMNEY FLUE SERVING A SEPARATE SOLID FUEL BURNING APPLIANCE.**

This appliance is designed to be attached to a 3" intake and a 4" exhaust aluminium flex vent. The flue length must be a minimum length of 8' (2.44m) and a maximum of 35' (10.7m). See chart for minimum distances from roof. Periodically check that the vent is unrestricted.

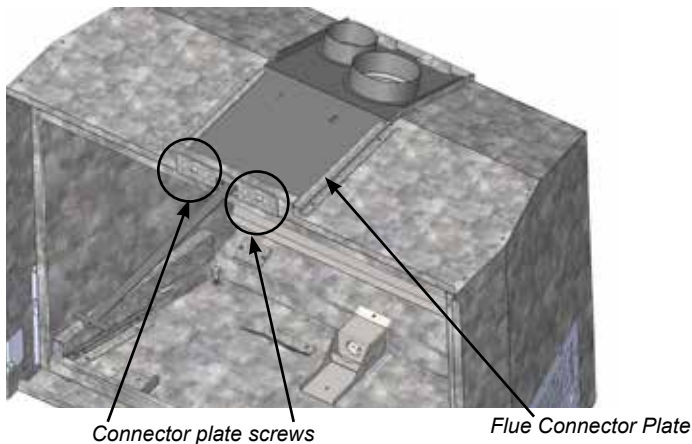
Masonry chimneys may take various contours which the flexible liner will accommodate. However, **keep the flexible liner as straight as possible**, avoid unnecessary bending.

The Air Intake and exhaust pipes must be attached

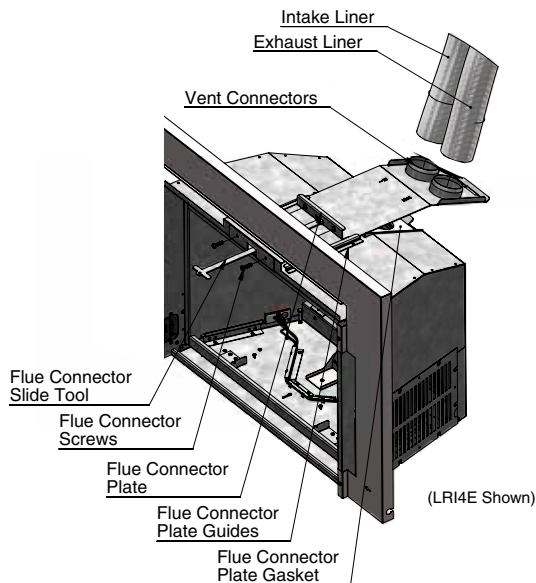
## FLUE / VENT INSTALLATION

**NOTE:** Flue Plate Connector Gasket must not be damaged or removed. Care must be taken to ensure that this gasket remains intact to prevent flue leakage.

- 1) Detach the Flue Connector Plate from the unit by removing the Connector Plate Screws and sliding the Flue Connector Plate rearward and off the unit.



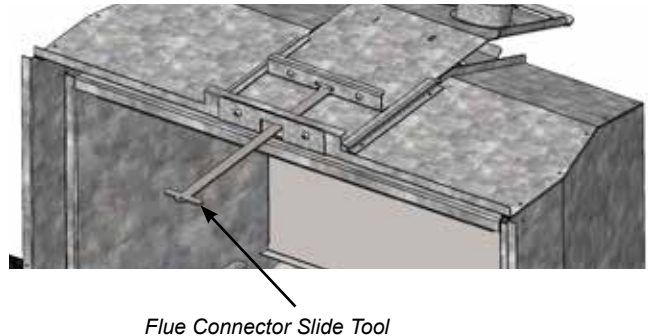
- 2) Attach the Flue Liners onto the Flue Connector Plate using non RTV type sealant, then fasten with 3 screws. See the section in this manual on Venting installation.
- 3) Position the unit in front of the fireplace opening, start the Flue Connector Plate into the Flue Connector Plate Guides.



**WARNING:**

Failure to position the parts in accordance with these diagrams or failure to use only parts specifically approved with this appliance may result in property damage or personal injury.

- 4) Use the Flue Connector Slide Tool to slowly pull the Flue Connector Plate forward as you move the Insert rearward into the Fireplace Chase.

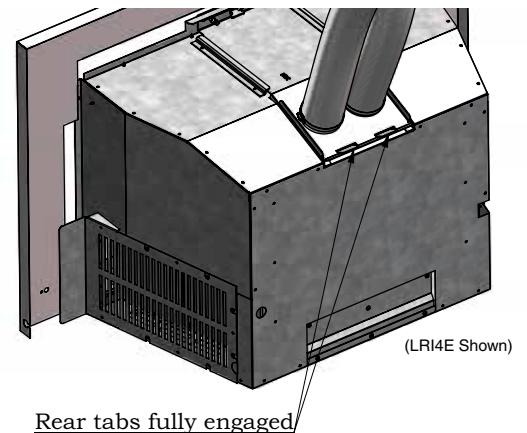


- 5) When the Flue Connector Plate is close to the front of the unit, engage the Flue Connector Screws and carefully tighten the Flue Connector Plate the final amount.

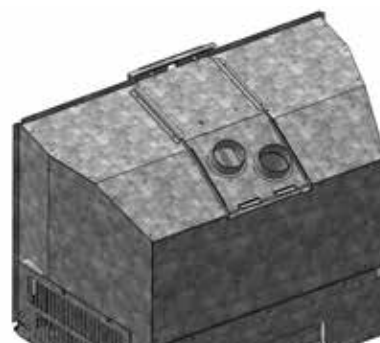
**\*\*** Make sure the Rear Tabs connect into their respective slots in the Flue Connector Plate. Failure to do so will result in flue gas leakage and degrade the operation of the unit **\*\*** (See diagram below of location.)

The Flue connection is complete when the Flue Connector Plate is fully forward and the Rear Tabs are fully engaged.

- 6) Remove the Flue Connector Tool and store for future use.



Properly installed Flue Connector Plate



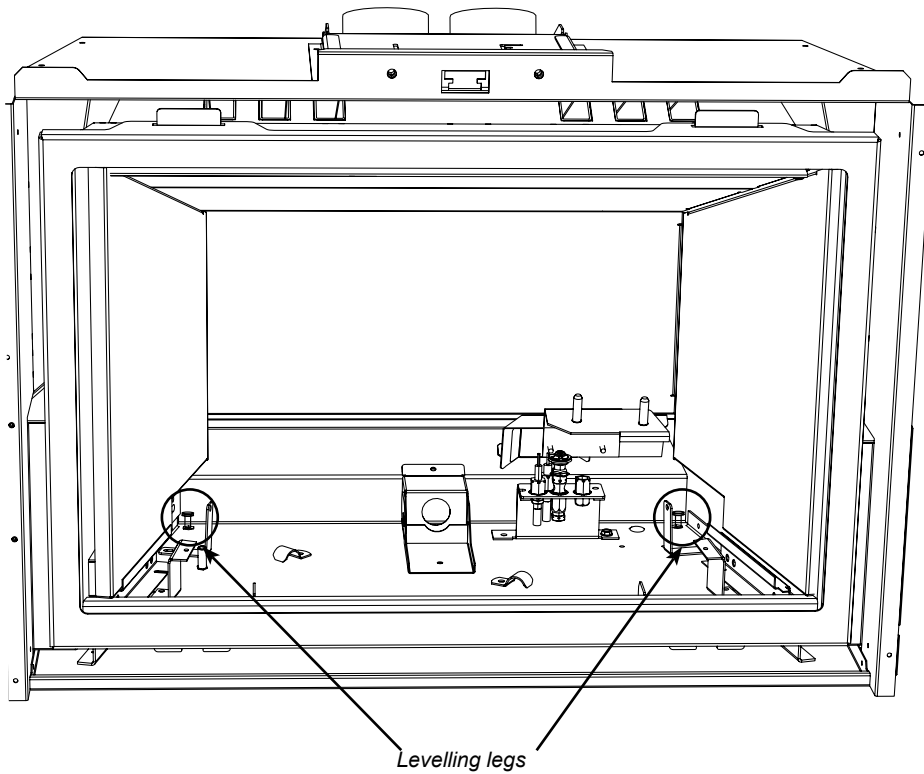


## LEVELLING LEG ADJUSTMENT

The LRI6E / HRI6E inserts are equipped with 2 rear levelling legs that are accessible while the appliance is in its final installation position. The unit can be adjusted up to 5/16" (16mm).

Remove left and right side filler pieces. The rear levelling bolts are located in the back corners of the firebox and can be adjusted using a 7/16" wrench. Rotate the bolts clockwise to raise the rear of the firebox.

When the appliance is in position, adjust the bolts to level the appliance, making sure that the appliance is also level and is sitting on the 2 bolts to prevent rocking.



## AIR SHUTTER ADJUSTMENT

Air Shutters are required to increase or decrease the amount of air that is mixed with the fuel before combustion. This will have an affect on how well the fuel combusts and how the flame physically appears. Low primary air will leave a taller, yellower flame while higher primary air will leave a lower, bluer flame.

This setting is largely for appearance, however, not enough primary air may lead to carboning, sooting or a flame that reaches the top of the firebox. Situations that may require more primary air are; units that are burning propane, units installed at higher elevations or units that are run on high most of the time.

The LRI6E / HRI6E is equipped with an air shutter that is accessible from outside the firebox and can be adjusted during operation.

Aeration adjustments should only be made after the unit has been on for 30 minutes to 1 hour.

Slide the Air Shutter Lever towards you to increase the primary air setting.

Slide the Air Shutter away from you to decrease the primary air setting. Below you will see a chart showing the minimum primary air settings.

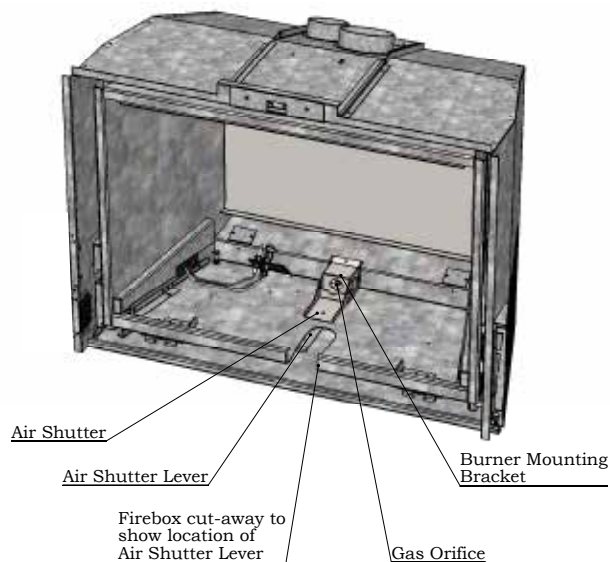
These are set from the factory, but due to fuel conversions or installation conditions, the air setting may need to be adjusted.

Unit	Fuel Type	Min. Air Setting
LRI6E	NG	1/8" (3mm)
LRI6E	LP	3/8" (9mm)
HRI6E	NG	1/8" (3mm)
HRI6E	LP	3/8" (9mm)
HRI6E w/ Optional Driftwood Logs	NG	Full Open

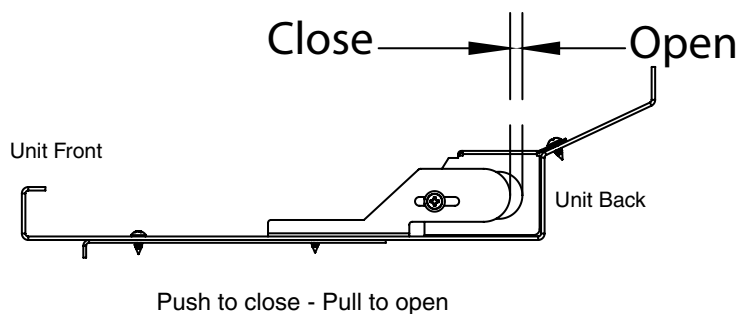
**CAUTION:** Carbon will be produced if air shutter is closed too much.

**Note:** any damage due to carboning resulting from improperly setting the aeration controls is NOT covered under warranty.

**Note:** Aeration Adjustment should only be performed by an authorized Regency Installer at the time of installation or service.



- 1) Slide the Air Shutter Lever towards you to increase the primary air setting.
- 2) Slide the Air Shutter away from you to decrease the primary air setting. Below you will see a chart showing the minimum primary air settings.



### LRI6E-NG / HRI6E-NG SYSTEM DATA

Min. Supply Pressure	5" WC (1.25 kpa)
Manifold Pressure	3.5" WC (0.87 kpa)
Orifice Size	#32 DMS
Maximum Input	38,000 Btu/h (11.14 kW)

### LRI6E-LP / HRI6E-LP SYSTEM DATA

Min. Supply Pressure	11" WC (2.73 kpa)
Manifold Pressure	10" WC (2.49 kpa)
Orifice Size	#51 DMS
Maximum Input	38,000 Btu/h (11.14 kW)

## HIGH ELEVATION

This unit is approved for altitude 0 to 4500 ft. (CAN1 2.17-M91).

## GAS LINE INSTALLATION

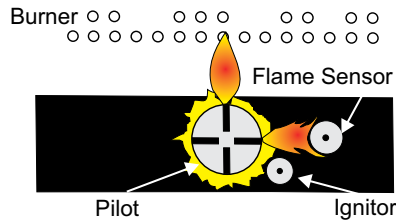
Since some municipalities have additional local codes it is always best to consult with your local authorities and the CAN/CGA B149 installation code.

For USA installations follow local codes and/or the current National Fuel Gas Code, ANSI Z223.1.

When using copper or flex connectors use only approved fittings. Always provide a union so that gas lines can be easily disconnected for servicing. Flare nuts for copper lines and flex connectors are usually considered to meet this requirement.

**NOTE: A shutoff / dante valve should be supplied in or near the unit (or as per local codes) for ease of servicing this appliance.**

**IMPORTANT: Always check for gas leaks with a soap and water solution or gas leak detector. Do not use open flame for leak testing.**



**Note: If you have an incorrect flame pattern, contact your Regency® dealer for further instructions.**

**Incorrect flame pattern will have small, probably yellow flames, not coming into proper contact with the rear burner or flame sensor.**

## GAS PIPE PRESSURE TESTING

The appliance must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig. (3.45 kPa). Disconnect piping from valve at pressures over 1/2 psig.

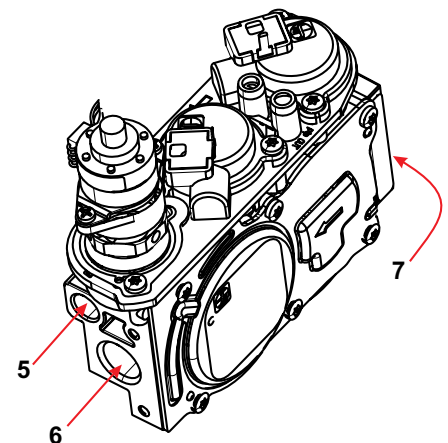
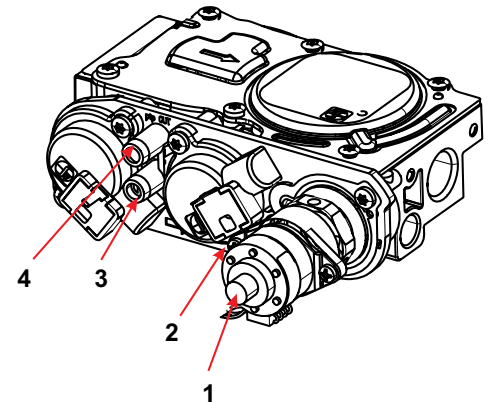
The manifold pressure is controlled by a regulator built into the gas control, and should be checked at the pressure test point.

**Note: To properly check gas pressure, both inlet and manifold pressures should be checked using the valve pressure ports on the valve.**

- 1) Make sure the valve is in the "OFF" position.
- 2) Loosen the "IN" and/or "OUT" pressure tap(s), turning counterclockwise with a 1/8" wide flat screwdriver.
- 3) Attach manometer to "IN" and/or "OUT" pressure tap(s) using a 5/16" ID hose.
- 4) Light the pilot and turn the valve to "ON" position.
- 5) The pressure check should be carried out with the unit burning and the setting should be within the limits specified on the safety label.
- 6) When finished reading manometer, turn off the gas valve, disconnect the hose and tighten the screw (clockwise) with a 1/8" flat screwdriver.  
**Note: Screw should be snug, but do not over tighten.**

## 885 S.I.T. VALVE DESCRIPTION

- 1) 6 Stage flame adjustment
- 2) Pilot adjustment
- 3) Outlet Pressure Tap
- 4) Inlet Pressure Tap
- 5) Pilot Outlet
- 6) Main Gas Outlet
- 7) Main Gas Inlet



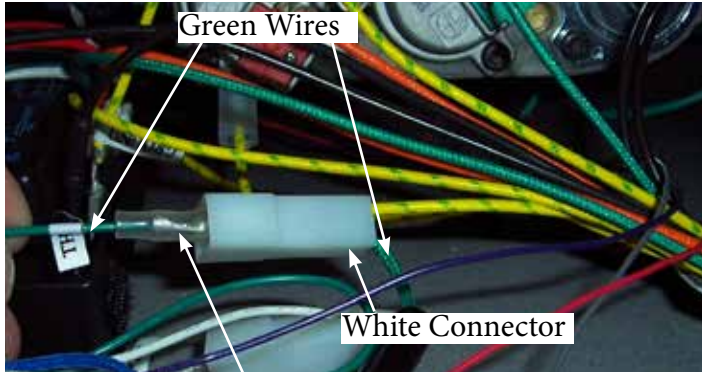
## OPTIONAL WALL THERMOSTAT INSTALLATION

This installation must be completed during initial install prior to the faceplate being installed.

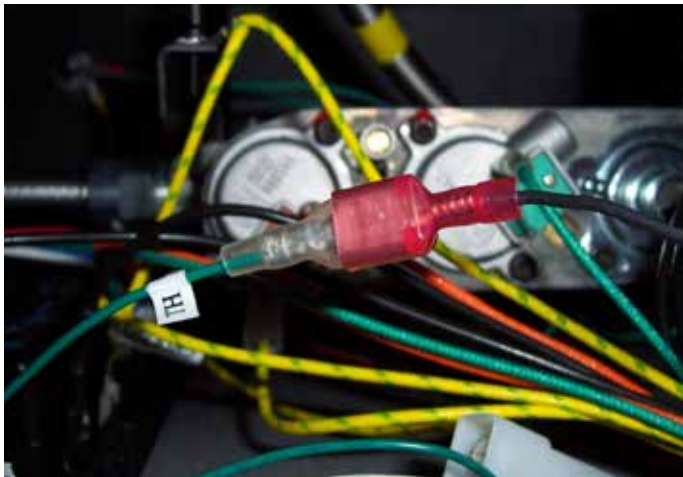
A wall thermostat may be installed if desired.

1) Run wires from thermostat into the unit.

2) Remove the green wire marked (TH) at the white connector-shown below. The noted wires will be located near the gas valve.



3) Connect one thermostat lead to female connector, using male spade connector - see picture below.



4) Connect the other thermostat lead to male connector disconnected from Step 1 using a female spade connector - see picture below.



When complete turn remote receiver to the ON position. Unit will now operate using the wall thermostat.



**NOTE:** When the remote receiver is set to ON position, the remote control transmitter and all of its features are now disabled.



## CONVERSION FROM NG TO LP

LRI6E/HRI6E using SIT 885 NOVA Gas Valve

**THIS CONVERSION MUST BE DONE BY A QUALIFIED GAS FITTER  
IF IN DOUBT DO NOT DO THIS CONVERSION!**

### WARNING

This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If these instructions are not followed exactly, a fire, explosion or production of carbon monoxide may result causing property damage, personal injury or loss of life. The qualified service agency is responsible for the proper installation of this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.

Conversion Kit 298-972 includes:

1	911-011	Stepper Motor LP for 885 SIT
1	904-964	Orifice #51
1	910-101	Pilot Orifice LP
1	918-590	Decal - Conversion to LP
1	908-528	Label Propane

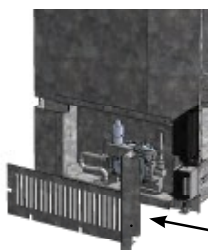
**Before you begin:**

**Shut off the gas supply to the unit.**

**Disconnect all electrical supply to the unit.**

**Always let the appliance cool to room temperature before servicing.**

- 1) Remove the left side control cover.



Side control cover

The valve in the LRI6E is attached using 2 screws and 2 hooks located below the valve. Loosening the screws part way and lift the valve to disengage the hooks.

The valve will then hinge outward allowing access to the components and pressure taps located on the top of the valve without completely removing the valve.

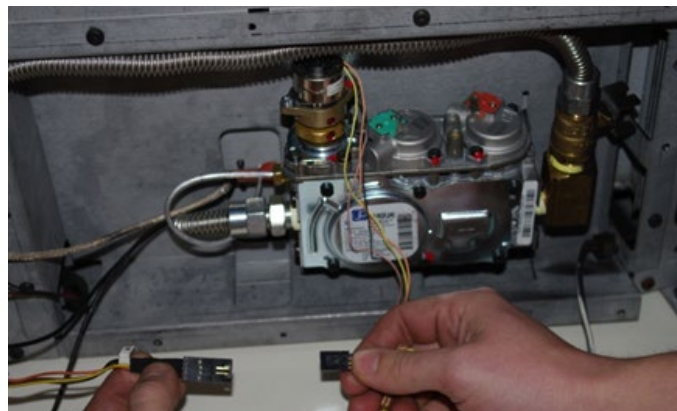


- 2) Loosen both screws at the top of the valve about 1/2 way out. Lift the valve body and lean outward. The Valve Brackets will rest open as shown on the right.



Cable from motor

- 3) Disconnect the Cable coming from the Pressure Regulator Motor.



- 4) Remove and discard 2 Pressure regulator screws A (T20 or slot), Pressure Regulator B, Spring and Diaphragm C.

- 5) Ensure the rubber gasket, which is prefitted as part of the Assembly, is properly positioned. Install the new Pressure Regulator using the 2x M4 x .7 screws supplied. Tighten the screws to 25lb-in. In the event that the screw threads are cross threaded or stripped, replace the valve assembly.

Install the enclosed propane identification label to the valve body where it can be easily seen.

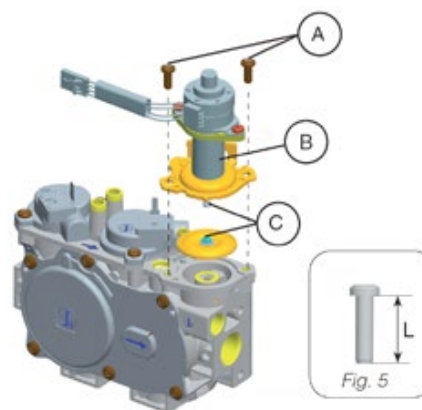


Fig. 5

- 6) Re-attach the Pressure Regulator wire, and re-situate the Gas Valve, secure the screws that fasten the Gas Valve Mounting Brackets.
- 7) Remove burner (see burner removal section in manual).
- 8) Using a 3/8" socket wrench, loosen and remove the main gas orifice. Replace with the LP gas orifice. Confirm the orifice size marked on the Orifice with the Rating Label on the appliance



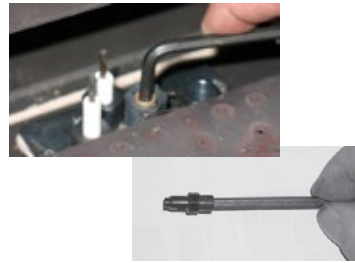
- 9) Remove pilot retainer clip with pliers and pull off the pilot cap to expose the pilot orifice.



*Pilot retainer clip*



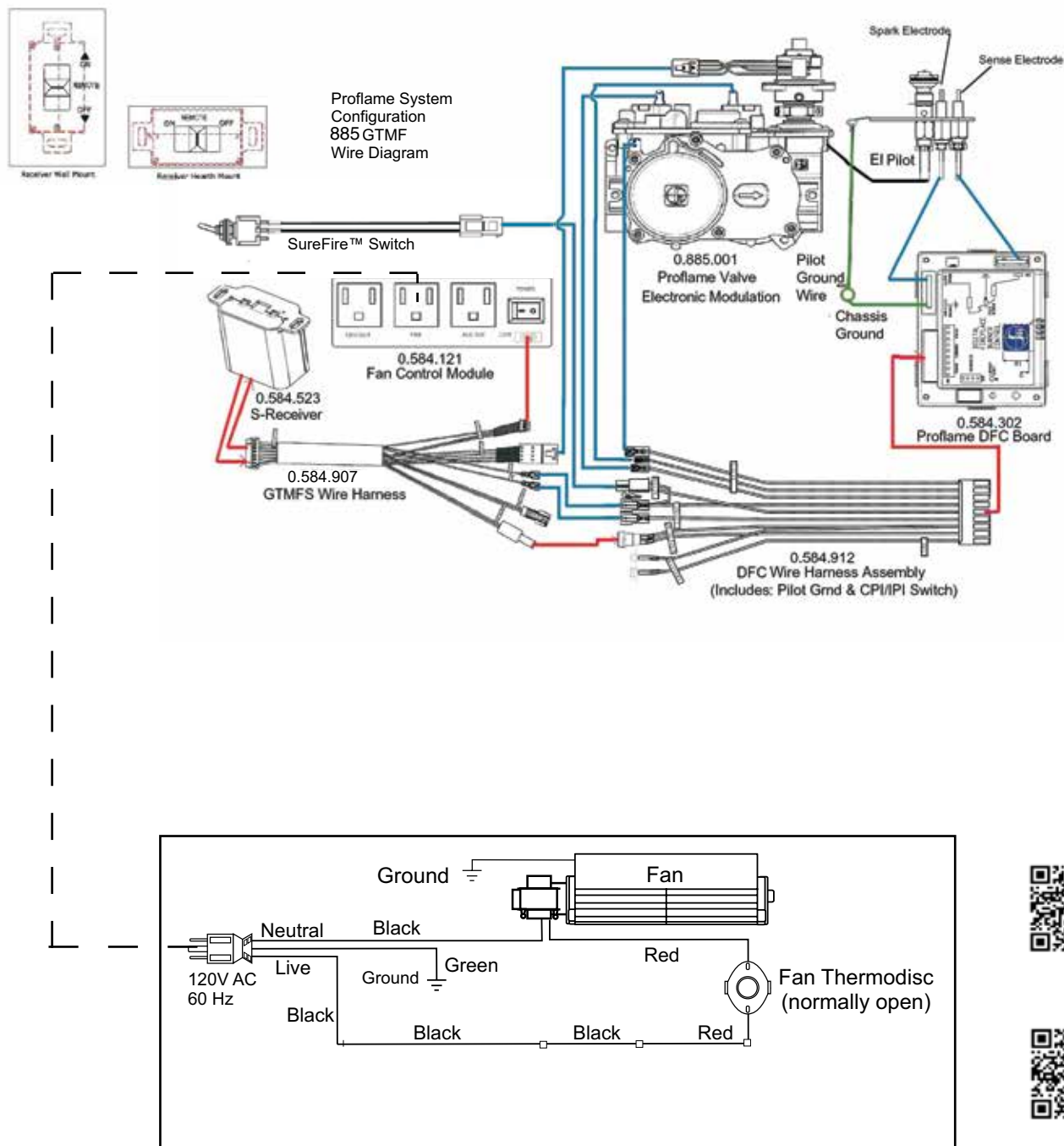
- 10) Unscrew the pilot orifice with the allen key; then replace with the LPG pilot orifice and the pilot cap, provided in the kit.



- 11) Ensure the pilot light is in the correct orientation to the Burner. Reconnect the gas and electrical supply to the appliance. Start the appliance. (see section on Lighting Instructions) Ensure that pilot and burner ignition is completed without delay. Check both your inlet and outlet pressures at full load. With a soapy solution, leak test the entire system. Verify both the correct flame and pilot appearance.
- 12) See Gas Pipe Pressure Testing in manual.
- 13) Adjust aerations settings - see Air Shutter Adjustment section in the manual.

**Installer Notice:**  
These instructions must be left with the appliance.

## PROFLAME REMOTE SYSTEM GTMF WITH FAN (LRI6E / HRI6E) WIRING DIAGRAM



**GTMF REMOTE SYSTEM - IMPORTANT:** The 120V fan control module serves as the power source for this unit. The AA batteries in the receiver only serve as a backup in case 120 volt power lost within the home.

**CAUTION:** Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

**Caution:** Ensure that the wires do not touch any hot surfaces and are away from sharp edges.

GLASS CRYSTAL / OPTIONAL STONE INSTALLATION

Spread the Glass Crystals or Stones evenly over the burner. Ensure the crystals/stones do not overlap excessively as this will affect the flame pattern.

IMPORTANT NOTE:

Only the supplied approved Glass Crystals and Stones are to be used with these fireplaces. Use of any other type of glass crystals or stones can alter the unit's performance, any damage caused by the use of any unapproved glass or stones will not be covered under warranty.  
When using Ceramic Spa/Volcanic Stones **DO NOT** cover burner ports or pilot light that lead to pilot flame.

BURNER PACKAGES			
Unit	*Glass Crystals	Fire Beads	Stones - Spa / Ceramic / Volcanic
HRI6E	11 lbs [6 lbs burner + 5 lbs firebox]	11 lbs [6 lbs burner + 5 lbs firebox]	10 lb Glass + 1 package (70 Spa Stones) / 8 lb Glass + 40 Volcanic Stones 8 lb Glass + 30 Ceramic Stones 11 lbs beads + 70 spa stones/40 volcanic stones/30 ceramic stones
<b>NOTE:</b> * Glass Crystals are not supplied with the unit. Must purchase separately - see quantities above. Note: 1 Spa stone package contains 70 stones.			

OPTIONAL PEBBLES / GLASS CRYSTAL INSTALLATION FOR FIREBOX BASE (AROUND BURNER)

There are 2 optional packages to choose from to cover the firebox base:

- 1) Natural River Pebbles
- 2) Glass Crystals (4 colors available)

Spread the pebbles / crystals evenly on the exposed base of the firebox. Pebbles are **NOT** to be placed anywhere on the burner or over top of the Glass Crystals or optional Stones.

**IMPORTANT NOTE:** Only the supplied and approved pebbles / glass crystals are to be used with these fireplaces. Use of any other type of pebbles, glass crystals or other material can create a danger and will void the warranty.

Firebox (Around Burner) Packages		
Unit	Glass Crystals	Pebbles
HRI6E	6 lbs burner	2 packages (use 5 bags pebbles)



Glass Crystals shown on Burner and Firebox Floor



DO NOT block pilot area with glass crystals

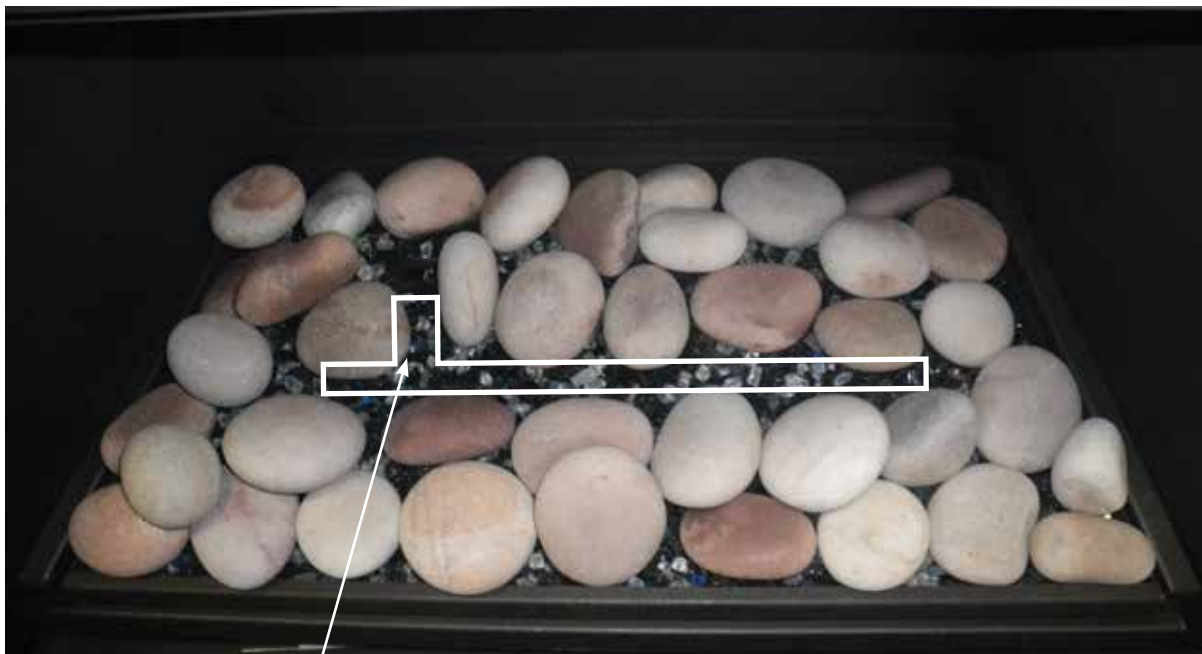


## CAUTION

DO NOT place spa stones or volcanic stones over pilot and burner ports.



*No spa stones in this area.*



*No volcanic stones in this area.*

HRI6E OPTIONAL LOG SET INSTALLATION

Read the instructions below carefully and refer to the images. If the logs are broken do not use the unit until they are replaced. Broken logs can interfere with pilot operation.

Improper positioning of the logs and glass crystals may create carbon build-up and can alter the unit's performance which is not covered under warranty.

\*For Touch Ups: Dark Brown paint is included.  
Note: This Log installation is for NG units only.

1	Rear Centre Log
2	Centre Right Front Angled Log Piece
3	Right Forked Upright Log
4	Left Angled Upright Log
5	Left Angled Cross Log
6	Right Front Angled Log Piece
7	Centre Left Front Angled Log Piece
	Rear Log Bracket (HRI6E/HRI4E units)
	Pilot shield (HRI4E units <b>only</b> )
	Lava Rock and Embers

Glass/Beads quantities with Log installation	
HRI4E	6 lbs
HRI6E	9 lbs
Note: If glass previously installed - remove 2lbs to equal above quantity.	

Ensure unit is cooled to room temperature and remove glass door.

1. **HRI4E Unit only.**  
Remove burner (see manual for instructions).  
Remove existing pilot shield by removing 2 screws.  
Install pilot shield provided with Log Set using 2 screws from previous pilot shield. Reinstall burner.

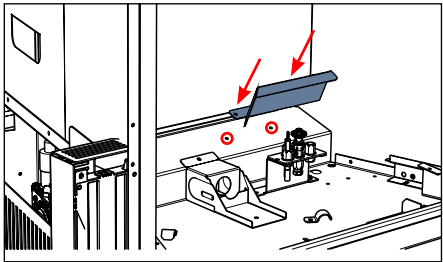


Diagram 1

2. **Both HRI4E & HRI6E Units:**  
Sweep glass aside from pilot covers (if already installed) to install Rear Log Bracket. Rest the front edge of the Rear Log Bracket on the back of the burner screen cover and clip the front edge of the rear bracket on to rear of the burner as shown in Diagram 2.

**IMPORTANT:** After the Rear Log Brackets are installed glass crystals must be reapplied. Glass crystals should not be higher then the bottom of the pilot screen cover as shown in Diagram 3. Pilot area needs to be clear to allow proper ignition as shown in Diagram 3.

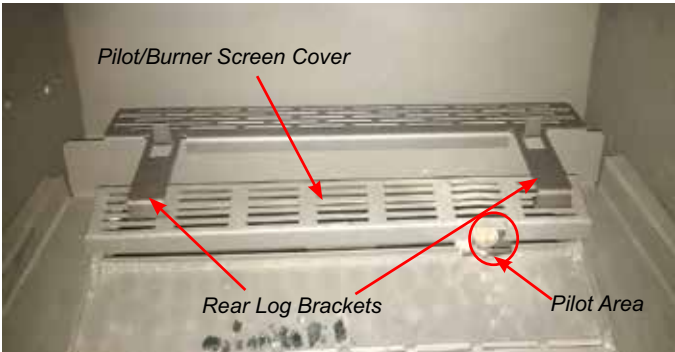
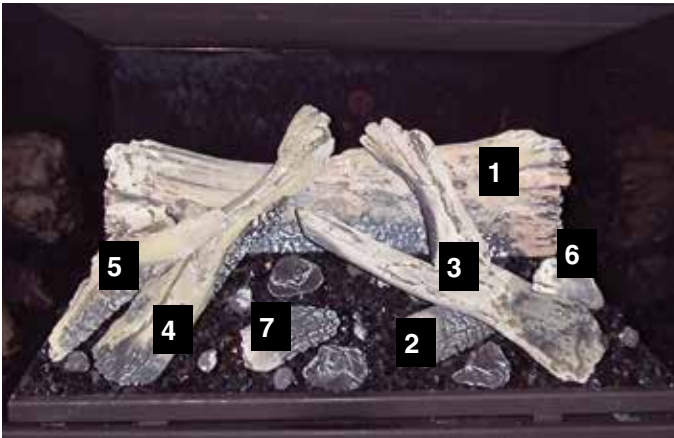


Diagram 2

**NOTE:** HRI4E shown above. The HRI6 pilot (not shown) is located on the left hand side.

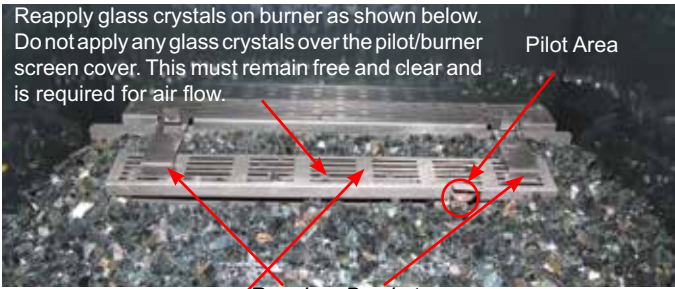


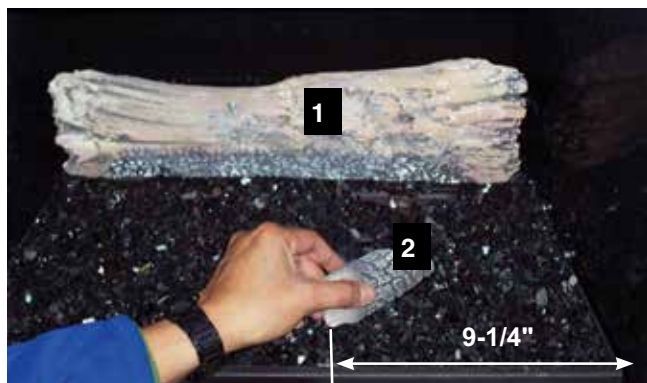
Diagram 3

3. Place Log 1 on Rear Log Bracket in front of tabs, ensure Log is centered.



*Center Log 1 on bracket*

4. Place Log 2 on the glass, angled with the non charred point of the Log is approximately 9-1/4" from the right side of the burner tray.



*Position Log 2*

5. Place Log 3, rest on Log 2, match pin locator on Log 3 with landing pin on Log 1. Angle the longest point on Log 3 is approximately 1/4' from the outside edge of the burner tray.



*Line up pin locator and pin, Logs 1,3*

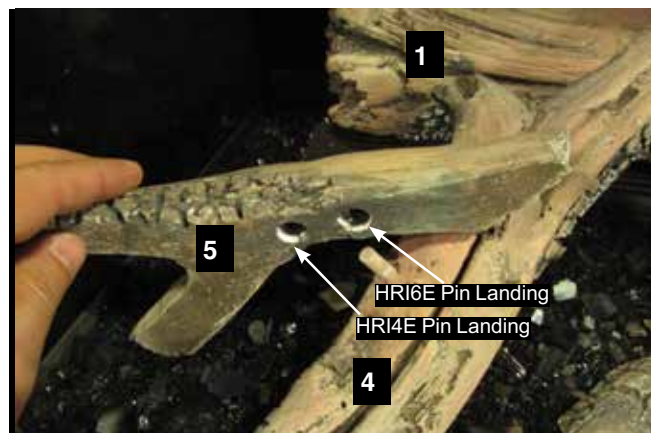
6. Place Log 4, match pin locator on Log 4 with landing pin on Log 1. Angle the longest point on Log 4 is approximately 1/4' from the outside edge of the burner tray.



*Line up pin locator and pin, Logs 1,4*

7. Place Log 5 across Log 4, match pin locator on Log 5 with landing pin on Log 4.

**Note:** there are 2 pin locators on Log 5, lower locator is for HRI4E units and the upper locator is for the HRI6E units.



*Line up pin locator and pin, Logs 5,4*



8. Place Log 6 - rest on Log 3 as shown below.



*Position Log 6*

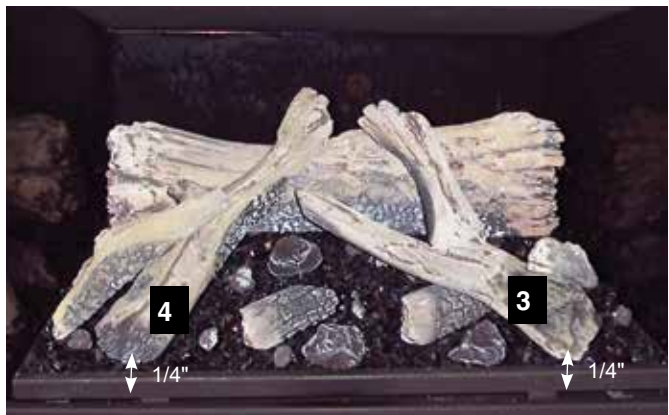
9. Place Log 7 on the glass as shown below.



*Position Log 7*

10. Place embers and Lava rocks on the glass as shown below.

**Note:** Properly positioned, Logs 3 & 4 should measure 1/4" from their longest point to the outside edge of the burner tray.



*Place Lava Rock and Embers on Glass*

11. Reinstall Glass Door.

12. Adjust aeration setting to fully open (manual for detailed instructions)

**Note:** Logs to be installed in NG units only.

## LRI6E LOG SET INSTALLATION

Read the instructions below carefully and refer to the images. If the logs are broken do not use the unit until they are replaced. Broken logs can interfere with pilot operation.

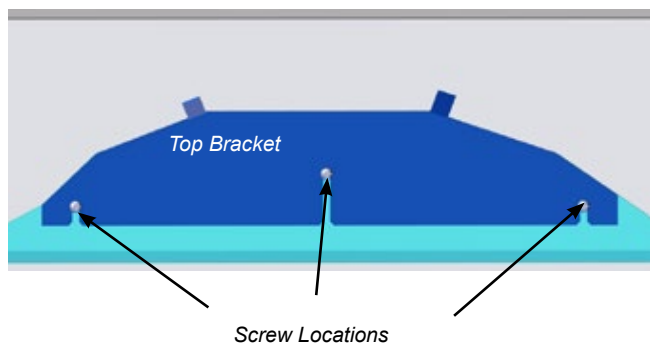
**Improper positioning of the logs may create carbon build-up and can alter the unit's performance which is not covered under warranty.**

\*For Touch Ups: Satin Black paint is included for burner, and Dark Brown Paint is included for log set,

1	Rear Centre Log
2	Left Side Log
3	Left Front Cross Log
4	Right Center Log Piece
5	Right Front Log
6	Right Upright Log

A top bracket must be installed prior to installing the log set.

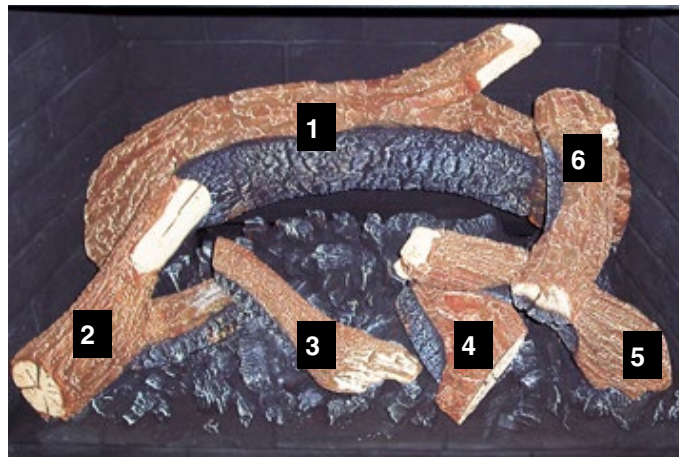
1. Loosen 3 screws on the bottom bracket (see below for location).
2. Slide the top bracket over the screws, retighten the screws.



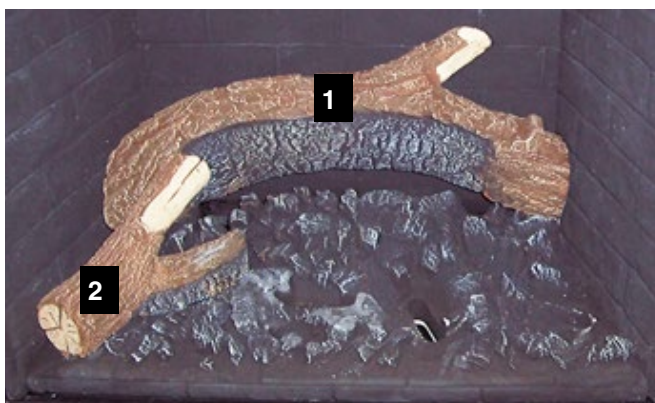
3. Place Log 1 so it is positioned perpendicular to the floor of the burner - see below



*Log 1 in position*

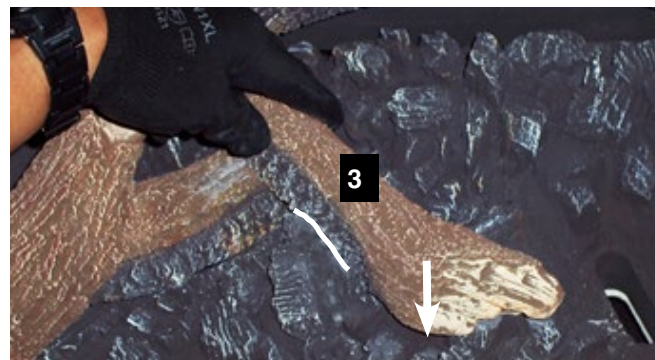


4. Place Log 2 on the burner and rest against Log 1 as shown below.

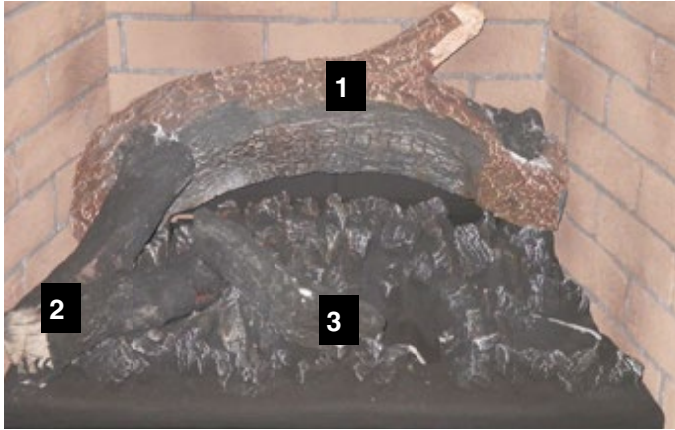


*Log 2 in position*

5. Place Log 3 near the end of Log 2, rest the indent in Log 3 into the profile in the burner as shown below.

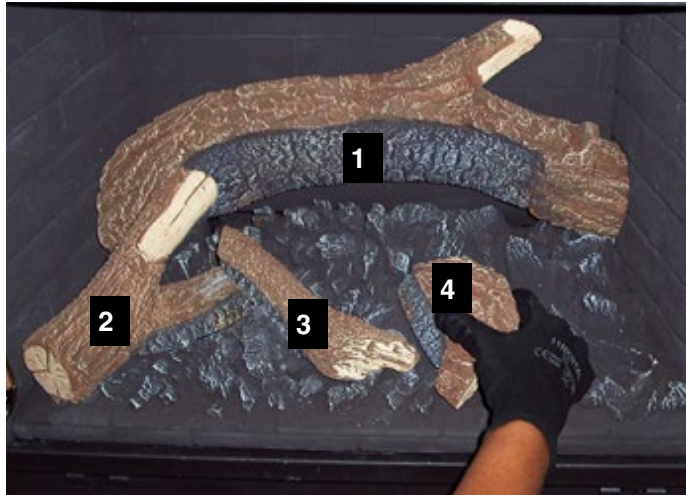




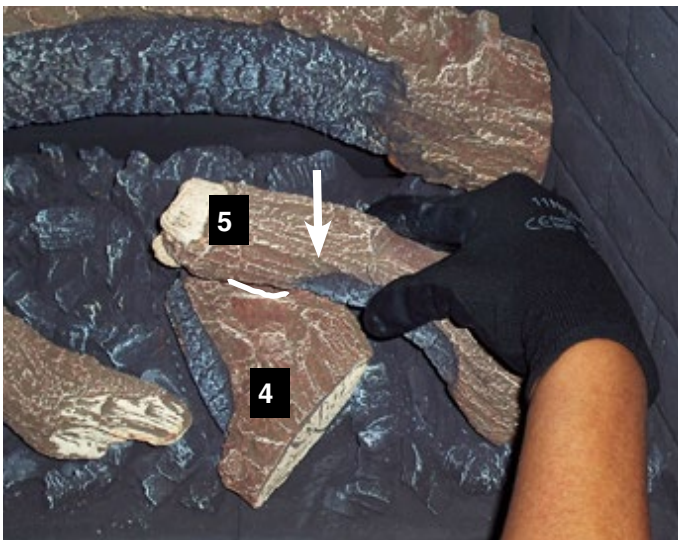


*Log 3 in position*

6. Place Log 4 on the burner in the location shown below.

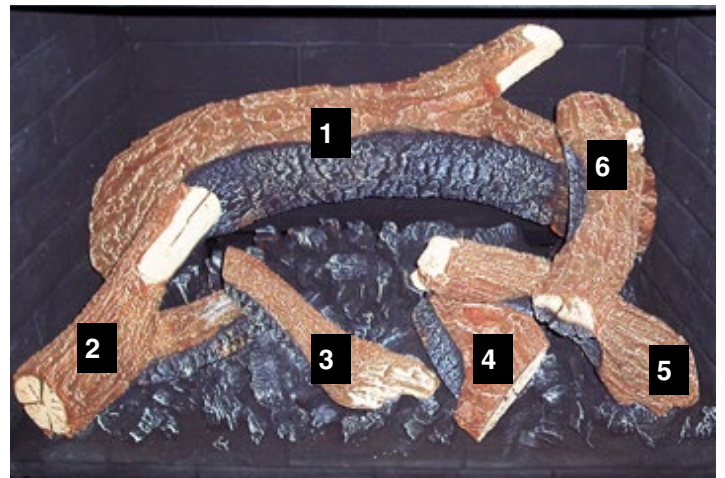


7. Place Log 5 on the burner with the left front of Log 5 resting on the profile of the burner - the other end of Log 5 should rest on Log 4.



*Log 5 in position*

8. Line locator at top of Log 6 with provision on Log 1 - the locator at the bottom of Log 6 should line up with the provision on Log 5.



## STANDING PILOT AND HEAT EXCHANGE RETURN

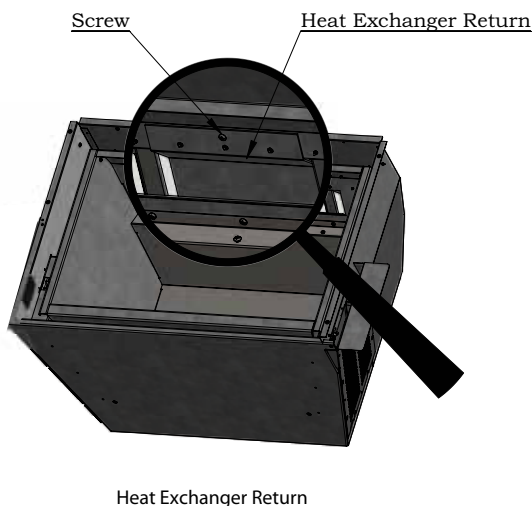
The LRI6E / HRI6E use a heat exchanger and efficient combustion technology to provide extreme heating efficiencies. The more efficient an appliance becomes, the lower the flue gas temperatures become. On start-up, flue temperatures are required to initiate venting action.

Here are some considerations when setting up the LRI6E / HRI6E:

- 1) When operating the unit in temperatures below 50° F, run the pilot in "Standing Pilot" mode, by setting the Surefire™ switch to ON. The switch is located to the bottom left of the Firebox Door.
- 2) Move the switch to the right to run in Standing Pilot mode, to the left to run in Intermittent Pilot (electronic ignition) mode. This will aid in keeping the flue slightly warmer than the outside air, making start up a smoother process.

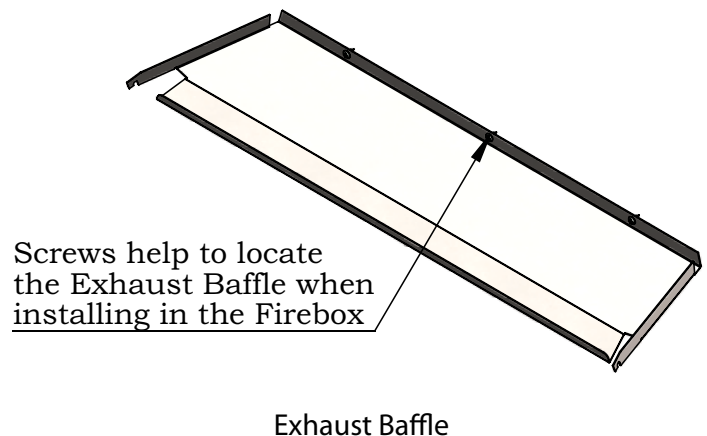
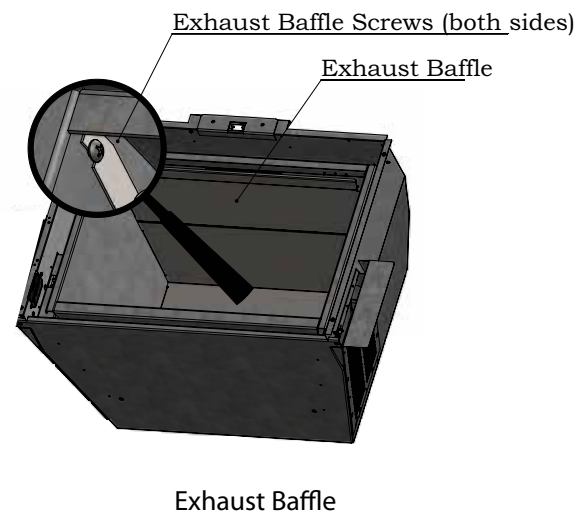
## HEAT EXCHANGE RETURN

**NOTE:** Only installed at elevations of 35 feet maximum vent run.



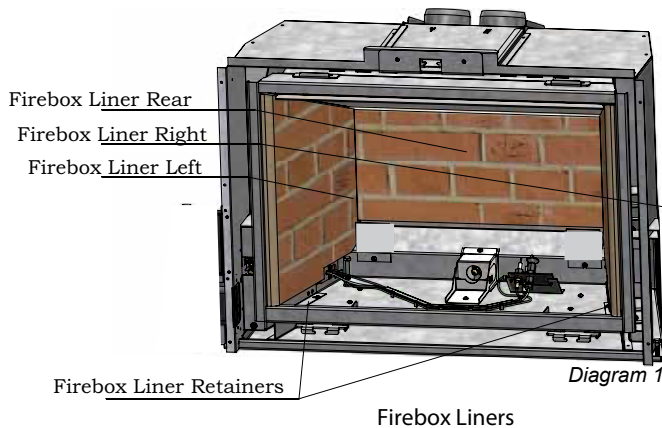
## ADDING THE HEAT EXCHANGER RETURN

- 1) Remove the panels if they are already installed. Remove one screw in the upper left and upper right of the firebox. If the unit has been previously operated, spray these screws with WD-40. Once the screws have been removed, lower the front edge of the exhaust baffle and pull towards you. There are 3 screws at the rear of the exhaust baffle that help to position the baffle and keep it straight during operation.
- 2) Install the heat exchange return as shown.
- 3) Reinstall the exhaust baffle.

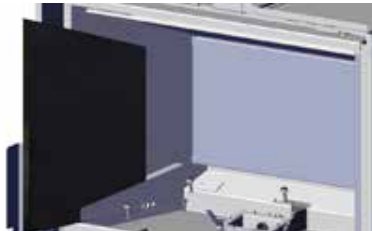


## BRICK PANEL INSTALLATION

Brick panels are soft and fragile. Use caution when handling the panels, being careful not to jar them or scratch the painted surfaces.



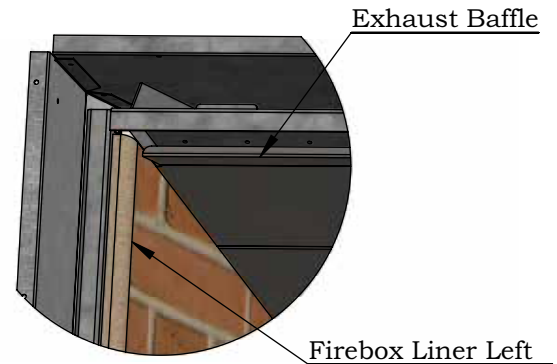
- 1) If installed, remove black metal left and right side inner panels by sliding them forward - see below. Discard panels after removal.



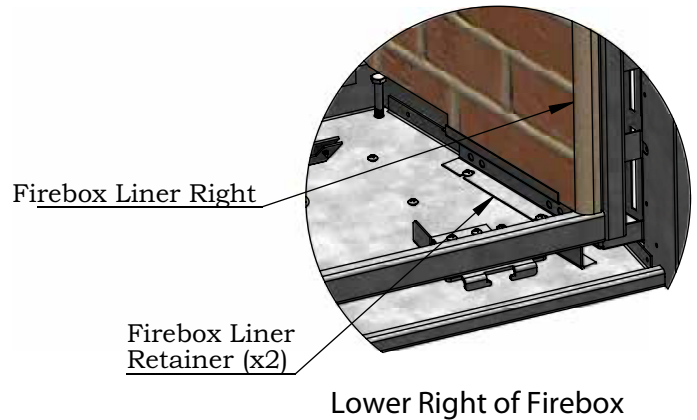
- 2) Remove the firebox liners from their packaging. Inspect them prior to installation to make sure they haven't been damaged during shipping.
- 3) Install the rear brick panel, by placing it against the rear of the firebox. The bottom of the brick panel rests on a small sheet metal lip, just above the air intake at the bottom rear of the Firebox. You will need to hold this panel in place while you install the right brick panel. Do not let go of the panel or it may fall forward and be damaged.
- 4) While holding the rear brick panel in place, slide the right along the side of the firebox toward the rear of the firebox. Each side Firebox Liner will sit upon a Firebox Liner Retainer and the top will be held between the Exhaust Baffle and the side of the firebox.



LRI6E Brick Panel Installation Video



Upper Left of Firebox



Lower Right of Firebox

- 5) Once one Firebox Liner Side is installed, you can release the Firebox Liner Rear. The side Liner will hold the rear Liner in place. Install the Firebox Liner Left the same way you installed the Firebox Liner Right. Both side liners should be just slightly back from the front edge of the Firebox.



## ENAMEL PANEL INSTALLATION

### Before you Start:

#### Black Enamel Panels

• Black Enamel panels must be inspected for scratches and dimples prior to installation. All claims to be recorded at this time. Claims for damage after installation will not receive consideration.

• Black Enamel panels will discolor a little during normal operation. This is normal and should not be considered a defect.

★ All hand and finger marks **MUST** be cleaned off with a soft cloth. Use an ammonia based cleaner (ie. glass cleaner) to remove any fingerprints before applying heat to the unit.  
**Failure to do this will result in burn stains on panels which you will be unable to remove.** Not protected by product warranty.

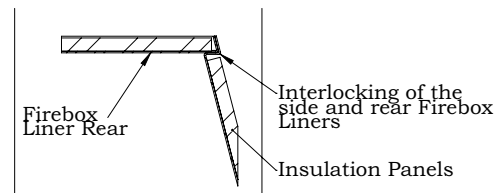
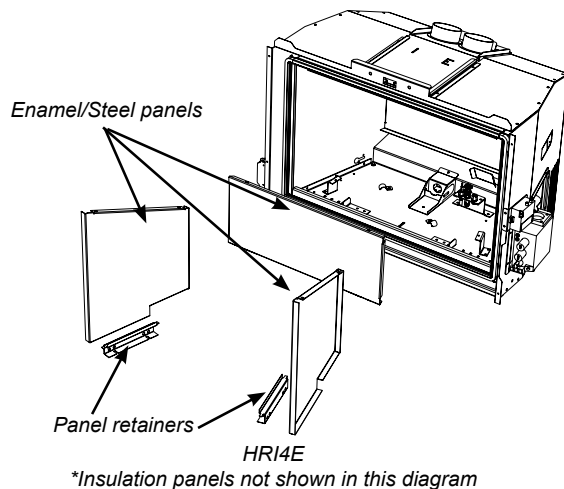
Sheet metal components may have sharp edges. Please handle with care. The enamel panels require an insulation panel installed behind them. Failure to do so may result in an elevated operating temperature and premature failure of the appliance. The Insulation panels may contain fibre glass or ceramic elements. These may become airborne or stick to carpets and/or clothing. Handle with caution. The use of work gloves and dust masks is recommended when handling panels and insulation.

1. Remove filler sections from right and left sides of the burner and discard - see below.

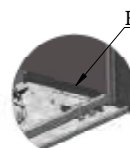


Filler section

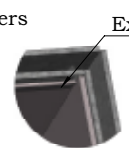
2. Place the insulation panels on the inside of their respective firebox liners. Have both the rear liner and the right liner within reach of the Firebox. The rear liner has one long edge with perpendicular lip and one long edge with a lip angled downward. The angled lip is the top of the panel. The liner sits on a sheet metal ledge at the rear of the firebox, just above the air inlet near the bottom. While holding the rear liner in place, slide the firebox liner right (and the corresponding insulation panel) into the right side of the Firebox. The side liners will sit on the firebox liner retainers and fit at the top in-between the firebox side and the exhaust baffle. The rear flange on the Firebox Liner Side, sits between the rear liner and the firebox side. When the side liner is properly installed, the front edge should sit just inside the front edge of the firebox.



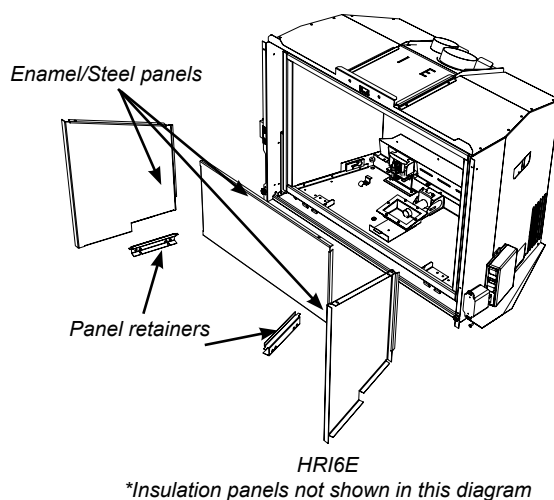
Side and Rear Panel Positioning



Bottom Right of Firebox



Top Right of Firebox

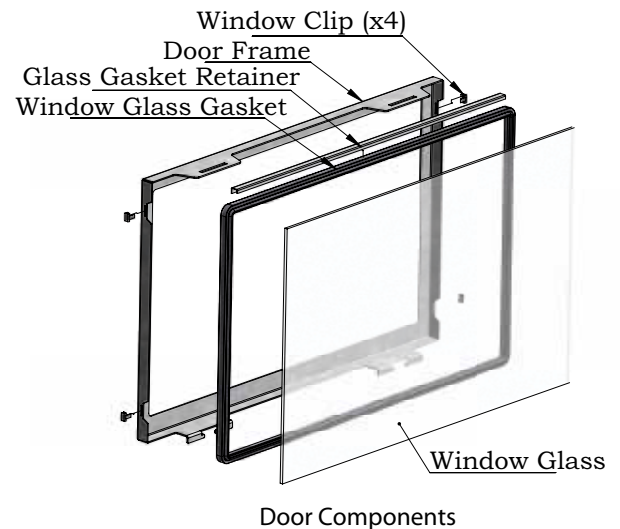
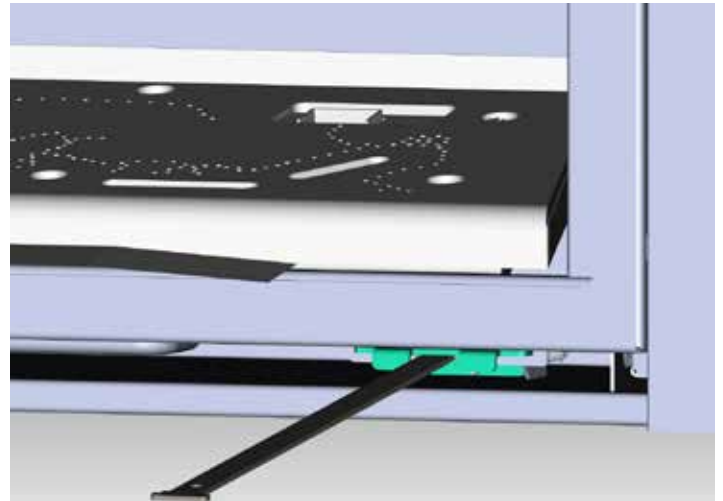
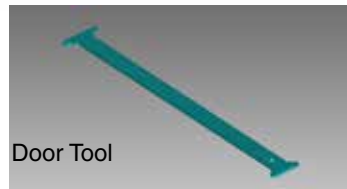
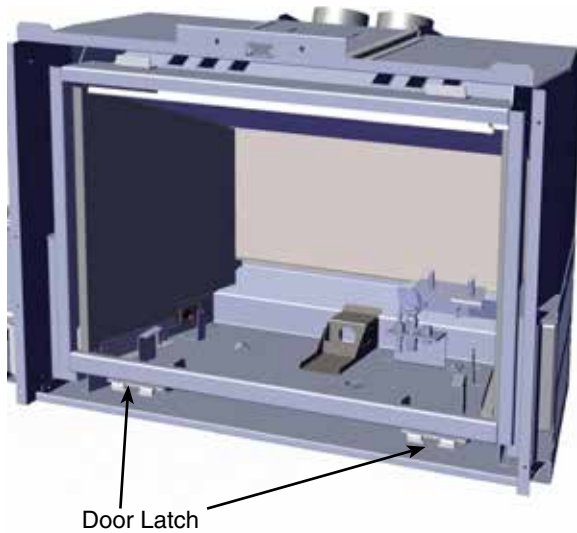


3. Install the firebox liner Left, with the corresponding Insulation Panel by sliding it into the left side of the firebox. The rear flange of the liner must fit between the firebox liner rear and the firebox. You may have to push the liner against the firebox as you push it rearward.

## GLASS DOOR REMOVAL / INSTALLATION

**WARNING:** Do not operate the appliance with the glass panels removed, cracked or broken. Replacement of the glass panels should be done by a licensed or qualified service person.

- 1) Insert the door tool into the lower door latch.



- 2) Pull forward until the lower door latch is disengaged from the door frame.  
 3) Push downward until the Lower Door Latch is below the Door Frame.  
 4) Release the lower door latch until it reaches its resting point.  
 5) Remove the door tool and repeat steps 1-5 on the other lower door latch.  
 6) Pull the bottom of the door towards you until the door is angled away from the firebox by about 30°. Lift the door up and over the upper door hooks.  
 7) To install the glass door - reverse steps.



## VIGNETTE FACEPLATE WITH SAFETY SCREEN INSTALLATION

### Black Chrome Handling Instructions

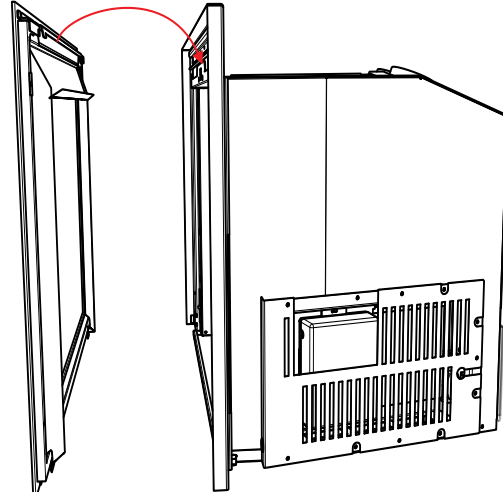
- \* All hand and finger marks **MUST** be cleaned off with a soft cloth. Use an ammonia based cleaner (ie. glass cleaner) to remove any finger prints before applying heat to the unit. Use supplied gloves when installing Black Chrome Faceplates.  
**Failure to do this will result in burn stains on panels which you will be unable to remove.** Not protected by product warranty.

1. Pop out tab on right side (facing front) of outer faceplate and place grommet in opening to route power cord.
2. Install the outer faceplate and secure with 5 screws for the L/HRI4E and L/HRI6E as shown.

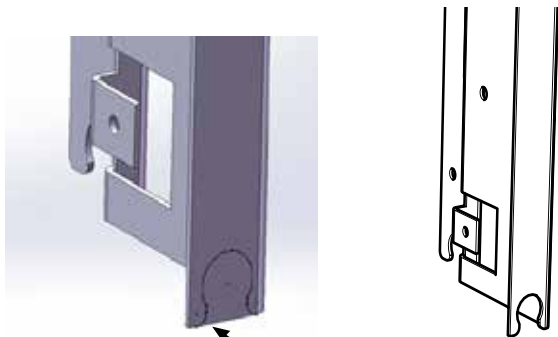
Note: 4 corner screws can be installed on the unit loosely as the hole on the outer faceplate are keyholes.

Route power cord on right side between the inner and outer profile of faceplate. Use a grommet and wire clip to secure.

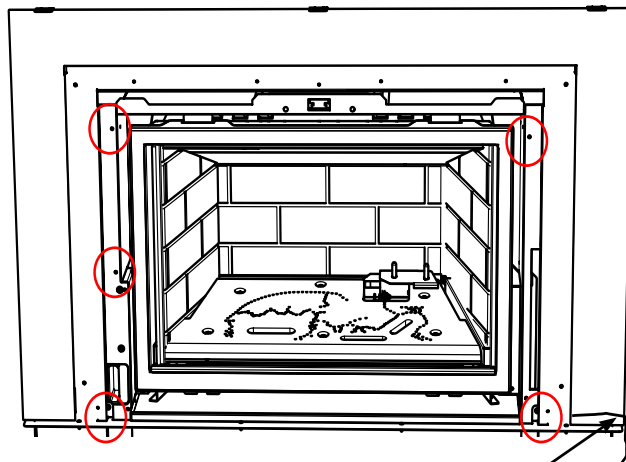
3. Install the Vignette faceplate by hooking the flange over the hanger as shown.



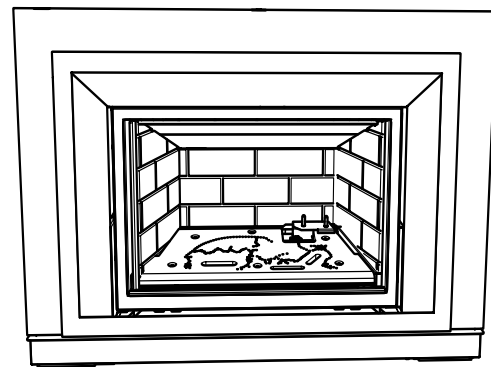
4. Ensure finger prints or smudges are removed from the faceplate before the first firing.



Pop out tab on right side of outer faceplate



Power Cord Location



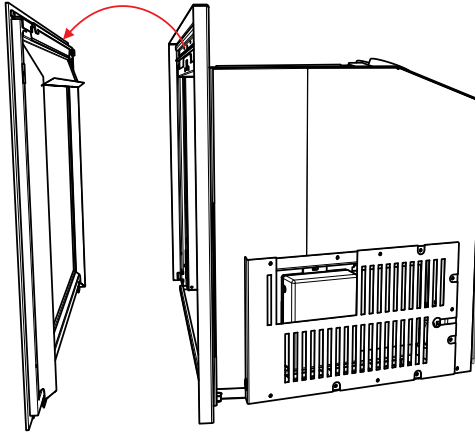
Final Install

Note: Shown with Optional Hearth Trim

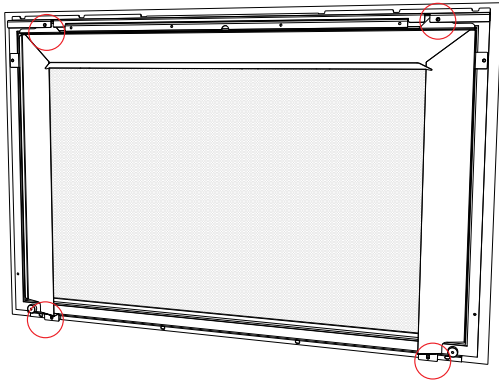
**NOTE:** Pull the bottom of the Vignette faceplate towards you to access the remote receiver.

## INLAY INSTALLATION

1. Remove Vignette faceplate from unit and lay on a soft surface.

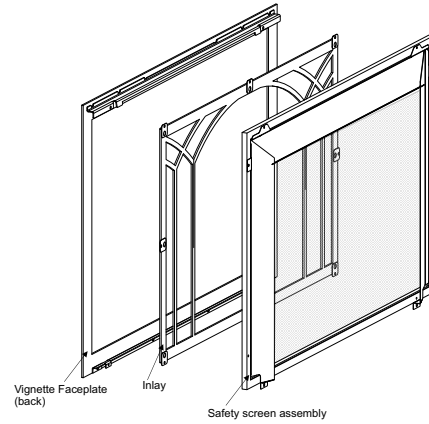


2. Remove 4 screws from the back of the Vignette faceplate in locations shown below—to remove the safety screen assembly.

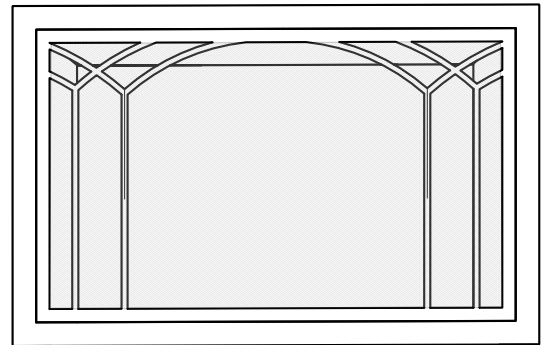


*Remove 4 screws to remove safety screen assembly*

3. Position the inlay face down on the back of the vignette faceplate and reinstall the safety screen assembly (reverse Step 2).



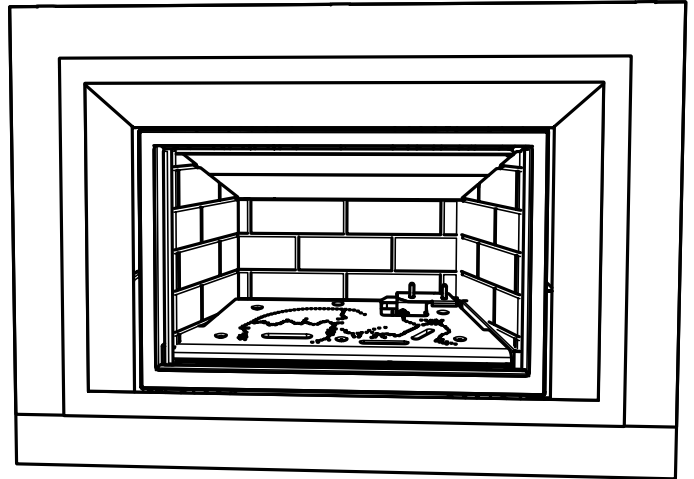
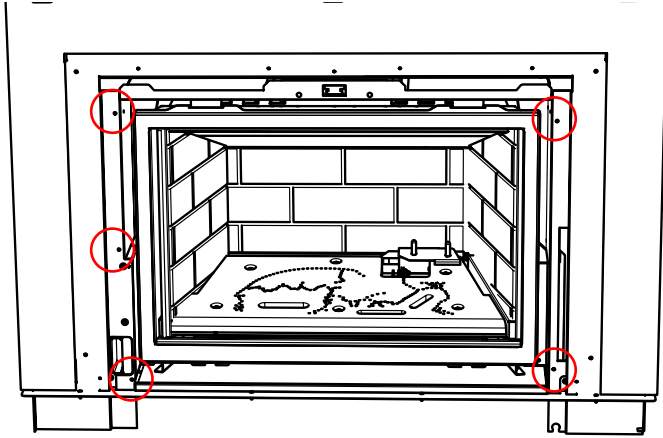
4. Reinstall the Vignette faceplate with inlay onto unit—reverse Step 1.



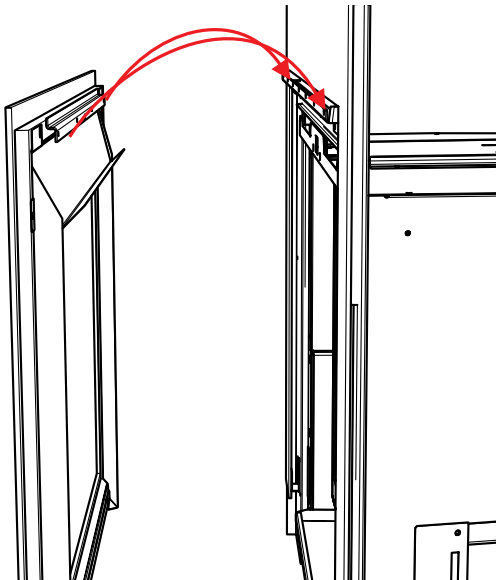
*Final Install*

## 4 SIDED FACEPLATE WITH SAFETY SCREEN INSTALLATION

1. Install the outer faceplate and secure with 5 screws as shown.



2. Install the outer faceplate by hooking the flange over the hanger as shown.



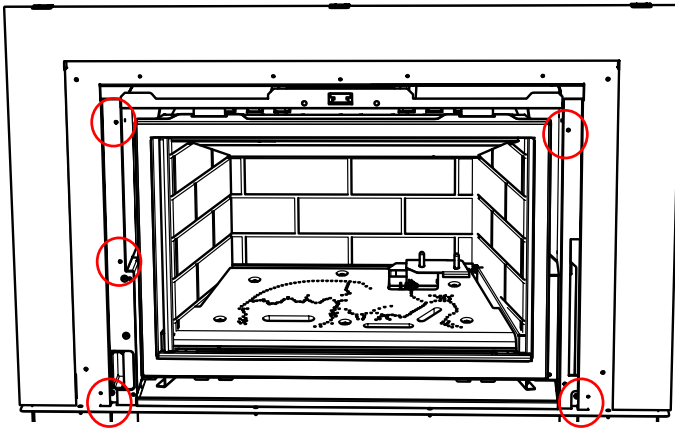
## SPACER INSTALLATION

1. Remove Vignette faceplate from unit and lay on a soft surface.



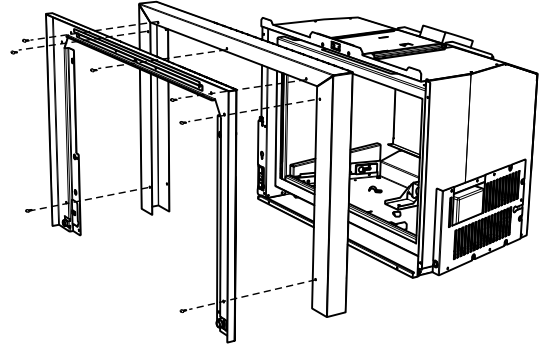
2. Remove the outer faceplate by removing the 5 screws as shown.

**Note:** the two top and two bottom screws can be loosened - slide the outer faceplate up on out to remove.



3. Separate the Outer Faceplate from the Backing Plate by removing 7 screws.

4. Place the spacer on a soft cloth on the floor. Lay the outer faceplate over the spacer and line up the 7 holes. Attach the 3 piece spacer to the back of the outer faceplate from the front with 7 screws (3 along the top and 2 on each side).



5. Reinstall the outer faceplate and spacer—reverse Step 2.

6. Reinstall the Vignette faceplate and safety screen to complete.

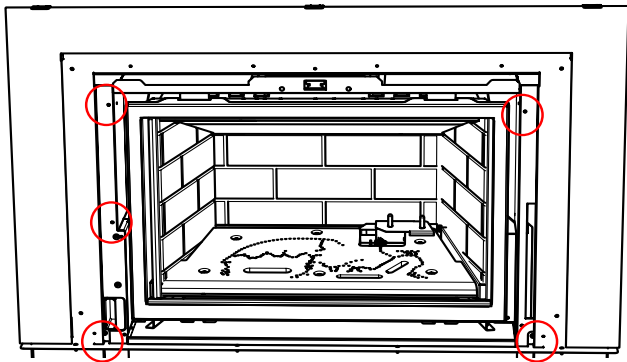
## BACKING PLATE INSTALLATION

1. Remove Vignette faceplate from unit and lay on a soft surface.

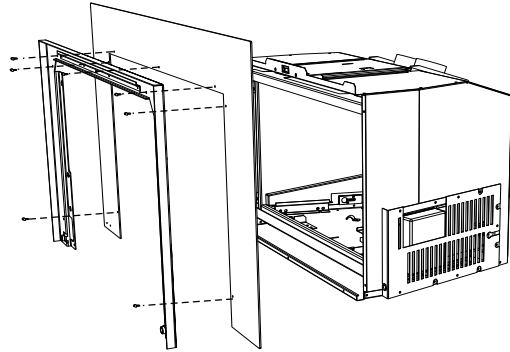


2. Remove the outer faceplate by removing the 5 screws as shown.

**Note:** the two top and two bottom screws can be loosened - slide the outer faceplate up on out to remove.

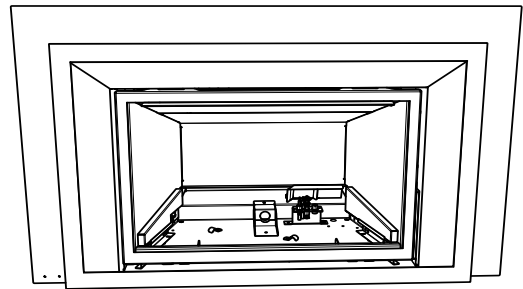


3. Attach the backing plate to the outer faceplate from the front with 7 screws (3 along the top and 2 on each side).



4. Reinstall the outer faceplate and backing plate—reverse Step 2.

5. Reinstall the Vignette faceplate and safety screen to complete.



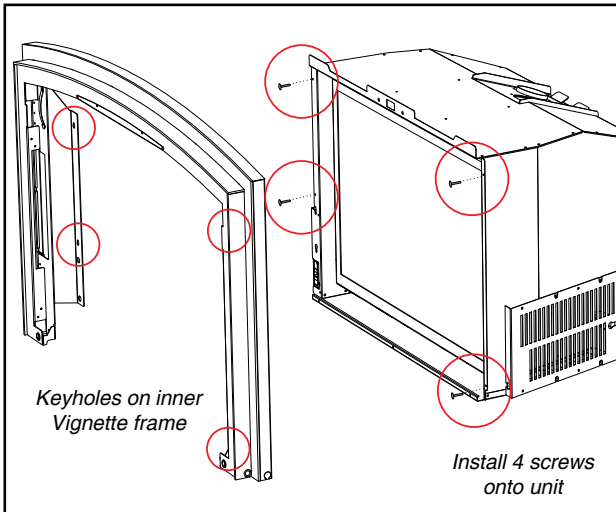
*Final Install*

## OPTIONAL ARCHED VIGNETTE FACEPLATE INSTALLATION

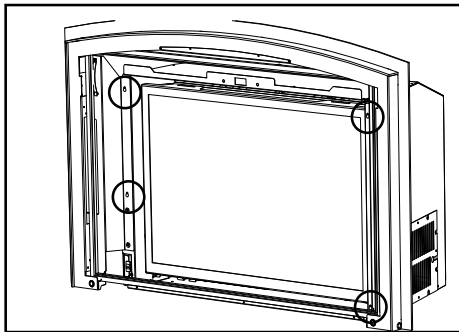
1. Shut off unit and allow to return to room temperature

**Note:** The remote control receiver located on the lower left hand side of the appliance should be in the remote position prior to installing this faceplate. The CPI (continuous pilot ignition) switch also located on the lower left hand side, if choosing to keep the pilot on at all times, should also be completed at the same time prior to installing this faceplate.

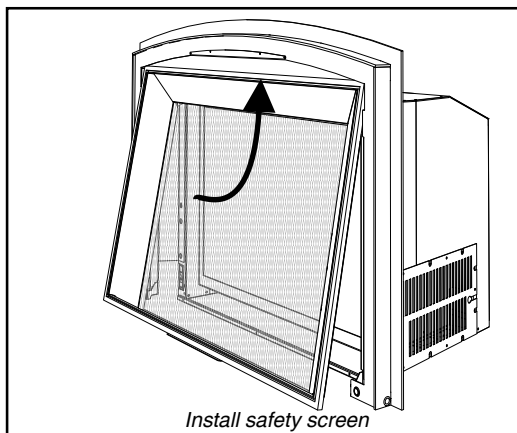
2. Install 4 supplied screws (loosely) onto unit in locations shown below.



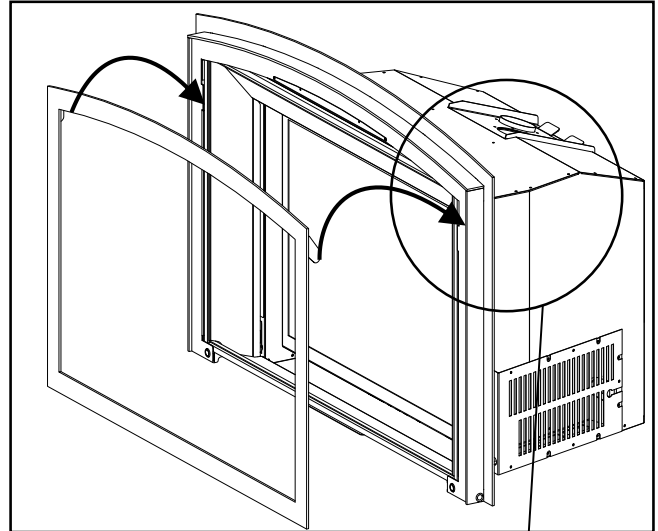
3. Install the inner Vignette frame by hanging the frame off the 4 screws via the keyhole openings on the frame. When in position, tighten the 4 screws.



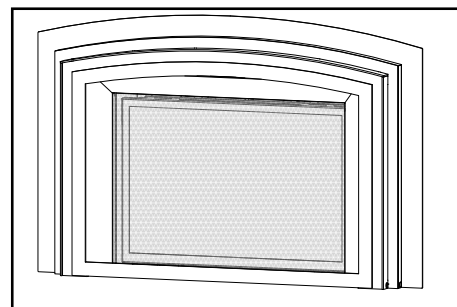
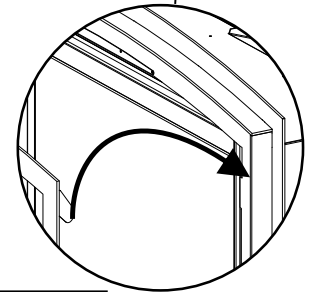
4. Install the safety screen into the inner Vignette frame by slightly tilting the safety screen frame and placing it up into the Vignette frame. Let the safety screen slightly drop down into position within the Vignette frame.



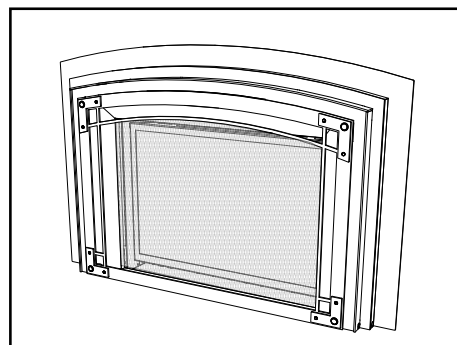
5. Install the outer Vignette frame onto the inner Vignette frame by hanging tabs into slots on inner Vignette frame. The bottom of the outer faceplate will be held in position by magnets.



Install outer Vignette frame onto inner Vignette frame



Completed Install

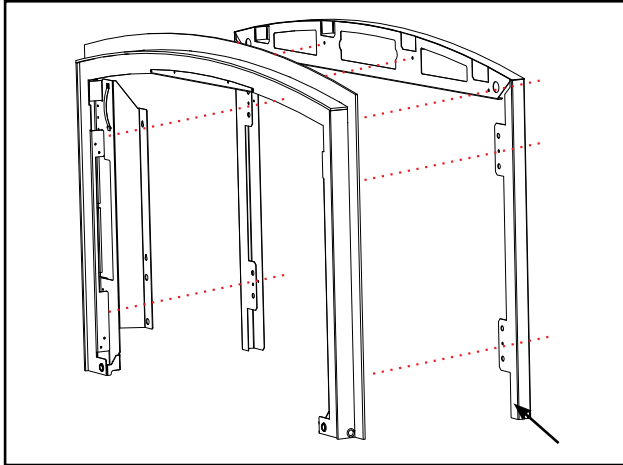


Completed Install  
Decorative Arch



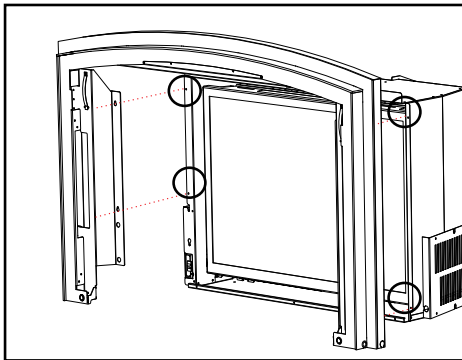
## OPTIONAL SPACER INSTALLATION

1. Shut off unit and allow to return to room temperature
2. From the back of the spacer install the 3 pieces of the spacer to the inner Vignette frame. The top section attaches with 4 screws and the 2 side pieces attach with 2 screws each.

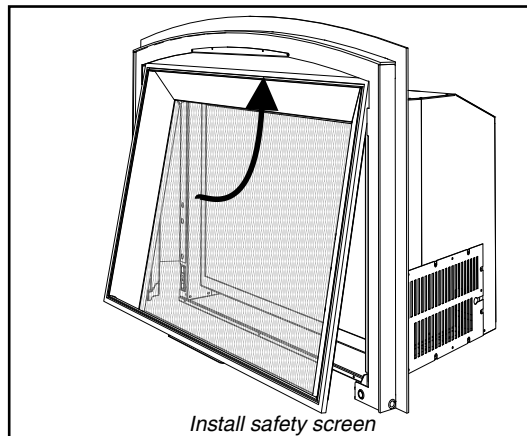


*Install the spacer to the inner Vignette frame*

3. Install the inner Vignette frame and spacer by hanging the frame off the 4 screws (installed onto unit- see Faceplate instructions for detailed locations) via the keyhole openings on the frame. When in position, tighten the 4 screws.

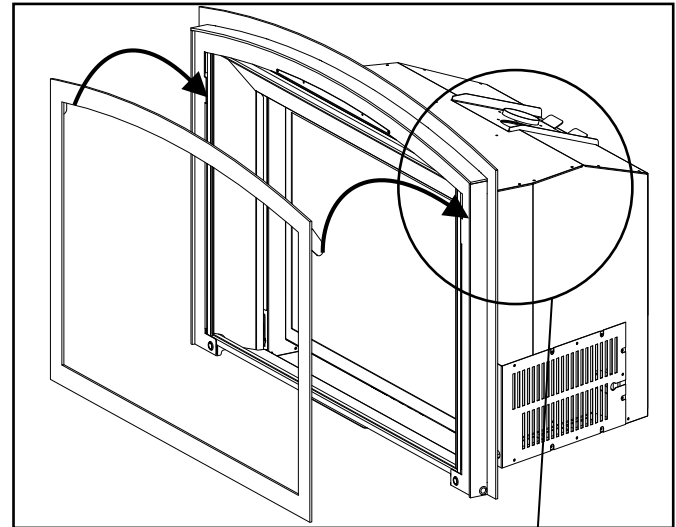


4. Install the safety screen into the inner Vignette frame with spacer by slightly tilting the safety screen frame and placing it up into the Vignette frame. Let the safety screen slightly drop down into position within the Vignette frame.

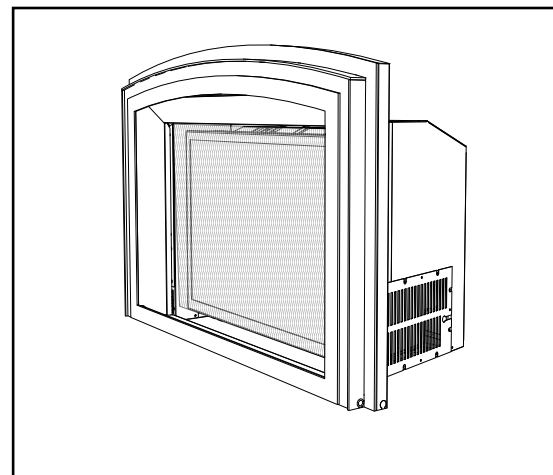
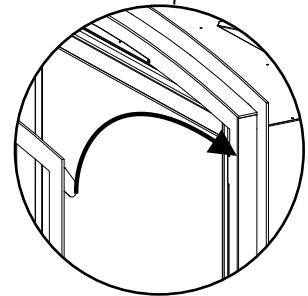


*Install safety screen*

5. Install the outer Vignette frame onto the inner Vignette frame by hanging tabs onto inner Vignette frame. The bottom of the outer faceplate will be held in position by magnets.



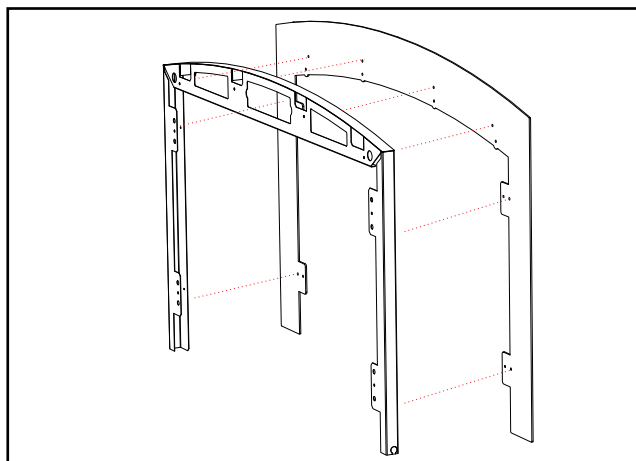
*Install outer Vignette frame onto inner Vignette frame*



*Completed Arch Vignette Faceplate with spacer*

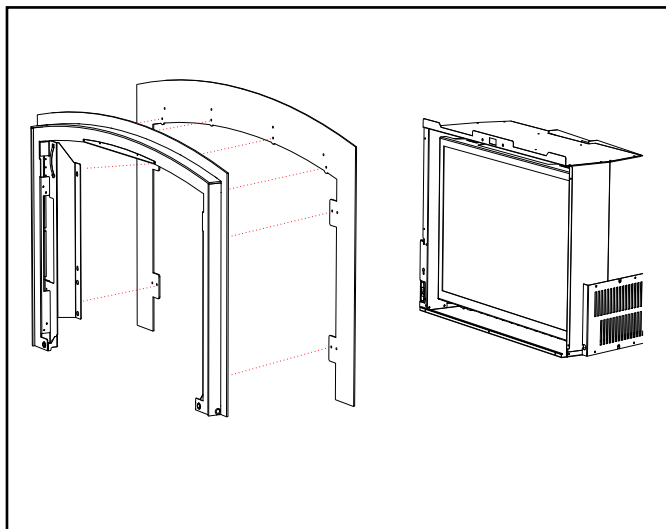
## OPTIONAL BACKING PLATE INSTALLATION

1. Shut off unit and allow to return to room temperature
2. If using the **backing plate with the spacer** (if not using spacer - skip to Step 4) -- from the back of the backing plate and using the **outer** most series of holes, attach the 3 spacer pieces to the backing plate, the top section of the spacer attaches with 4 screws and the 2 side pieces attach with 2 screws each.



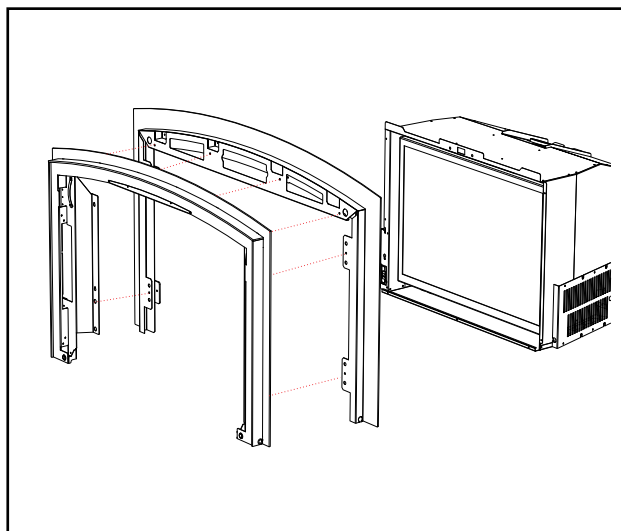
*Attach the backing plate to the spacer with 8 screws*

4. When using the backing plate without the spacer -- attach the backing plate with 8 screws (from the back of the backing plate). When using the backing plate without a spacer - the **inner** most set of holes on the backing plate will be used.



*Install backing plate to inner Vignette frame with 8 screws*

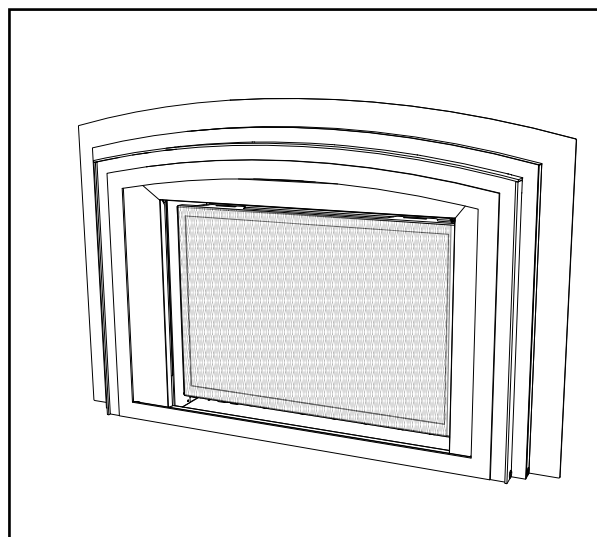
3. Install the spacer and backing plate to the inner Vignette frame from the back of the spacer with 8 screws in locations shown below.



*Install backing plate and spacer to inner Vignette frame with 8 screws*

5. Install the backing plate + inner Vignette frame and outer Vignette frame as per Arched Vignette frame instructions.

6. Reverse steps to remove backing plate.



*Completed Arch Vignette Faceplate with spacer and backing plate installed*

## OPTIONAL MANTEL DEFLECTOR INSTALLATION

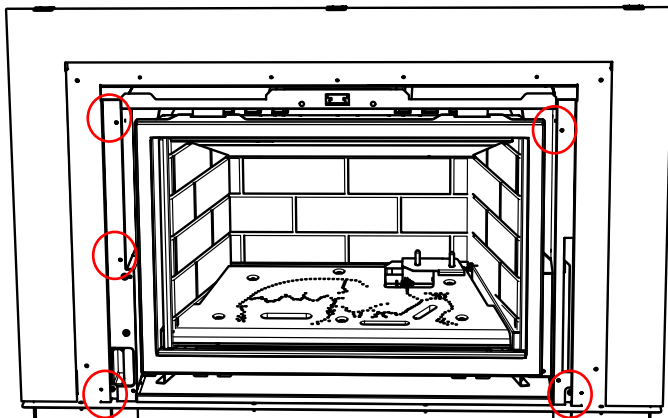
**NOTE:** A mantel deflector may be installed to reduce the minimum mantel height. Refer to the instruction manual for minimum mantel clearances.

1. Remove Vignette faceplate from unit and lay on a soft surface.



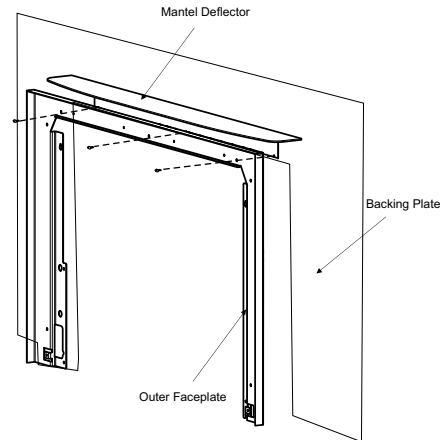
2. Remove the outer faceplate by removing the 5 screws as shown.

**Note:** the two top and two bottom screws can be loosened - slide the outer faceplate up on out to remove.



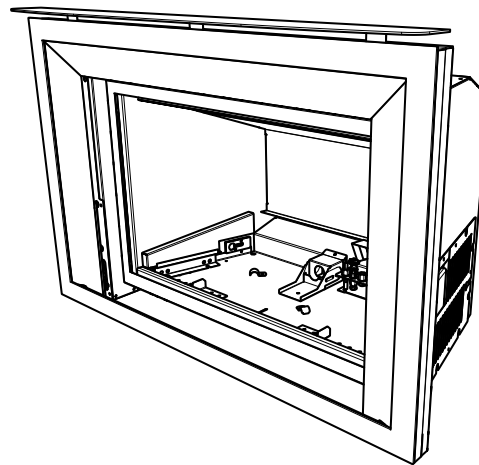
3. Separate the Outer Faceplate from the Backing Plate by removing 7 screws.

4. Install the mantel deflector in between the back of the outer faceplate and the front of the backing plate. Insert the screws from the front of the outer faceplate using 3 screws.



5. Reinstall the outer faceplate and spacer—reverse Step 2.

6. Reinstall the Vignette faceplate and safety screen to complete.



## OPTIONAL HEARTH TRIM INSTALLATION

### VIGNETTE FACEPLATE WITH SPACER

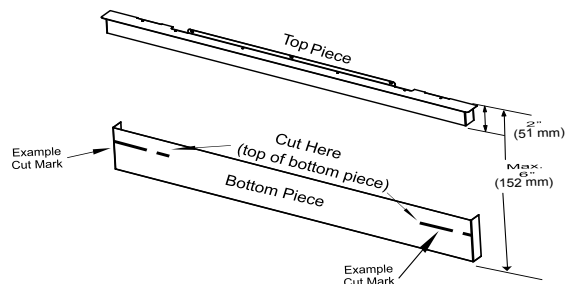
#### Customizing the Hearth Trim:

The Hearth Trim can be adjusted to custom fit an installation by pulling apart the top piece from the bottom piece. Minimum height of the hearth trim is 2" and can be adjusted up to maximum 6".

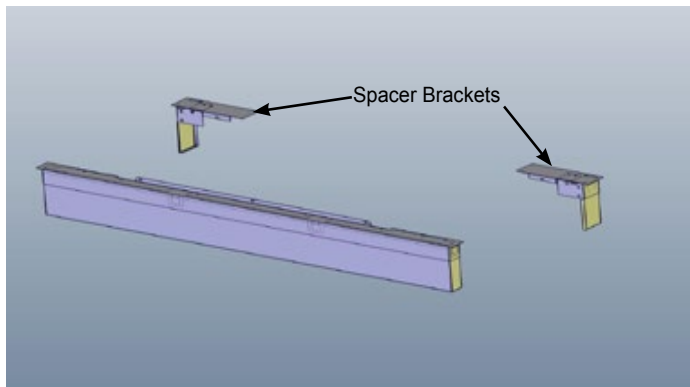
- 1) Cut the top of the bottom piece of the hearth trim to the appropriate height using a metal cutting blade.

**NOTE:** The tab bends at the back of the top piece of the hearth trim should be used as the measuring point to the hearth to measure the height required.

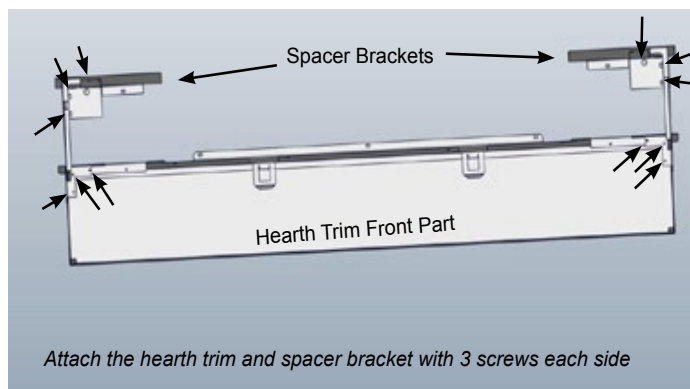
- 2) Reattach the top piece of the hearth trim to the cut bottom piece by fitting in place.



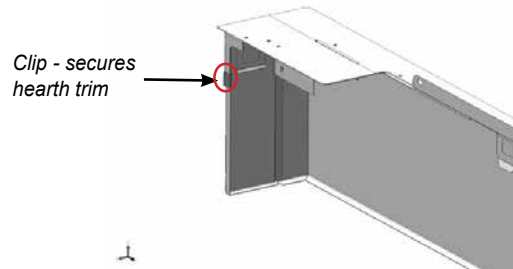
- 3) Similar to the front hearth trim, cut the top of the bottom piece of the spacer brackets to the appropriate height.



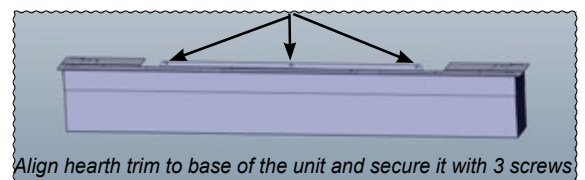
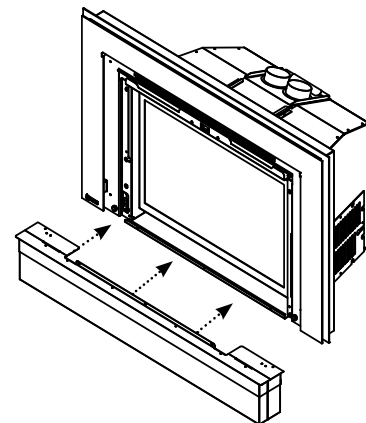
- 4) Attach the top and bottom part of the spacer brackets and then attach these spacer brackets to the assembled hearth trim with 3 screws.



- 5) Secure the hearth trim with a clip on its side to keep it steady as shown in the diagram below .



- 6) Line up the hearth trim with base of the unit and secure it with 3 screws as shown below.



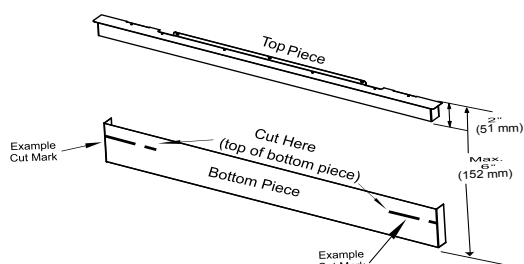
## OPTIONAL HEARTH TRIM INSTALLATION - VIGNETTE FACEPLATE WITHOUT SPACER

### Customizing the Hearth Trim

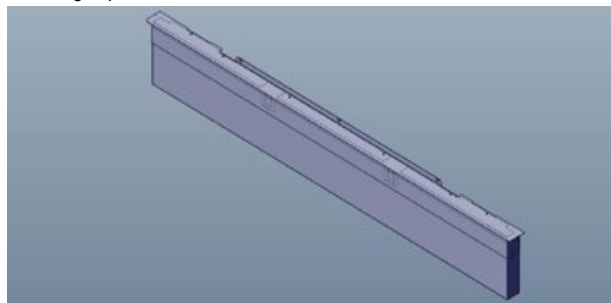
The Hearth Trim can be adjusted to custom fit an installation by pulling apart the top piece from the bottom piece. Minimum height of the hearth trim is 2" and can be adjusted up to maximum 6".

1. Discard the spacer brackets, as these are not required when installing the unit without spacer.
2. Cut the top of the bottom piece of the hearth trim to the appropriate height using a metal cutting blade.

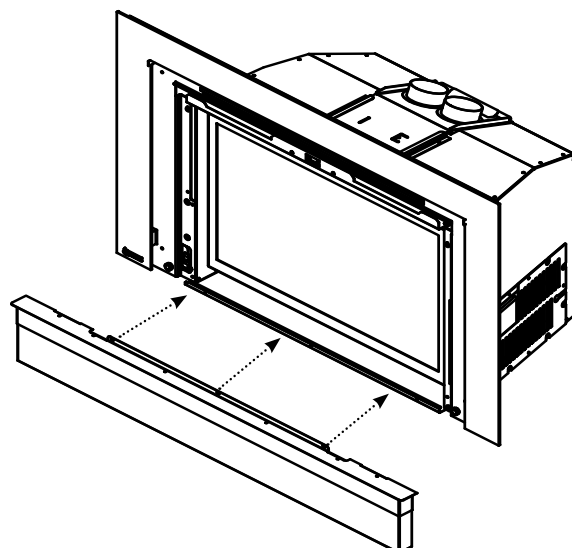
**NOTE:** The tab bends at the back of the top piece of the hearth trim should be used as the measuring point to the hearth to measure the height required.



3. Reattach the top piece of the hearth trim to the cut bottom piece by fitting in place.



4. Line up the hearth trim with base of the unit and secure it with 3 screws as shown below.



## OPERATING INSTRUCTIONS

Before operating this appliance, proceed through the following check list.

- 1) Read and understand these Instructions before operating this appliance.
- 2) Check to see that all wiring is correct and enclosed to prevent possible shock.
- 3) Check to ensure there are no gas leaks.
- 4) Make sure the glass door is in place. Never operate the appliance with the door glass removed.
- 5) Verify that all venting and the cap is unobstructed.
- 6) Verify log /glass crystal placement. If the pilot cannot be seen when lighting the unit - the logs / crystals, or the embers have been incorrectly positioned.
- 7) The unit should never be turned off and on again without a minimum of a 60 second wait.
- 8) When lighting the appliance, the inside of the glass may fog up. This will burn off after a few minutes of operation.

**DO NOT BURN THE APPLIANCE WITH THE GLASS DOOR REMOVED.**

### FIRST FIRE

The first fire in your stove is part of the paint curing process. To ensure that the paint is properly cured, it is recommended that you burn your fireplace for at least four (4) hours the first time you use it with the fan on. When first operated, the unit will release an odour caused by the curing of the paint, the burning off of any oils remaining from manufacturing. Smoke detectors in the house may go off at this time. Open a few windows to ventilate the room for a couple of hours.

The glass panel may require cleaning after the unit has cooled down.

**DO NOT ATTEMPT TO CLEAN THE GLASS WHILE IT IS HOT.**

**Note:** When the glass is cold and the appliance is lit, it may cause condensation and fog the glass. This condensation is normal and will disappear in a few minutes as the glass heats up.

**DO NOT BURN THE APPLIANCE WITHOUT THE GLASS FRONT IN PLACE.**

During the first few fires, a white film may develop on the glass front as part of the curing process. The glass should be cleaned or the film will bake on and become very difficult to remove. Use a non-abrasive cleaner and NEVER clean the glass while it is hot.

### AUTOMATIC CONVECTION FAN OPERATION

The fan operates automatically. The fan will turn on as the stove comes up to operating temperature. After the unit has been turned off and the unit cooled to below a useful heat output range the fan will shut off automatically.

## LIGHTING PROCEDURE

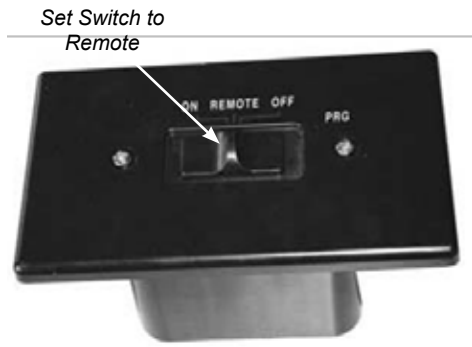
**IMPORTANT:** The remote control system supplied with this appliance has several options for starting/operating the appliance using the power button and ON/OFF key on the hand held transmitter.

Prior to operating this appliance, please read the remote control operating instructions (packaged with remote control) to understand how to operate this remote control system. Option to download remote functions video with QR code below.



*Proflame  
video*

1. Ensure the wall switch/receiver is in the remote position. (see Diagram 1).

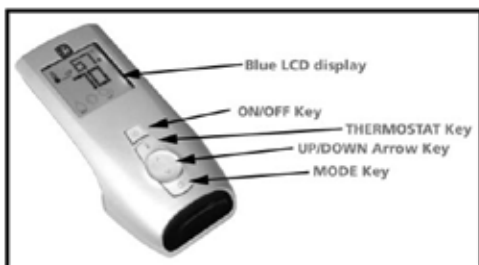


*Diagram 1*

2. Press and release the ON/OFF button on the remote handheld transmitter (see Diagram 2). An audible beep should be heard from the receiver.



*Diagram 2  
Remote shown in Manual Mode on Hi*



3. After approximately 4 seconds the spark ignition system will spark for 60 seconds to light the main burner.

4. The unit will turn on.

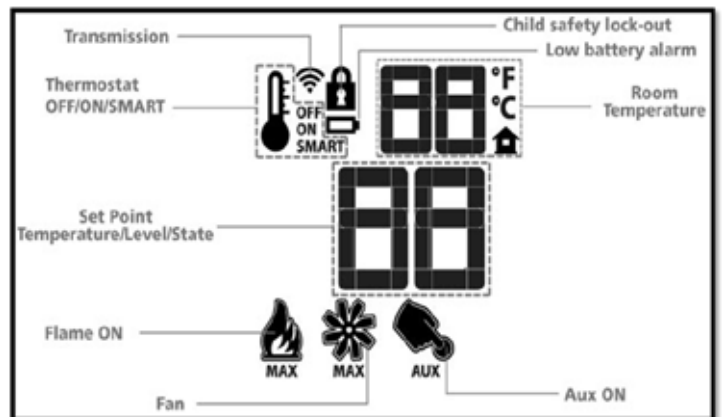
**Note:** The first try for ignition will last approximately 60 seconds. If there is no flame ignition (rectification) the board will stop sparking for approximately 35 seconds. After wait time, the board will start second try for ignition by sparking for approximately 60 seconds. If there is still no positive ignition the board will go into lock out.

The system will need to be reset as follows:

- a) Turn the system off using ON/OFF switch or press ON/OFF button - if using optional remote.
- b) After approximately 2 seconds turn on ON/OFF switch or press ON/OFF button if using optional remote.
- c) Repeat step 2.

## SHUTDOWN PROCEDURE

1. Turn the wall mounted switch or remote to the "OFF" position.
2. Press "OFF" on the remote control.
3. Turn the gas control knob to the "OFF" position to turn off the pilot.





## COPY OF LIGHTING INSTRUCTION PLATE

## FOR YOUR SAFETY READ BEFORE LIGHTING

This appliance must be installed in accordance with local codes, if any; if none, follow the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or Natural Gas and Propane Installation Codes, CSA B149.1.

**WARNING:** If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to the owner's information manual provided with this appliance. For assistance or additional information consult a qualified installer, service agency or gas supplier.

**AVERTISSEMENT:** Quiconque ne respecte pas à la lettre les instructions dans la présente notice risque de déclencher un incendie ou une explosion entraînant des dommages, des blessures ou la mort.

Une installation, d'ajustement, de modification, de service ou d'entretien peut provoquer des blessures ou des dommages matériels. Reportez-vous au manuel du propriétaire de l'information fournie avec cet appareil. Pour obtenir de l'aide ou des informations supplémentaires consulter un installateur qualifié, une agence de service ou fournisseur de gaz.

A) This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.

B) **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

**WHAT TO DO IF YOU SMELL GAS**

- Do not try to light any appliance.
- Do not touch any electric switch, do not use any phone in your building.
- Immediately call your gas supplier from a neighbour's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

C) Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and replace any part of the control system and any gas control which has been underwater.

A) Cet appareil est muni d'un dispositif d'allumage qui allume automatiquement la veilleuse. Ne tentez pas d'allumer la veilleuse manuellement.

B) **AVANT LA MISE EN MARCHÉ**, reniflez tout autour de l'appareil pour déceler une odeur de gaz. Reniflez au niveau du plancher, car certains gaz sont plus lourds que l'air et peuvent s'accumuler au niveau du sol.

**QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ :**

- Ne tentez pas d'allumer l'appareil
- Ne touchez à aucun interrupteur; n'utilisez pas de téléphones se trouvant dans le bâtiment.
- Appelez immédiatement votre fournisseur de gaz depuis un téléphone extérieur. Suivez les instructions du fournisseur.
- Si vous ne pouvez pas rejoindre le fournisseur, appelez le service incendie.

C) N'utilisez pas cet appareil s'il a été plongé dans l'eau, même partiellement. Faites inspecter l'appareil par un technicien qualifié et remplacez toute partie du système de contrôle et toute commande qui ont été plongés dans l'eau.

**CAUTION:** Hot while in operation. Do not touch. Severe Burns may result. Due to high surface temperatures keep children, clothing and furniture, gasoline and other liquids having flammable vapors away. Keep burner and control compartment clean. See installation and operating instructions accompanying appliance.

## LIGHTING INSTRUCTIONS

- 1) Ensure the wall switch/receiver is in the remote position.
- 2) Press and release the ON/OFF button on the remote handheld transmitter. An audible beep should be heard from the receiver.
- 3) After approximately 4 seconds the spark ignition system will spark for 60 seconds to light the main burner.
- 4) The unit will turn on.

Note: The first attempt to ignition will last approximately 60 seconds. If there is no flame ignition (rectification) the board will stop sparking for approximately 35 seconds. After this wait time, the board will start a second try for ignition by sparking for approximately 60 seconds. If there is still no positive ignition after the second attempt the board will go into lock out.

The system will need to be reset as follows (after going into lock out mode):

- a) Wait 5 minutes - turn the system off using ON/OFF switch or press ON/OFF button if using remote
- b) After approximately 2 seconds turn on ON/OFF switch or press ON/OFF button if using remote.
- c) Unit will repeat step 2.

- 1) S'assurer que l'interrupteur mural/récepteur soit sur "Remote".
- 2) Appuyer sur la touche ON/OFF de la télécommande puis relâcher. Un bip se fera entendre depuis le récepteur
- 3) Après environ 4 secondes, le système d'allumage par étincelles se mettra en marche pendant 60 secondes pour allumer le brûleur principal.
- 4) L'appareil s'allume.

Remarque : Au premier allumage, le système tente d'allumer les flammes pendant 60 secondes. Si l'essai est infructueux, le système fait une pause de 35 secondes. C'est ce qu'on appelle l'étape de rectification. Ce délai écoulé, le système tente à nouveau d'allumer les flammes en produisant des étincelles pendant 60 secondes. Si les flammes ne s'allument toujours pas, le système se met en mode verrouillage.

Il faut alors le réinitialiser en suivant les étapes ci-dessous (pour le déverrouiller) :

- a) Attendre 5 minutes puis éteindre l'appareil en utilisant l'interrupteur ou la touche ON/OFF de la télécommande.
- b) Attendre 2 secondes et rallumer le système à l'aide de l'interrupteur ou de la télécommande.
- c) L'appareil répètera l'étape 2.

## TO TURN OFF GAS APPLIANCE

- 1) Turn the wall mounted switch or remote to the "OFF" position.
- 2) If service is to be performed—you must disconnect power and shut off gas to the unit.
- 1) Utiliser l'interrupteur mural ou la télécommande pour mettre le système sur "OFF".
- 2) Lors de l'entretien de l'appareil —débrancher l'alimentation électrique et couper le gaz de l'appareil.

**DO NOT REMOVE THIS INSTRUCTION PLATE**

919-401a

## NORMAL OPERATING SOUNDS OF GAS APPLIANCES

It is possible that you will hear some sounds from your gas appliance. This is perfectly normal due to the fact that there are various gauges and types of steel used within your appliance. Listed below are some examples. All are **normal operating sounds** and should not be considered as defects in your appliance.

**Blower:**

Regency gas appliances use high tech blowers to push heated air farther into the room. It is not unusual for the fan to make a "whirring" sound when ON. This sound will increase or decrease in volume depending on the speed setting of your fan speed control.

**Burner Tray:**

The burner tray is positioned directly under the burner tube(s) and logs and is made of a different gauge material from the rest of the firebox and body. Therefore, the varying thicknesses of steel will expand and contract at slightly different rates which can cause "ticking" and "cracking" sounds. You should also be aware that as there are temperature changes within the unit these sounds will likely re-occur. Again, this is normal for steel fireboxes.

**Blower Thermodisc:**

When this thermally activated switch turns ON it will create a small "clicking" sound. This is the switch contacts closing and is normal.

**Pilot Flame:**

While the pilot flame is on it can make a very slight "whisper" sound.

**Gas Control Valve:**

As the gas control valve turns ON and OFF, a dull clicking sound may be audible, this is normal operation of a gas regulator or valve.

**Unit Body/Firebox:**

Different types and thicknesses of steel will expand and contract at different rates resulting in some "cracking" and "ticking" sounds will be heard throughout the cycling process.

## MAINTENANCE INSTRUCTIONS

- 1) Always turn the gas valve to off before cleaning. For relighting, refer to lighting instructions. Keep the burner and control compartment clean by brushing and vacuuming at least once a year. When cleaning the logs, use a clean soft paint brush as the logs are fragile and easily damaged.
- 2) Clean (never when unit is hot) appliance, door and louvers with a damp cloth. Never use an abrasive cleaner. The gold louvers (and optional gold door) may be scratched if abrasives are used to clean them.  
The heater is finished in a heat resistant paint and should only be refinished with heat resistant paint (not with wall paint). Regency uses StoveBrite Paint - Metallic Black #6309.
- 3) Make a periodic check of burner for proper position and condition. Visually check the flame of the burner periodically, making sure the flames are steady; not lifting or floating. If there is a problem, call a qualified service person.
- 4) The appliance and venting system must be inspected before use, and at least annually, by a qualified field service person, to ensure that the flow of combustion and ventilation air is not obstructed.  
During the annual service call, the burners should be removed from the burner tray and cleaned. Replace the embers but do not block the pilot.
- 5) Keep the area near the appliance clear and free from combustible materials, gasoline and other flammable vapours and liquids
- 6) Each time the appliance is lit, it may cause condensation and fog the glass. This condensation and fog is normal and will disappear in a few minutes as the glass heats up.  
  
**Never operate the appliance without the glass properly secured in place or with the door open.**
- 7) Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.
- 8) Periodically check the pilot flames. Correct flame pattern has two strong blue flames: 1 flowing around the flame sensor and 1 flowing across the burner (it does not have to be touching the burner).



Glass Removal & Cleaning Video

**WARNING: CHILDREN AND ADULTS SHOULD BE ALERTED TO THE HAZARDS OF HIGH SURFACE TEMPERATURE AND SHOULD STAY AWAY TO AVOID BURNS OR CLOTHING IGNITION. YOUNG CHILDREN SHOULD BE CAREFULLY SUPERVISED WHEN THEY ARE IN THE SAME ROOM AS THE APPLIANCE.**

**CAUTION: ANY SAFETY SCREEN OR GUARD REMOVED FOR SERVICING AN APPLIANCE MUST BE REPLACED PRIOR TO OPERATING THE APPLIANCE.**

**CLOTHING OR OTHER FLAMMABLE MATERIAL SHOULD NOT BE PLACED ON OR NEAR THE APPLIANCE.**

## DOOR GLASS

Your Regency insert is supplied with high temperature, Neoceram ceramic glass that will withstand the highest heat that your unit will produce. If your glass requires cleaning, we recommend using an approved glass cleaner available at all authorized dealers. Do not use abrasive materials. Do not clean the glass when hot.

In the event that you break your glass by impact, purchase your replacement from an authorized Regency dealer only, and follow our step-by-step instructions for replacement.

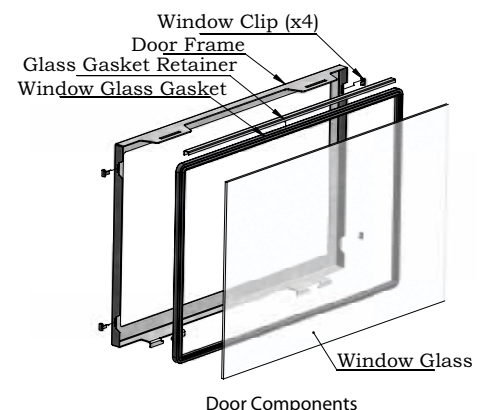
**Warning: Do not operate appliance with glass panels removed, cracked or broken. Replacement of the glass should be done by a licensed or qualified service person.**

### CAUTION & WARNINGS:

- \* Do not clean when the glass is hot.
- \* The use of substitute glass will void all product warranties.
- \* Care must be taken to avoid breakage of the glass.
- \* Do not strike or abuse the glass.
- \* Do not operate this fireplace without the glass front or with a cracked or broken glass front.
- \* Wear gloves when removing damaged or broken glass.
- \* Replacement of the glass panel(s) should be done by a licensed or qualified service person.

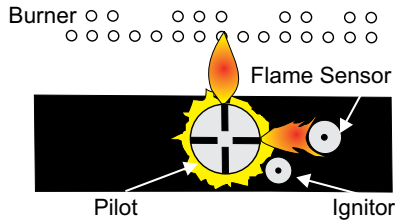
### GLASS REPLACEMENT

In the event that you break your glass by impact, purchase your replacement from an authorized Regency® dealer only. Replacement Neoceram glass (#940-372/P) is shipped with a gasket.



## PILOT ADJUSTMENT

Periodically check the pilot flames. Correct flame pattern has two strong blue flames: 1 flowing around the flame sensor and 1 flowing across the burner (it does not have to be touching the burner).



**Note:** If you have an incorrect flame pattern, contact your Regency® dealer for further instructions.

Incorrect flame pattern will have small, probably yellow flames, not coming into proper contact with the rear burner or flame sensor.

## GENERAL VENT MAINTENANCE

Conduct an inspection of the venting system semi-annually. Recommended areas to inspect as follows:

- 1) Check the Venting System for corrosion in areas that are exposed to the elements. These will appear as rust spots or streaks, and in extreme cases, holes. These components should be replaced immediately.
- 2) Remove the Termination Cap, and shine a flashlight down the Vent. Remove any bird nests, or other foreign material.
- 3) Check for evidences of excessive condensation, such as water droplets forming in the inner liner, and subsequently dripping out the joints. Continuous condensation can cause corrosion of caps, pipe, and fittings. It may be caused by having excessive lateral runs, too many elbows, and exterior portions of the system being exposed to cold weather.
- 4) Inspect joints, to verify that no pipe sections or fittings have been disturbed, and consequently loosened. Also check mechanical supports such as Wall Straps, or plumbers' tape for rigidity.

## LOG REPLACEMENT

The unit should never be used with broken logs. Turn off the gas valve and allow the unit to cool before opening door to carefully remove the logs. The pilot light generates enough heat to burn someone. If for any reason a log should need replacement, you must use the proper replacement log. The position of these logs must be as shown in the diagram under Log Installation.

**NOTE:** Improper positioning of logs may create carbon build-up and will alter the unit's performance which is not covered under warranty.

## GLASS GASKET

If the glass gasket requires replacement use glass gasket for the Flush Front (Part # 936-159).

## GLASS CRYSTAL BURNER REMOVAL / INSTALLATION (HRI6E)

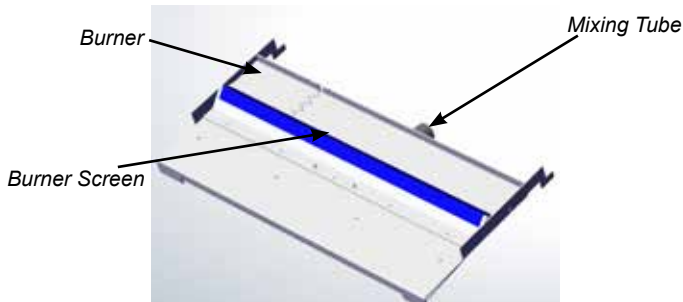
Disconnect unit from gas supply and allow unit to cool before removing burner.

### GLASS BURNER REMOVAL

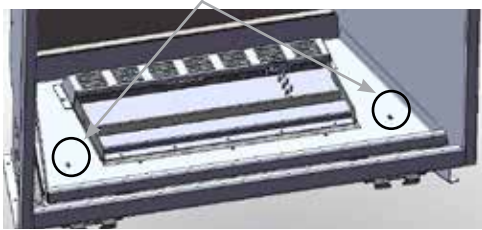
- 1) If already installed, remove glass crystals and ceramic spa stones.
- 2) Remove filler sections from right and left sides of burner. Discard filler section if enamel panels are to be installed - see below.



Filler section



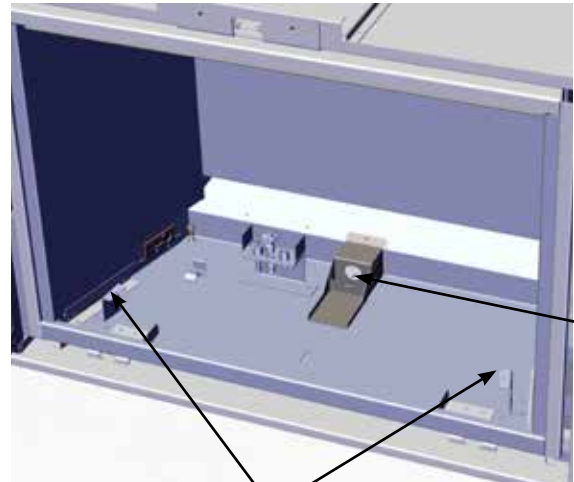
- 3) Remove the 2 screws as shown. Lift the burner with both hands.



- 4) Pull gently upwards and outwards to the front of the firebox.
- 5) Continue onto burner installation.

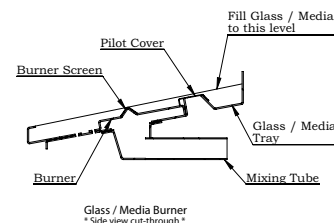
### GLASS BURNER INSTALL

- 1) Lift the burner assembly with both hands. Point the mixing tube towards the rear of the firebox. Lean the rear of the burner assembly downward. Partially lift the burner assembly so that the mixing tube will then slide into the air shutter.
- 2) Lower the front edge of the burner assembly so that the burner front mounting tab rests on the burner mounting bracket left and right, near the front of the firebox. These tabs will not line up unless the mixing tube is inside the air shutter at the rear of the firebox.



Burner Mounting Brackets

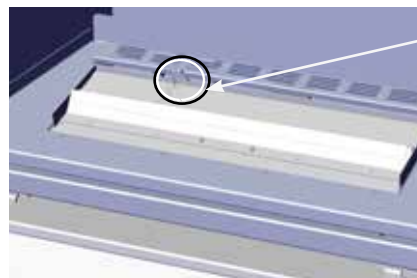
**Care must be taken when installing the burner into the firebox. Do not damage, knock or scrap the pilot assembly. The flame sensor and ignition lead are fragile and can be damaged easily.**



Glass / Media Burner  
\* Side view cut-through \*

- 3) Place the Burner Cover Screen over the Burner Ports. Place the Pilot Cover over the rear gap between the Burner and the Media Tray. This will sit around the Pilot Provision.
- 4) Distribute the glass crystals throughout the Media Tray. The media should be level with the side of the Media Tray.

**\*\* Do not to install glass or other media over or in front of the Pilot Provision as shown.**



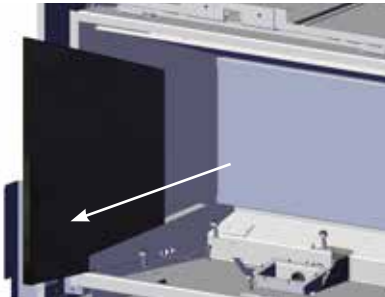
#### Important:

Do not to install glass or other media in this area, as this will block the path of the pilot to the burner.

## LRI6E CERAMIC BURNER REMOVAL / INSTALLATION

### REMOVAL

1) Remove left and right side panels by sliding them forward - see below.



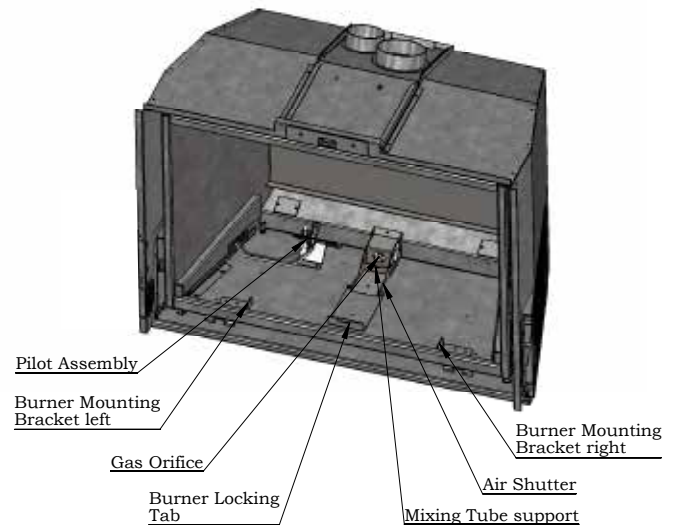
2) Lift the Burner slightly while pulling forward to clear the mixing tube.



3) To install - reverse Steps 2 and 1.

### INSTALLATION

**Care must be taken when installing the burner into the firebox. Do not damage, knock or scrape the pilot assembly. The flame sensor and ignition lead are fragile and can be damaged easily.**  
 \*Satin black paint is included if touch ups are required.



#### Important Note:

A correctly installed burner - the burner is back far enough, lower the front edge so that the front flange of the burner (underneath) sits down into the grooves in the burner mounting brackets Left and Right. There will be a small gap between the Ceramic Burner and the firebox Bottom Flange. The Burner should be situated about 1/4" (6mm) inside the front edge of the firebox.



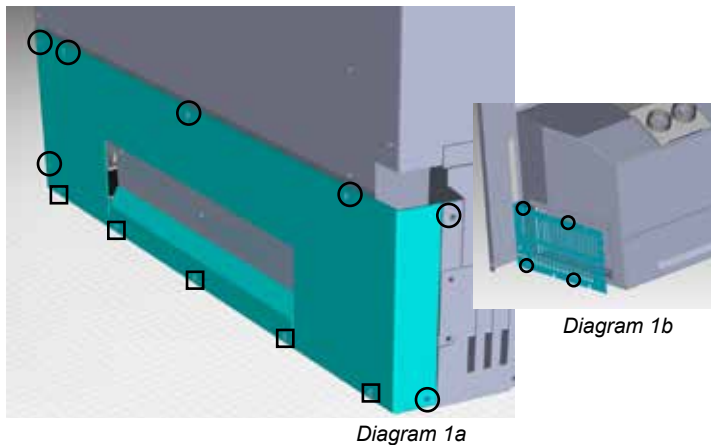


## FAN MAINTENANCE - WITH GTMF REMOTE CONTROL

**Note:** To access the side and rear access panels both the gas and venting will need to be disconnected(see vent/flue installation in this manual) for proper removal.  
There is no access to the blower from the front of this appliance.

**Before you begin:**  
**Shut off the gas supply to the unit.**  
**Disconnect all electrical supply to the unit.**  
**Always let the appliance cool to room temperature before servicing.**

- 1) Remove 7 screws and loosen 5 screws along the bottom to remove fan access panel -see Diagram 1a  
 Remove 4 screws to remove side access panel - see Diagram 1b
- = Remove  
 □ = Loosen



- 2) Disconnect the fan wire harness through the rear panel. Disconnect 2 x 1/4" spade connectors to the fan terminals. Disconnect the ground lug to the fan using the screw provided.

- 4) Remove 3 screws and remove the fan from the unit as shown below.

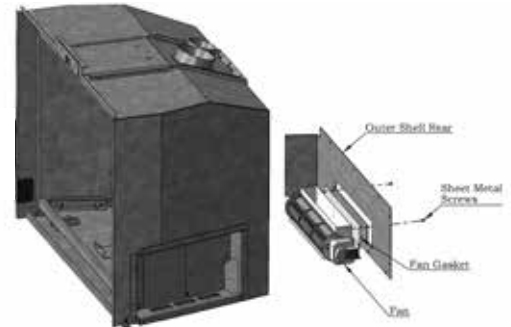
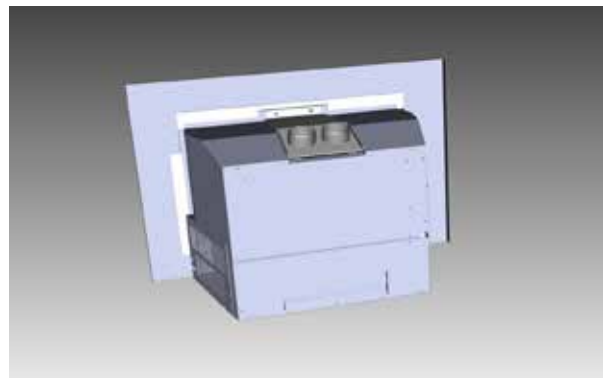


Diagram 2

- 5) To install - reverse steps.



### WARNING

**Electrical Grounding Instructions**  
 This appliance is equipped with a three-prong (grounding) plug for your protection against shock hazard and should be plugged directly into a properly grounded three-prong receptacle. Do not cut or remove the grounding prong from this plug.

## VALVE REPLACEMENT

### Before you begin:

\* Shut off the gas supply to the unit.  
Disconnect all electrical supply to the unit.

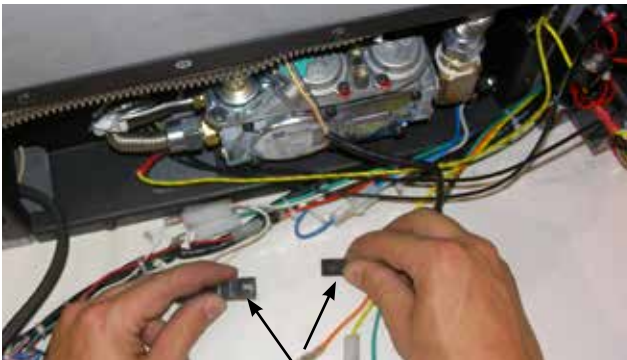
Always let the appliance cool to room temperature before servicing.

Remove unit flue collars.

- 1) Remove the Left Control Panel Cover.
- 2) Disconnect 3 wires (EV1, EV2 and ground) leading to the valve as shown below.



- 3) Disconnect the Pressure Regulator cable.



Pressure  
regulator cable

- 4) Disconnect the Gas Orifice supply line from the outlet of the Gas Valve.



- 5) Disconnect the Pilot Supply Line from the Gas Valve



- 6) Disconnect the Gas Supply Line from the On/Off Safety Shut off Valve.



- 7) Remove both Screws that secure the Gas Valve Mounting brackets, both sides.



- 8) Remove the Gas Valve by lifting upwards and outwards.

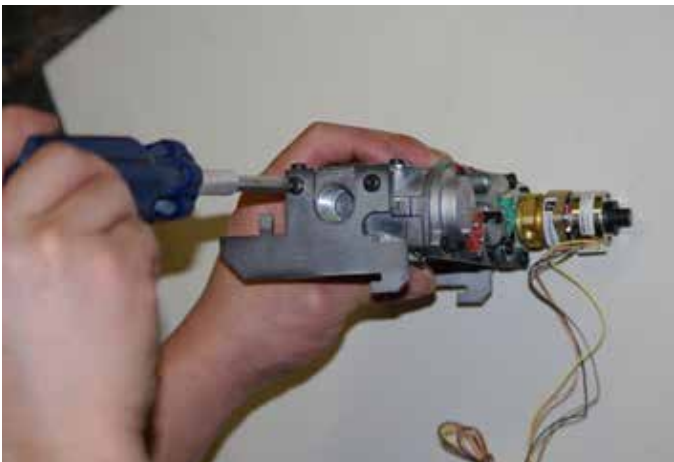


- 9) Secure the Valve Assembly by the 90 Elbow Fitting in a sturdy table vice. Using a crescent wrench, loosen the valve from the Elbow fitting.

**\*\* Do not place the valve in the vice by any other method than what is shown. Holding the Valve in the vice will damage the Gas Valve and may cause malfunction. \*\***



- 10) Remove the 2 screws that hold the Right Side Valve Mounting Bracket onto the Valve.



- 11) There is a provision in the Valve body casting that is designed to be used as a gripping point for assembly with other components. This is the portion of the valve that can be placed in a machine vice.



- 12) Place the Gas Valve into the machine vice using the provision as described above. Do not over tighten the vice. Remove the Flare Fitting from the gas outlet side of the valve.



- 13) Remove the 2 screws that secure the left side valve mounting bracket from the gas valve.

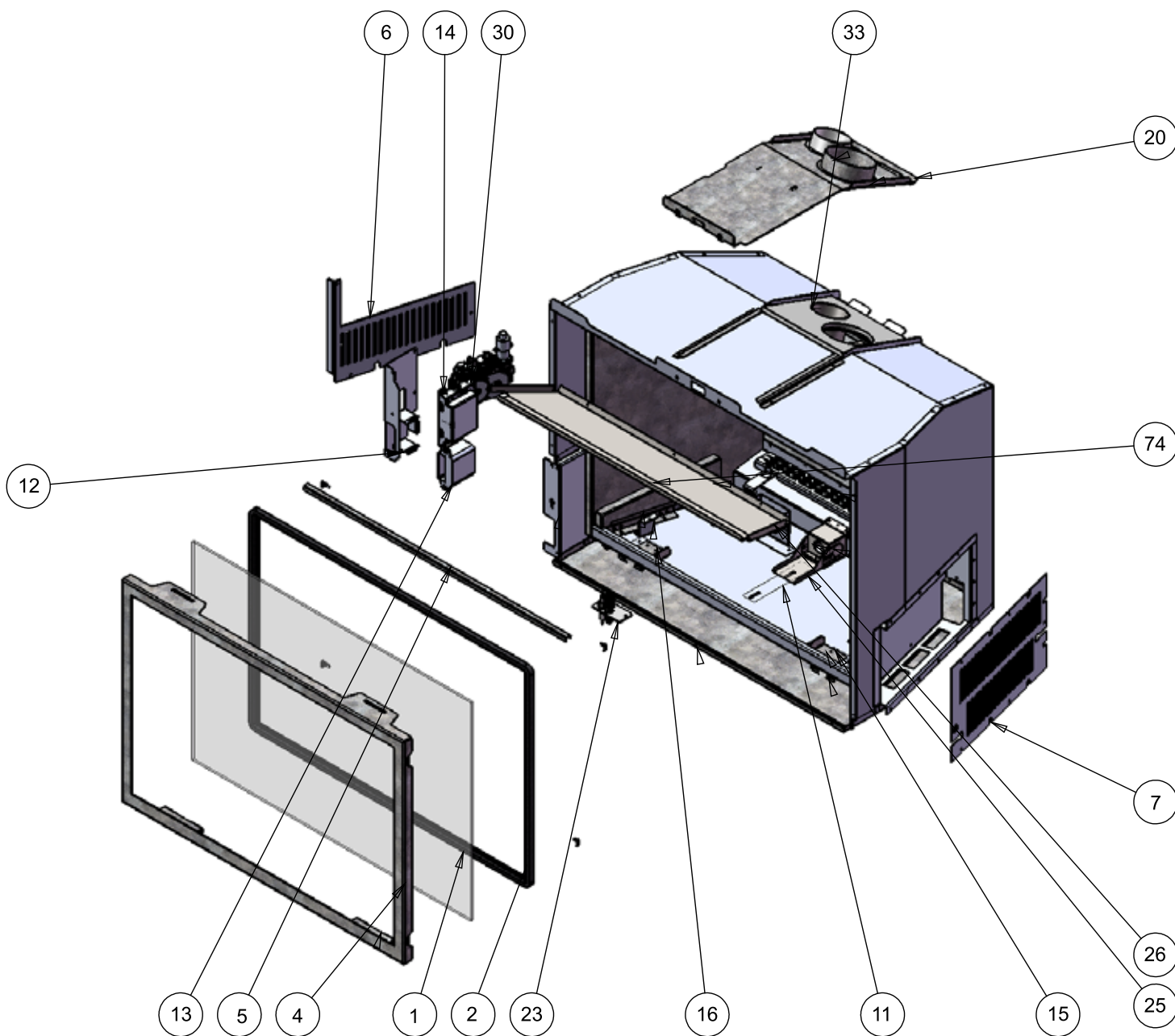


- 14) Replace the gas valve with the new unit and re-assemble by reversing disassembly steps 2-13.
- 15) Reconnect the gas and electrical supply to the unit. Once the unit has been re-fired, use a soapy water mixture to check all fittings and gas supply lines for gas leaks.



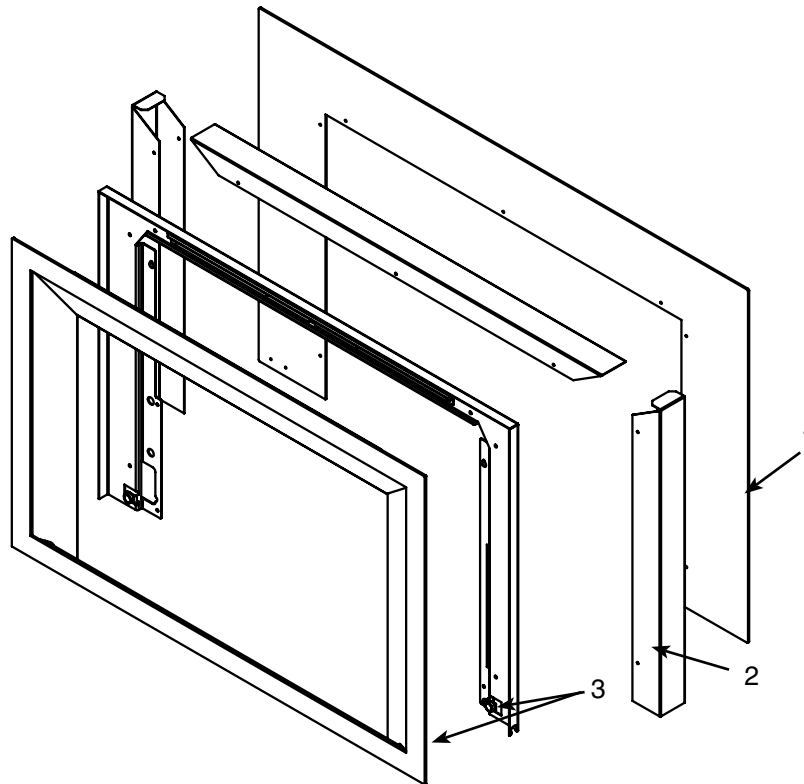
## MAIN ASSEMBLY

Part #	Description	Part #	Description
1	940-372/P Window Glass	29	396-031 Bracket Valve Mounting Lh/Rh
2	936-159 Window Gasket (per ft. - 9ft. required)	30	911-085 Valve LP 885 SIT IPI 0.885.002
3	396-042f Slide / Door Tool		911-084 Valve NG 885 SIT IPI 0.885.002
4	299-109 Door Frame		399-574/P Valve Assembly - NG
5	296-107 Window Gasket Retainer		399-576/P Valve Assembly - LP
6	399-184 Control Cover (L)		911-039 Pilot Hood
7	299-117 Control Cover (R)		911-137 Pilot Hood Clip
11	396-044 Air Shutter Lever		911-111 Flame Sense
12	399-110 Control Bracket		911-110 Flame Electrode
13	911-228/P Receiver GTM SIT W/ Batt & Cover 0.584.521		910-591 Pilot Tube w/nuts
	910-592 Remote Transmitter GTMF	31	396-184 Cover Valve Control Left
14	911-012 Ignition Board (DBC) SIT IPI 0.584.302	32	904-658 Inlet Flex Line Gas SS Steel 24 inch
15	396-033 Burner Mounting Bracket	*	<b>Not Shown</b>
16	396-046 Burner Mounting Bracket Left	*	298-972 LP Conversion Kit
17	296-055 Pilot Bracket - Glass Burner	*	296-930 Ceramic Log Kit (7 pc)
18	904-964 Orifice #51 LP (PO512)	*	299-530 Ceramic Burner
	904-965 Orifice #32 NG (PO512)	*	296-901 Brick Panels - Brown
19	296-527 Door Latch Assembly HZI/LRI6E		296-902 Brick Panels - Red
20	299-520 Flue Adaptor Plate	*	296-908 Enamel Panels
22	904-943 Orifice bracket	*	296-525 Glass Burner Assy
23	911-139 Pilot Assembly IPI NG 2 Flame	*	299-100 Mesh Screen
	911-140 Pilot Assembly IPI LP 2 Flame	*	Various Glass Crystals
	910-100 Pilot Orifice NG	*	396-094 Glass Tray
	910-101 Pilot Orifice LP	*	396-091 Pilot Cover
*	904-691 Glass Clip (ea)	*	296-098 Burner Screen
25	396-032 Air Shutter	*	904-790 Magnets
26	296-007 Pilot Shield		919-382 Manual
	296-018 Flue Collar Gasket	*	911-071/P Fan Motor Only
	296-138 Rear Panel Black	*	911-149 Fan Thermodisc
	296-137 Left Side Panel Black	*	911-030 Fan Control Module
	296-136 Right Side Panel Black	*	296-936 Non combustible board (hearth)
	911-127 Battery Compartment Door		



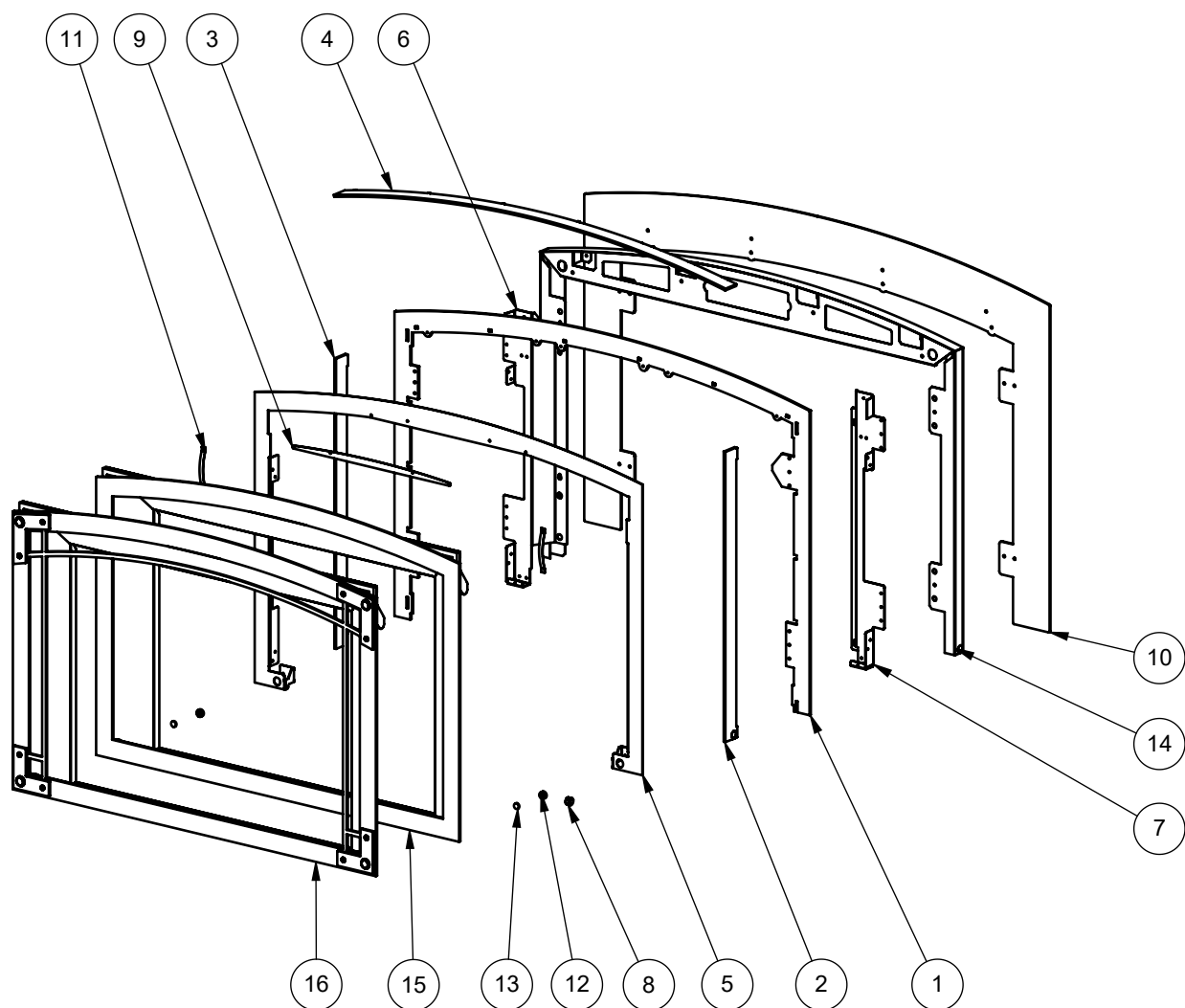


	Part #	Description		Not Shown
1	299-825	Backing Plate Vignette Small	299-811	Vignette Door Inlay Tuscan Sunset
	299-826	Backing Plate Vignette Regular	299-812	Vignette Door Inlay Black Chrome
	299-827	Backing Plate Vignette Oversize	299-813	Vignette Door Inlay Metallic Black
2	299-818	Spacer Vignette Metallic Black	299-814	Vignette Craftsman Inlay Tuscan Sunset
3	299-821	Faceplate Vignette Tuscan Sunset	299-815	Vignette Craftsman Inlay Black Chrome
	299-822	Faceplate Vignette Black Chrome	299-816	Vignette Craftsman Inlay Metallic Black
	299-823	Faceplate Vignette Metallic Black	299-819	Hearth Trim Adjustable Vignette
	299-824	Faceplate Vignette Platinum	299-820	Mantel Deflector
			299-828	Backing Plate 4-Sided Vignette
			299-831	Backing Plate Custom 3-Sided Vignette
			299-832	Backing Plate Custom 4-Sided Vignette
			299-833	Faceplate Vignette Georgian Metallic Black
			299-834	Faceplate Vignette Georgian Iron Gray
			299-835	Faceplate Vignette Tudor Metallic Black
			299-836	Faceplate Vignette Tudor Iron Gray



ARCHED VIGNETTE FACEPLATE

Part #	Description	Part #	Description
1	Midplate	13	904-790 Magnet Round 1/2" x 1/8" (Each)
2	Frame Vertical w/o Cutout (right)	14	299-840 Spacer Assembly
3	Edge Trim - No Break Away	15	299-843 Arched Front and Screen Assembly
4	Frame Rolled Horizontal	16	299-845 Decorative Arched Front and Screen Assembly
5	Frame Front		
6	299-175 Mounting Bracket (left)		
7	299-176 Mounting Bracket (right)		
8	910-177 Heyco-2872 OBC-625 Split		
9	top Scratch Guard		
10	299-847 Backing Plate		
11	948-020 Clip Spring (Each)		
12	904-791 Cup Magnet 1/2" x 5/8" OD (Each)		



[illegible]

**Limited Lifetime Warranty**

FPI Fireplace Products International Ltd. (for Canadian customers) and Fireplace Products U.S., Inc. (for U.S. customers) (collectively referred to herein as “FPI”) extends this Limited Lifetime Warranty to the original purchaser of this appliance provided the product remains in the original place of installation. The items covered by this limited warranty and the period of such coverage is set forth in the table below.

Some conditions apply (see below).

The policy is not transferable, amendable or negotiable under any circumstances.

<b>Indoor Gas Products Warranty Coverage Parts and Labor</b>	<b>Part Lifetime</b>	<b>5 years</b>	<b>2 years</b>	<b>1 year</b>	<b>Supplier Warranty</b>	<b>Labor Coverage (Years)</b>
Firebox and Heat Exchanger	✓					3
Steel Burner Tube	✓					3
Glass Thermal breakage only	✓					3
All Surrounds/Inlays Finishes		✓				3
Brick Panels/Log sets/Ceramic Burners		✓				3
All Castings		✓				3
Valve assembly and all gas control components, (Pilot assembly, flame sensors, Spark Electrode, Pilot Tubing, Orifices, Thermocouple, Thermopile)			✓			2
All Other Electrical components, (Ignition Control Boards, Wiring, Switches, Blowers, Blower Control Module, Battery Pack, Remote Control Systems)			✓			2
Enamel Panels			✓			1
Venting/Venting Components			✓			1
All Stainless steel surrounds				✓		1
All Firebox Media (Crystals, Firebeads, Volcanic, Ceramic & Spa Stones)				✓		1
All hardware				✓		1
Mesh/Glass Safety Barriers				✓		1
Accent Light Bulbs				✓		1
Glass (Crazing)				✓		1

**Conditions:**

Warranty protects against defect in manufacture or FPI factory assembled components only, unless herein specified otherwise.

Any part(s) found to be defective during the warranty period as outlined above will be repaired or replaced at FPI’s option through an accredited distributor, dealer or pre-approved and assigned agent provided that the defective part is returned to the distributor, dealer or agent for inspection if requested by FPI. Alternatively, FPI may at its own discretion fully discharge all of its obligations under the warranty by refunding the verified purchase price of the product to the original purchaser. The purchase price must be confirmed by the original Bill of Sale.

**The authorized selling dealer, or an alternative authorized FPI dealer if pre-approved by FPI, is responsible for all in-field diagnosis and service work related to all warranty claims. FPI is not responsible for results or costs of workmanship of unauthorized FPI dealers or agents in the negligence of their service work.**

At all times FPI reserves the right to inspect reported complaints on location in the field claimed to be defective prior to processing or authorizing of any claim. Failure to allow this upon request will void the warranty.

All warranty claims must be submitted by the dealer servicing the claim, including a copy of the Bill of Sale (proof of purchase by you). All claims must be complete and provide full details as requested by FPI to receive consideration for evaluation. Incomplete claims may be rejected.

Unit must be installed according to all manufacturers' instructions as per the manual.

All Local and National required codes must be met.

The installer is responsible to ensure the unit is operating as designed at the time of installation.

The original purchaser is responsible for annual maintenance of the unit, as outlined in the owner's manual. As outlined below, the warranty may be voided due to problems caused by lack of maintenance.

Repair/replacement parts purchased by the consumer from FPI after the original coverage has expired on the unit will carry a 90 day warranty, valid with a receipt only. Any item shown to be defective will be repaired or replaced at our discretion. No labor coverage is included with these parts

#### **Exclusions:**

This Limited Lifetime Warranty does not extend to paint, rust or corrosion of any kind due to a lack of maintenance or improper venting, combustion air provision, corrosive chemicals (i.e. chlorine, salt, air, etc.), door or glass gasketing.

Malfunction, damage or performance based issues as a result of environmental conditions, location, chemical damages, downdrafts, installation error, installation by an unqualified installer, incorrect chimney components (including but not limited to cap size or type), operator error, abuse, misuse, use of improper fuels, lack of regular maintenance and upkeep, acts of God, weather related problems from hurricanes, tornados, earthquakes, floods, lightning strikes/bolts or acts of terrorism or war, which result in malfunction of the appliance are not covered under the terms of this Limited Lifetime Warranty.

FPI has no obligation to enhance or modify any unit once manufactured (i.e. as products evolve, field modifications or upgrades will not be performed on existing appliances).

This warranty does not cover dealer travel costs for diagnostic or service work. All labor rates paid to authorized dealers are subsidized, pre-determined rates. Dealers may charge homeowner for travel and additional time beyond their subsidy.

Any unit showing signs of neglect or misuse will not be covered under the terms of this warranty policy and may void this warranty. This includes units with rusted or corroded fireboxes which have not been reported as rusted or corroded within three (3) months of installation/purchase.

Units which show evidence of being operated while damaged, or with problems known to the purchaser and causing further damages will void this warranty.

Units where the serial no. has been altered, deleted, removed or made illegible will void this warranty.

Minor movement, expansion and contraction of the steel is normal and is not covered under the terms of this warranty.

Freight damages for products or parts are not covered under the terms of the warranty.

Products made or provided by other manufacturers and used in conjunction with the FPI appliance without prior authorization from FPI may void this warranty.



**Limitations of Liability:**

The original purchaser's exclusive remedy under this warranty, and FPI's sole obligation under this warranty, express or implied, in contract or in tort, shall be limited to replacement, repair, or refund, as outlined above. IN NO EVENT WILL FPI BE LIABLE UNDER THIS WARRANTY FOR ANY INCIDENTAL OR CONSEQUENTIAL COMMERCIAL DAMAGES OR DAMAGES TO PROPERTY. TO THE EXTENT PERMITTED BY APPLICABLE LAW, FPI MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE EXPRESSED WARRANTY SPECIFIED ABOVE. IF IMPLIED WARRANTIES CANNOT BE DISCLAIMED, THEN SUCH WARRANTIES ARE LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY.

Some U.S. states do not allow limitations on how long an implied warranty lasts, or allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

Customers located outside the U.S. should consult their local, provincial or national legal codes for additional terms which may be applicable to this warranty.

**How to Obtain Warranty Service:**

Customers should contact the authorized selling dealer to obtain warranty service. In the event the authorized selling dealer is unable to provide warranty service, please contact FPI by mail at the address listed below. Please include a brief description of the problem and your address, email and telephone contact information. A representative will contact you to make arrangements for an inspection and/or warranty service.

Canadian Warrantor:

**FPI Fireplace Products International Ltd.**  
6988 Venture St.  
Delta, British Columbia  
Canada, V4G 1H4

U.S. Warrantor:

**Fireplace Products U.S., Inc.**  
PO Box 2189 PMB 125  
Blaine, WA  
United States, 98231

Or contact the Regency Customer Care Centre at 1-800-442-7432 (phone) / 604-946-4349 (fax)

**Product Registration and Customer Support:**

Thank you for choosing a Regency Fireplace. Regency strives to be a world leader in the design, manufacture, and marketing of hearth products. To provide the best support for your product, we request that you complete a product registration form at <http://www.regency-fire.com/Customer-Care/Warranty-Registration.aspx> within ninety (90) days of purchase.



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For purchases made in **CANADA or the UNITED STATES:**

<http://www.regency-fire.com/Customer-Care/Warranty-Registration.aspx>

For purchases made in **AUSTRALIA:**

<http://www.regency-fire.com.au/Customer-Care/Warranty-Registration.aspx>

You may also complete the warranty registration form below to register your Regency Fireplace Product and mail and/or fax it back to us, and we will register the warranty for you. It is important you provide us with all the information below in order for us to serve you better.

### Warranty Registration Form (or Register online immediately at the above Web Site):

<b>Warranty Details</b>	
Serial Number (required):	
Purchase Date (required) (mm/dd/yyyy):	
<b>Product Details</b>	
Product Model (required):	
<b>Dealer Details</b>	
Dealer Name (required):	
Dealer Address:	
Dealer Phone #:	
Installer:	
Date Installed (mm/dd/yyyy):	
<b>Your Contact Details (required)</b>	
Name:	
Address:	
Phone:	
Email:	

For purchases made in **CANADA:**

**FPI Fireplace Products International Ltd.**  
6988 Venture St.  
Delta, British Columbia  
Canada, V4G 1H4

Phone: 604-946-5155  
Fax: 604-946-4349

For purchases made in the **UNITED STATES:**

**Fireplace Products U.S., Inc.**  
PO Box 2189 PMB 125  
Blaine, WA  
United States, 98231

Phone: 604-946-5155  
Fax: 604-946-4349

For purchases made in **AUSTRALIA:**

**Fireplace Products Australia Pty Ltd**  
1- 3 Conquest Way  
Hallam, VIC  
Australia, 3803

Phone: +61 3 9799 7277  
Fax: +61 3 9799 7822

For fireplace care and tips and answers to most common questions please visit our Customer Care section on our Web Site. Please feel free to contact your selling dealer if you have any questions about your Regency product.



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[illegible]





***Installer: Please complete the following information***

**Dealer Name & Address:** \_\_\_\_\_

\_\_\_\_\_

**Installer:** \_\_\_\_\_

**Phone #:** \_\_\_\_\_

**Date Installed:** \_\_\_\_\_

**Serial No.:** \_\_\_\_\_



*HZ1540 Product Video*



*LRI6E Product Video*